Safety Manual

safety - control - motion - interface

DS230 / DS240 series

Safety monitor for SinCos and incremental encoders / sensors

Product features:

- Monitoring underspeed, overspeed, standstill and direction of rotation
- SIL3 and PLe certification
- Safety functions equivalent to EN61800-5-2 (SS1, SS2, SOS, SLS, SDI, SSM)
- Inputs for: 2 SinCos encoders
  2 RS422 incremental encoders
  2 HTL/PNP incremental encoders, proximity switches or 2 - 4 control signals
- Outputs: 1 Relay Output 5 … 36 VDC (NO), (safety related)
  1 Analog Output 4 … 20 mA, (safety related)
  4 Control HTL Outputs, (safety related)
- Signal splitter: 1 SinCos Splitter Output, (safety related)
  1 RS422 Splitter Output, (safety related)
- Mounting to 35 mm top hat rail (according to EN 60715)
- USB interface for simple parametrization by the OS 6.0 operator surface
- Optional available display and programming unit BG230 for parametrization and indication

Available devices:

- DS230: All inputs and outputs as well as signal splitter function
- DS236: All inputs and outputs, but without signal splitter function
- DS240: 1 SinCos input (SIL3/PLe), control inputs, all outputs as well as signal splitter
- DS246: 1 SinCos input (SIL3/PLe), control inputs, all outputs without signal splitter

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Version:	Description:
Ds23001a_oi/mb/07/14	First edition pre series
Ds23003a_oi/sn/ag/06/15	First edition series
Ds230_03b_oi/Oct-15/ag	Diverse adaptations and extensions
Ds230_04a_oi/Dez.-15/af-ag	Adaptations and extensions of parameters
Ds230_04b_oi/af-ag	Parameter description and list removed (separate manual). Extensive changes and extensions. New chapters added.

Important note about this document:

In addition to this manual, the separate parameter description **Ds230_04x_pd**… must be used. It contains a detailed description and a list of all parameters for setup and operation.

Further important manuals:

- OS6.0 Operating Manual
- OS6.0 User Installation Manual
- BG230 Operating Manual (optionally)

Table of Contents

1. Safety Instructions and Responsibility

1.1. General Safety Instructions

This operation manual is a significant component of the unit and includes important rules and hints about the installation, function and usage. Non-observance can result in damage and/or impairment of the functions to the unit or the machine or even in injury to persons using the equipment!

Please read the following instructions carefully before operating the device and observe all safety and warning instructions! Keep the manual for later use.

A pertinent qualification of the respective staff is a fundamental requirement in order to use these manual. The unit must be installed, configured, commissioned and serviced by a qualified electrician.

Liability exclusion: The manufacturer is not liable for personal injury and/or damage to property and for consequential damage, due to incorrect handling, installation, operation and maintaining. Further claims, due to errors in the operation manual as well as misinterpretations are excluded from liability.

In addition the manufacturer reserves the right to modify the hardware, software or operation manual at any time and without prior notice. Therefore, there might be minor differences between the unit and the descriptions in operation manual.

The raiser respectively positioner is exclusively responsible for the safety of the system and equipment where the unit will be integrated.

During installation, operation or maintenance all general and also all country- and application-specific safety rules and standards must be observed.

If the device is used in processes, where a failure or faulty operation could damage the system or injure persons, appropriate precautions to avoid such consequences must be taken.

1.2. Use according to the intended purpose

The unit is intended exclusively for use in industrial machines, constructions and systems. Non-conforming usage does not correspond to the provisions and lies within the sole responsibility of the user. The manufacturer is not liable for damages which are arisen through unsuitable and improper use. Please note that device may only be installed in proper form and used in a technically perfect condition in accordance to the technical Specifications. The device is not suitable for operation in explosion-proof areas or areas which are excluded by the EN 61010-1 standard.

1.3. Installation

The device is only allowed to be installed and operated within the permissible temperature range. Please ensure adequate ventilation and avoid all direct contact between the device and hot or aggressive gases and liquids.

Before installation or maintenance, the unit must be disconnected from all voltage-sources. Further it must be ensured that no danger can arise by touching the disconnected voltage-sources.

Devices which are supplied by AC-voltages, must be connected exclusively by switches, respectively circuit-breakers with the low voltage network. The switch or circuit-breaker must be placed as near as possible to the device and further indicated as separator.

Incoming as well as outgoing wires and wires for extra low voltages (ELV) must be separated from dangerous electrical cables (SELV circuits) by using double resp. increased isolation.

All selected wires and isolations must be conforming to the provided voltage- and temperature-ranges. Further all country- and application-specific standards, which are relevant for structure, form and quality of the wires, must be ensured. Indications about the permissible wire cross-sections for wiring are described in the technical specifications.

Before first Start-up it must be ensured that all connections and wires are firmly seated and secured in the screw terminals. All (inclusively unused) terminals must be fastened by turning the relevant screws clockwise up to the stop.

Overvoltage at the connections must be limited to values in accordance to the overvoltage category II.

For placement, wiring, environmental conditions as well as shielding and earthing/grounding of the supply lines the general standards of industrial automation industry and the specific shielding instructions of the manufacturer are valid. Please find all respective hints and rules on www.motrona.com/download.html --> [General EMC Rules for Wiring, Screening and Earthing].

1.4. Cleaning, Maintenance and Service Notes

To clean the front of the unit please use only a slightly damp (not wet!), soft cloth. For the rear no cleaning is necessary. For an unscheduled, individual cleaning of the rear the maintenance staff or assembler is self-responsible.

During normal operation no maintenance is necessary. In case of unexpected problems, failures or malfunctions the device must be shipped for back to the manufacturer for checking, adjustment or reparation. Unauthorized opening and repairing can have negative effects or failures to the protection-measures of the unit.

In case of continuous operation the DS unit must be switched on and off for at least 1 times a year.

2. Introduction

This series of speed monitors is suitable for safety-related monitor tasks e. g. over-speed, under-speed, standstill and direction of rotation. This SIL3/PLe certified generation of devices was developed to achieve functional safety by supporting a wide range of sensors and encoders in different combinations.

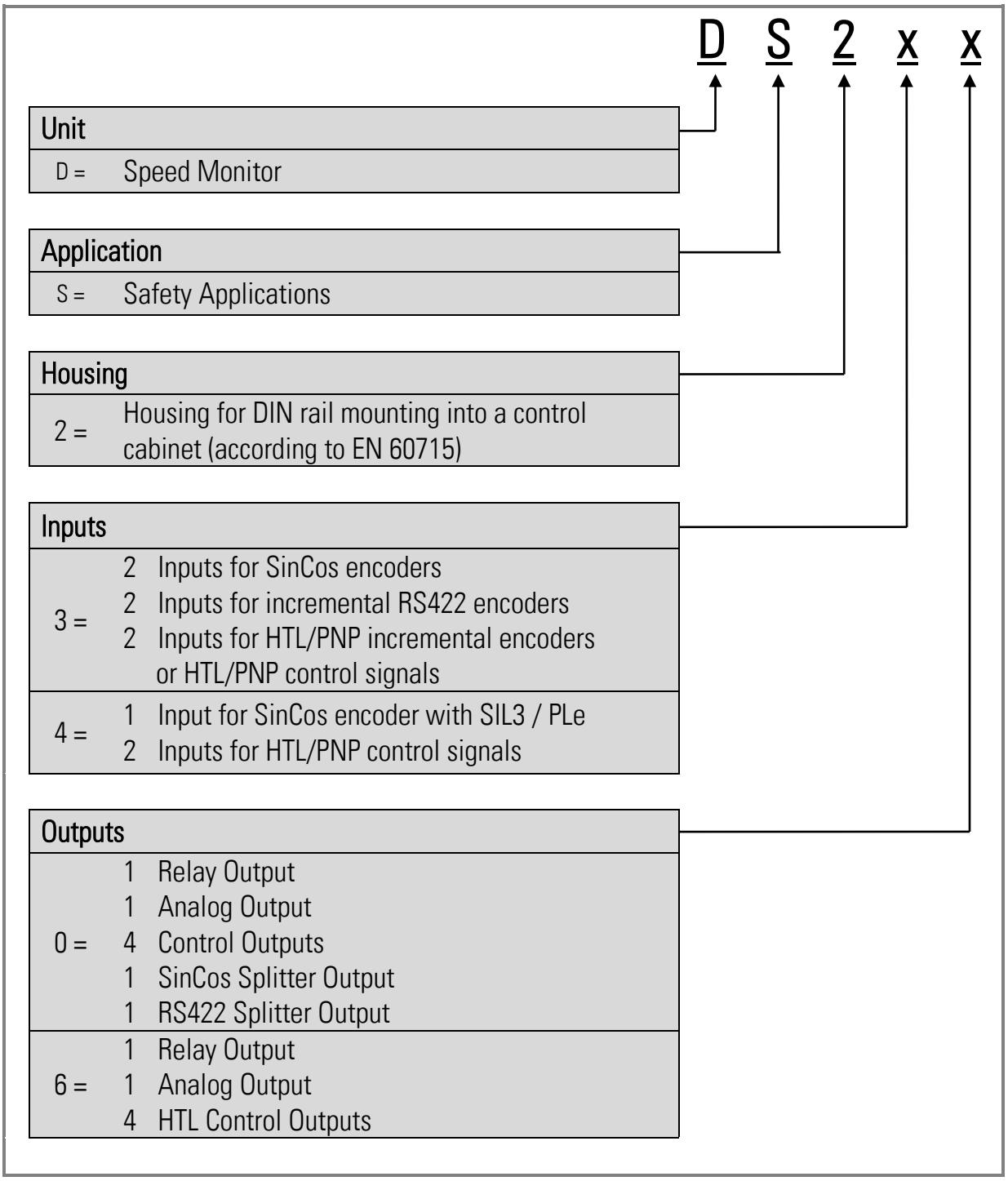
Due to parallel encoder inputs these devices are perfectly suitable for the retrofitting of existing plants and machines which are using "non-safe" sensors. This offers a great opportunity to save costs for expensive and certified sensors. Also the costs for new installations and adjustments can be reduced significantly by using the existing components and wiring.

Typical examples are centrifuges, cranes, wind power or hauling plants.

Special features:

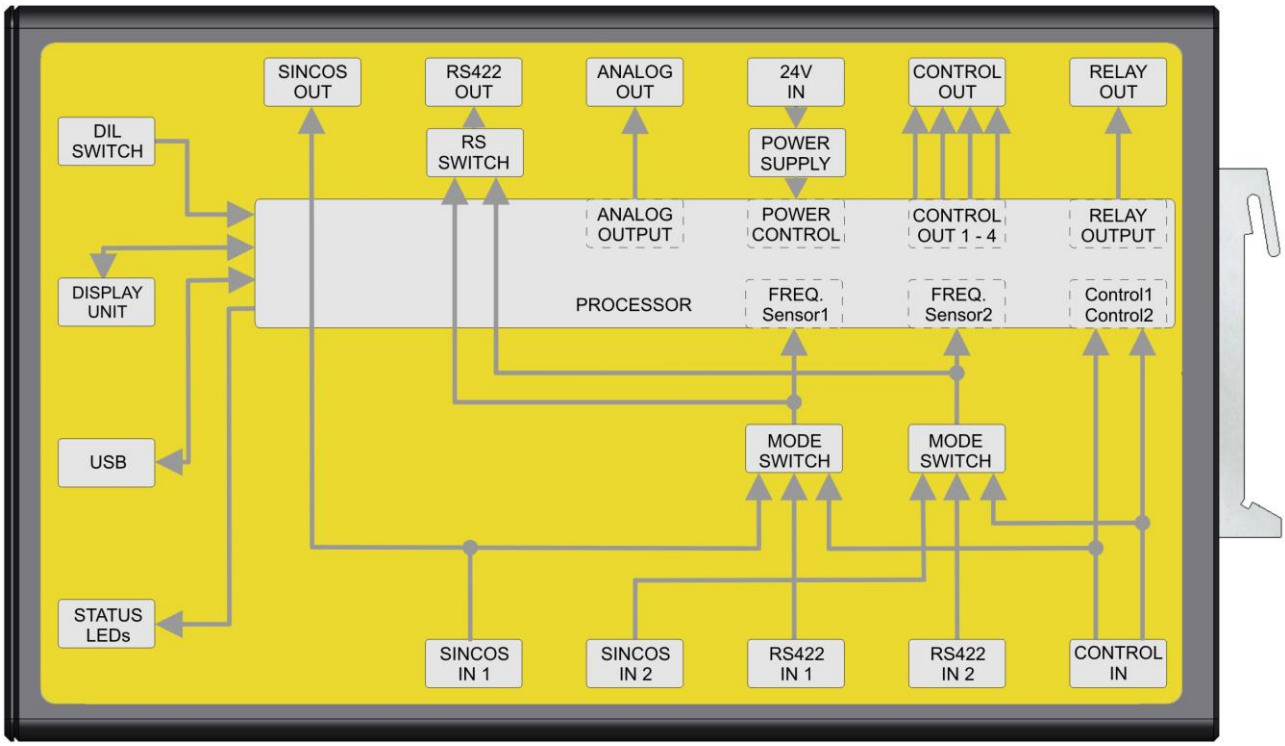
- Additionally suitable for a setup operation,
  e. g. for manual settings at plants with open doors and reduced speed
- All models are safety-related and dually certified according to
  EN 61508, EN 62061 / SIL3 and EN ISO 13849-1 Cat. 3 / PIe,
  even when using "non-safety-related" standard sensors or encoders
- Generally, the use of 2 sensors / encoders is required because only then SIL3 / PLe can be achieved. The only exception is the use of a SIL3 PLe certified SinCos encoder.
- Wide input frequency range and fast response time
- Very versatile range of possible monitoring functions
- It is recommended to setup the DS unit via the front USB port by using a PC and the OS6.0 operator software.
- The final SIL level is determined from the selected configuration and from used external components which are connected to the unit.
- The additional display and operating unit BG230 (optional accessory, not included in the delivery) is used to display the encoder frequencies in converted operator units and further for visual monitoring of the DS unit. The BG230 can also be used for a simple configuration as well as for setup tasks.

3. Available Models



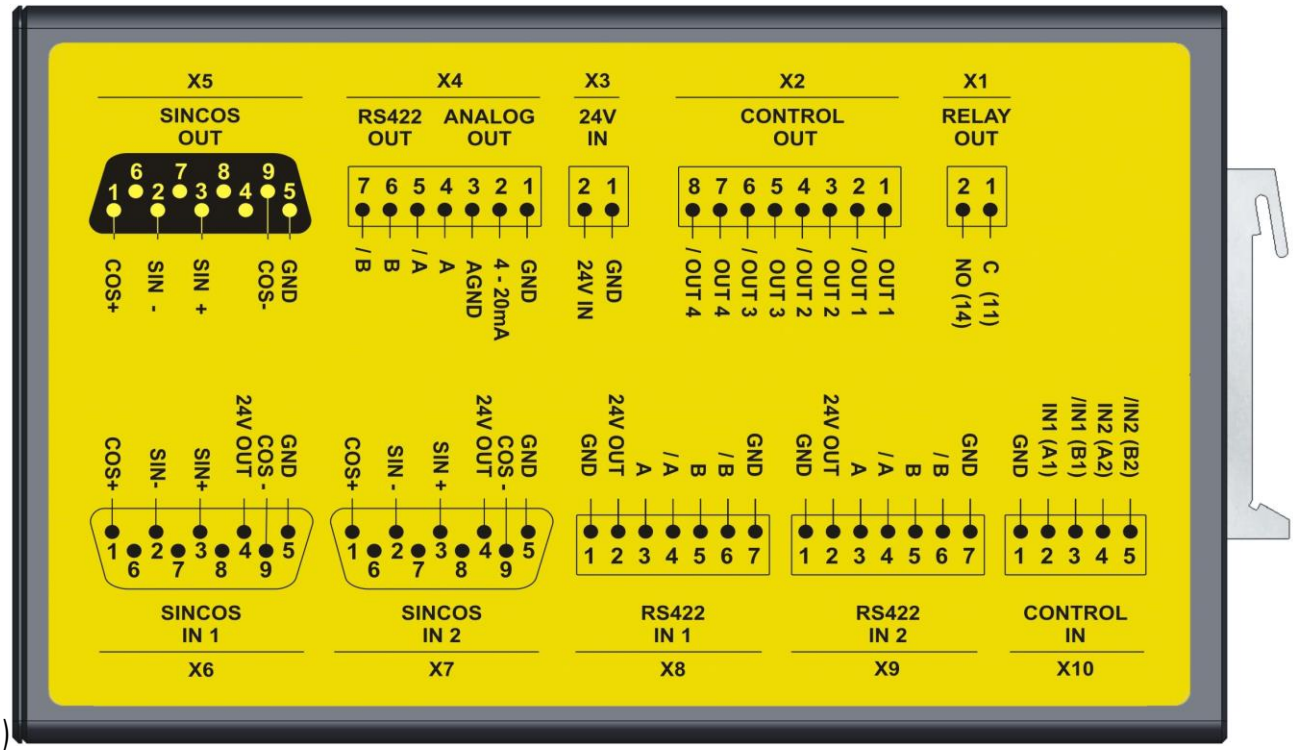
4. Block Diagrams and Connections

4.1. DS230 Block Diagram



4.2. DS230 Connections

(The figure shows the available ports)



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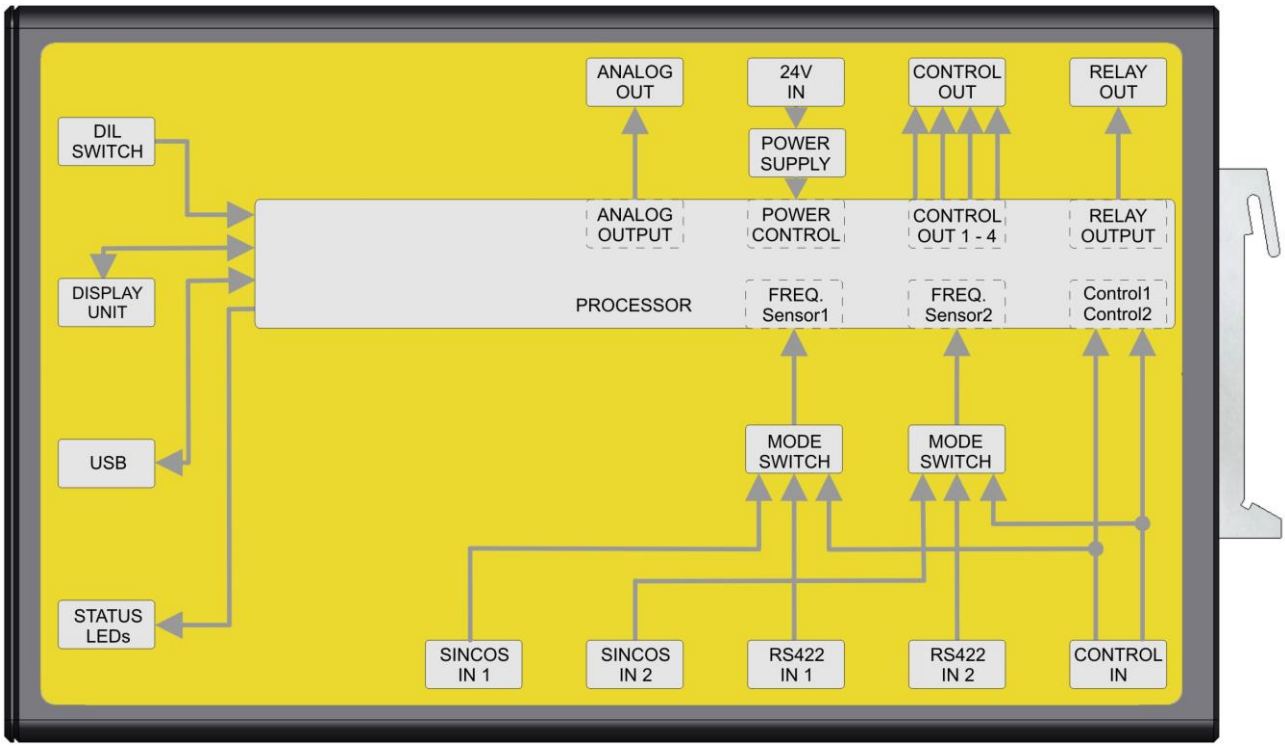
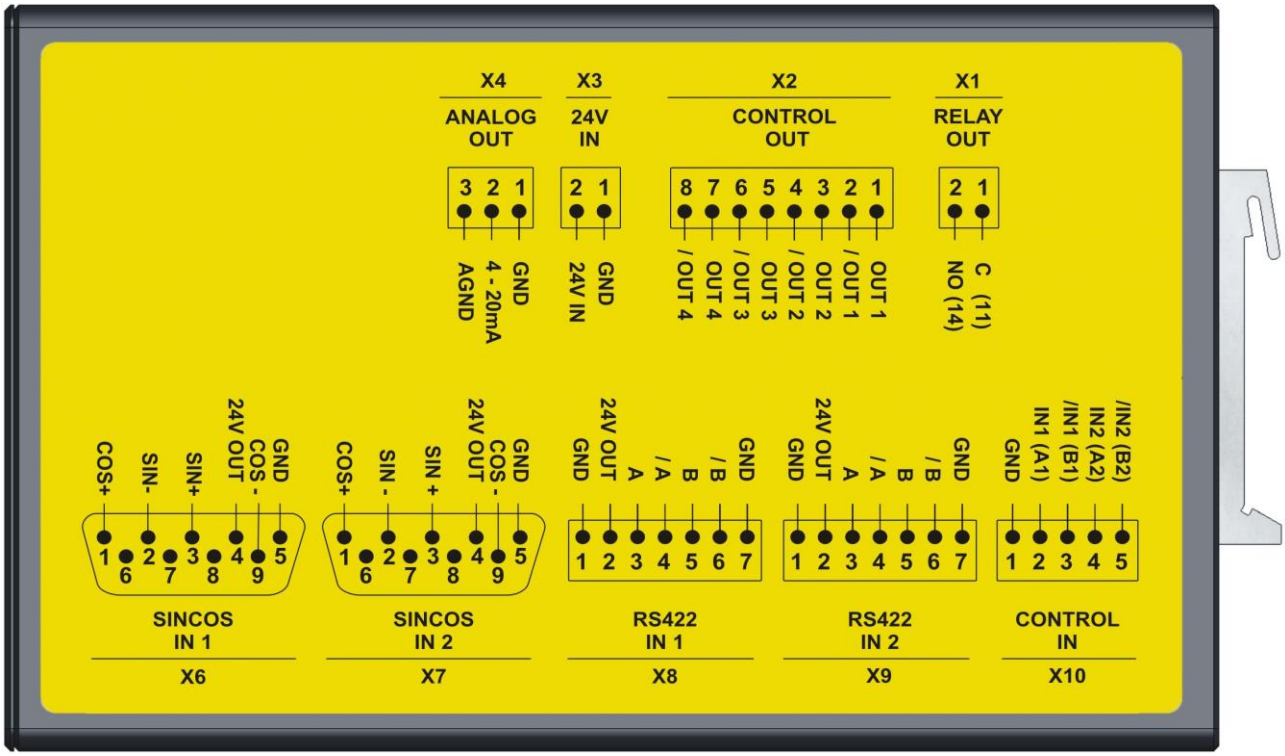
4.3. DS236 Block Diagram

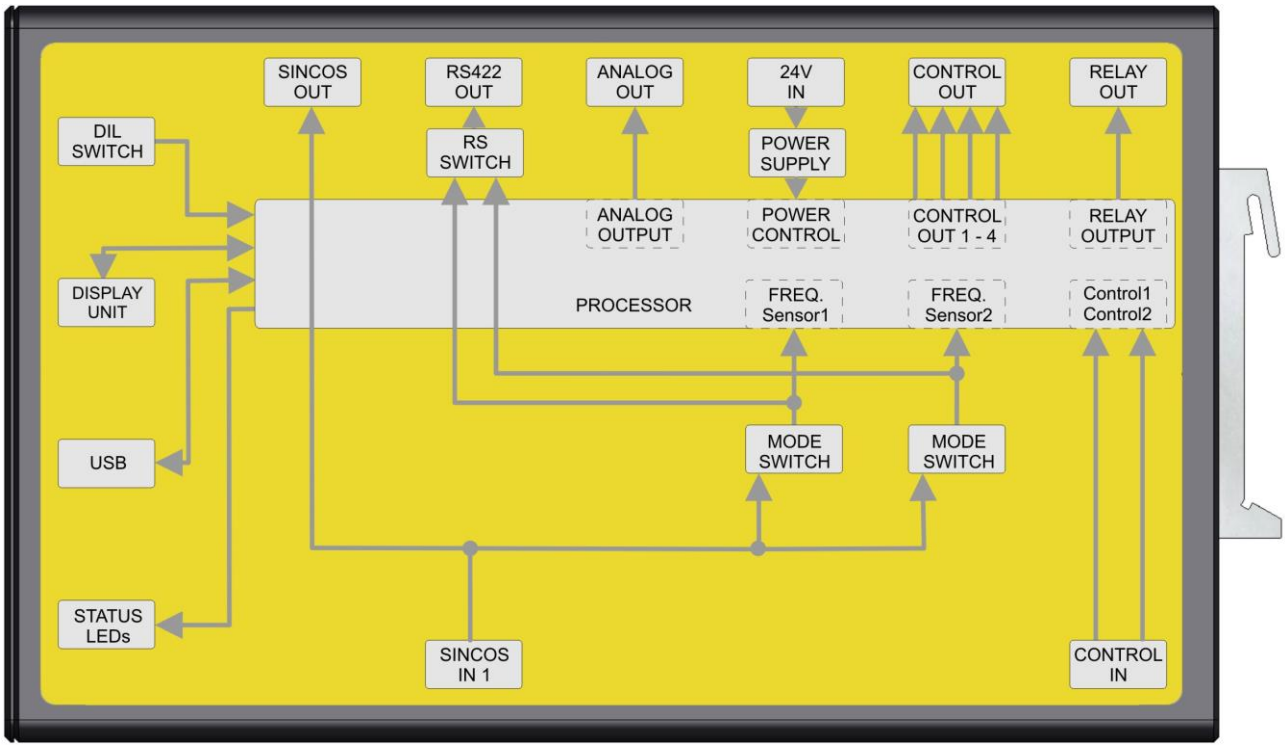


4.4. DS236 Connections

(The figure shows the available ports)

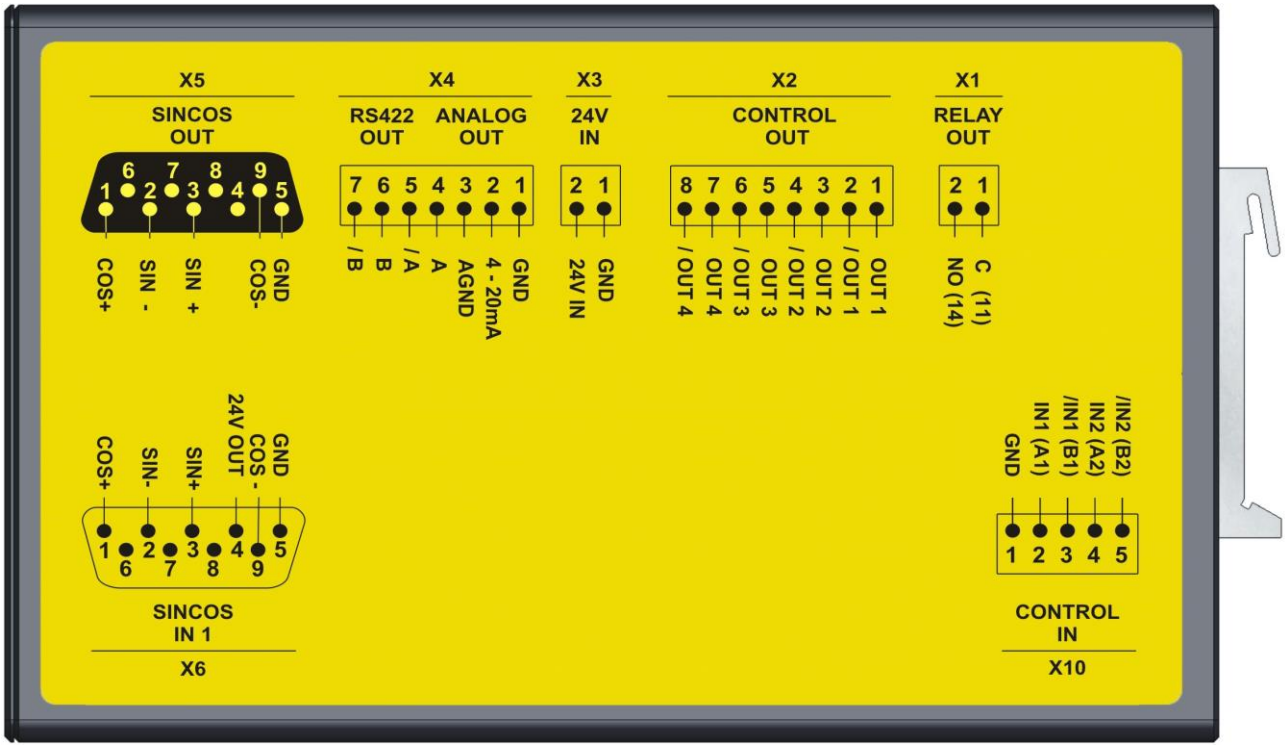


4.5. DS240 Block Diagram

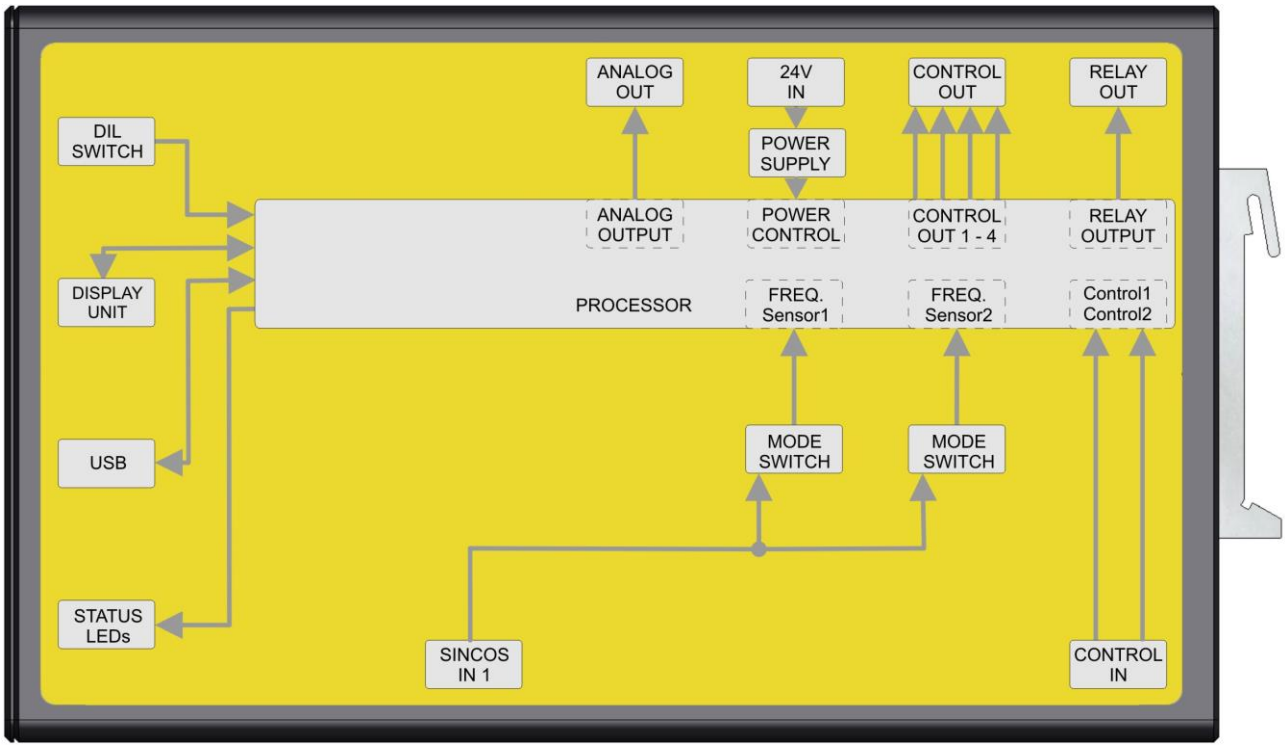


4.6. DS240 Connections

(The figure shows the available ports)

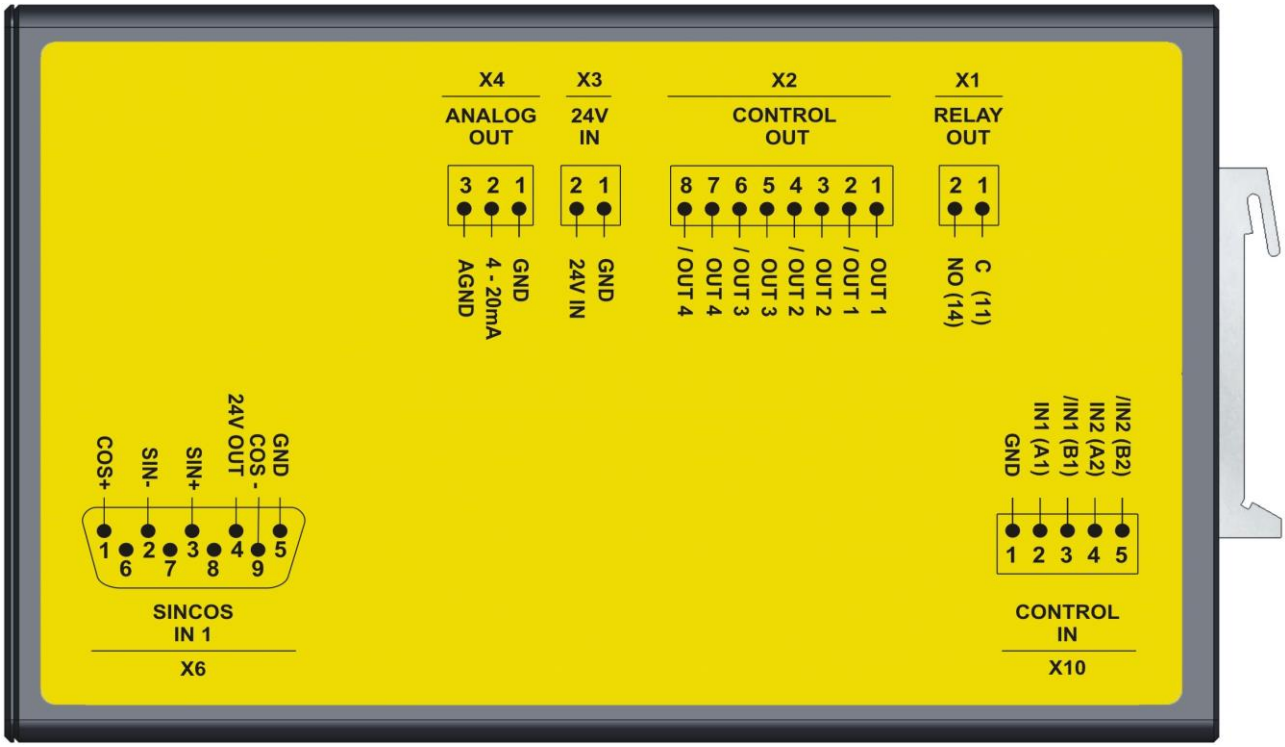


4.7. DS246 Block Diagram



4.8. DS246 Connections

(The figure shows the available ports)



5. Description of Connections

This chapter describes only the electrical connections and their general function.

Name	Description see chapter
X1 | RELAY OUT	5.10 Relay Output
X2 | CONTROL OUT	5.9 Control-Outputs
X3 | 24V IN	5.1 Power Supply
X4 | ANALOG OUT	5.8 Analog-Output 4 to 20 mA
X4 | RS 422 OUT	5.7 RS422-Splitter-Output
X5 | SINCOS OUT	5.6 SinCos-Splitter-Output
X6 | SINCOS IN 1	5.3 SinCos Encoder Inputs
X7 | SINCOS IN 2	5.3 SinCos Encoder Inputs
X8 | RS422 IN 1	5.4 RS422 Encoder Inputs
X9 | RS422 IN 2	5.4 RS422 Encoder Inputs
X10 | CONTROL IN	5.5 HTL Encoder Inputs / Control Inputs
X11	5.12 Interface for Display and Programming Unit BG230
X12	5.13 USB Interface for the OS6.0 Operator Surface
S1	5.11 DIL switch
ERROR - ON	5.14 LEDs / Status Indication

The connection to the outputs is only safe if the follow-up device is able to detect the fault status of each output and if the outputs are configured accordingly.

In order to prevent simultaneous damages to the cables by external influences, the encoder resp. sensor lines must be kept physically separate from one another.

5.1. Power Supply

If the unit is connected to a DC power supply network, which supplies further devices or systems, it must be ensured that no voltages ≥ 60 V can occur at the terminals [X3:1] und [X3:2].

If this cannot be ensured, the unit must be supplied by a separate DC power pack, which may not be connected to further devices or systems.

The requirements for both kinds of power supply are:

- Nominal voltage range from 18 … 30 VDC
- Ripple < 10% @ 24 V
- External fuse (2.5 A, medium time lag) required

A separate power pack must cover the following requirements:

- The switch-on current of the unit is approx. 2.5 A
- The consumption of the unit is approx. 23 W (at permissible load and without short-circuit)

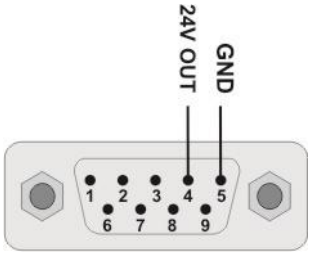
The 18 … 30 VDC power supply must be connected by the pluggable 2-pin screw terminal [X3].
The power supply input is protected by an internal reverse polarity protection.

pluggable 2-pin screw terminal [X3]

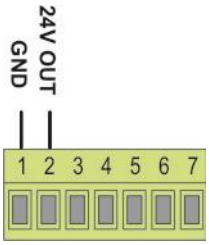
- The input must be protected by an external fuse (type and value see technical specifications).
- The DS unit has no internal galvanic isolation, thus all GNDs are interconnected. Please avoid any GND loops to the power supply input [X3].
- Also with a SIL3 certified power supply (U_{FAIL} < 60 V) an external fuse must be used.

5.2. Encoder Supply

The unit offers an auxiliary voltage output to supply the respective used encoders or sensors separately. The encoder supply must be taken directly from the safety unit or by using an indirect power supply via relay.



Encoder supply: SinCos inputs [X6] [X7]



Encoder supply: RS422 inputs [X8] [X9]
HTL encoders or sensors must also be connected to the encoder supply of the RS422 inputs

The maximum load of the encoder supply is 200 mA per channel (Sensor1 and Sensor2). The unit provides an auxiliary encoder supply for each sensor channel (HTL encoders will be supplied by the encoder supply of the RS422 inputs). The level of the supply voltage is approximately 2 V below the 18 … 30 VDC power supply at terminal [X3].

Supply	SinCos inputs	RS422 inputs	HTL inputs
Sensor1	[X6:4] [X6:5]	[X8:1] [X8:2]	[X8:1] [X8:2]
Sensor2	[X7:4] [X7:5]	[X9:1] [X9:2]	[X9:1] [X9:2]

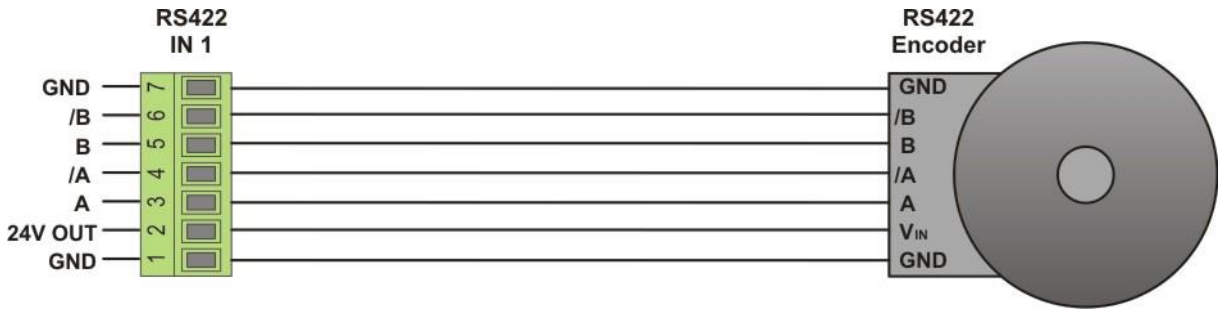
When powering up the encoder supply, the maximum input current of the safety unit can be exceeded due to different encoders. In this case, the encoder supply will not be enabled and an error appears.

In case of such problems or if another voltage level is required, the encoder supply can be switched via a relay by an external voltage source. The relay activation must essentially be performed by the encoder supply of the DS unit.

- In case of a direct encoder supply it is mandatory to operate the encoders with the auxiliary voltage from the unit.
- An indirect encoder supply must be done in each case via a relay which is triggered by the auxiliary voltage of the DS unit.

5.2.1. Direct Encoder Supply

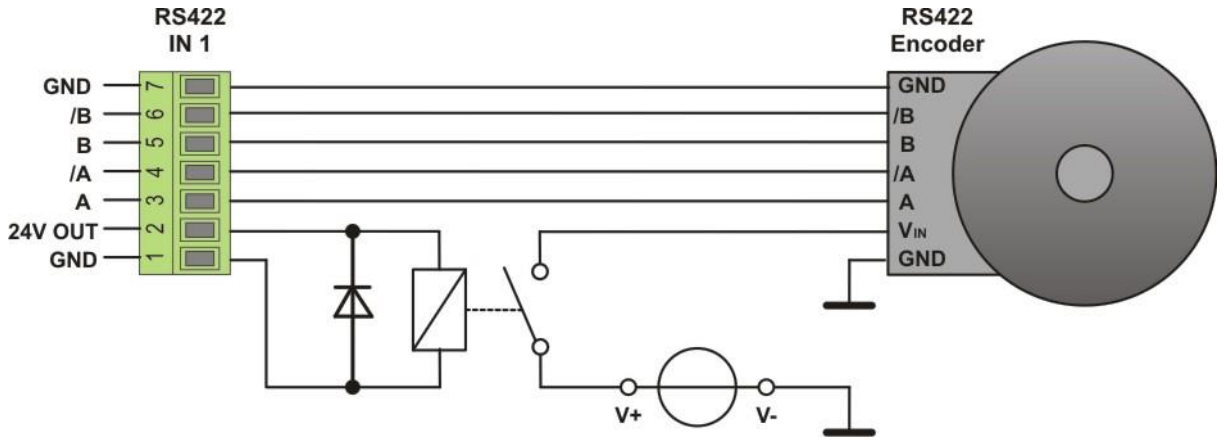
With a direct encoder supply, the encoder must be connected as shown in the figure below:



Example of a direct encoder supply

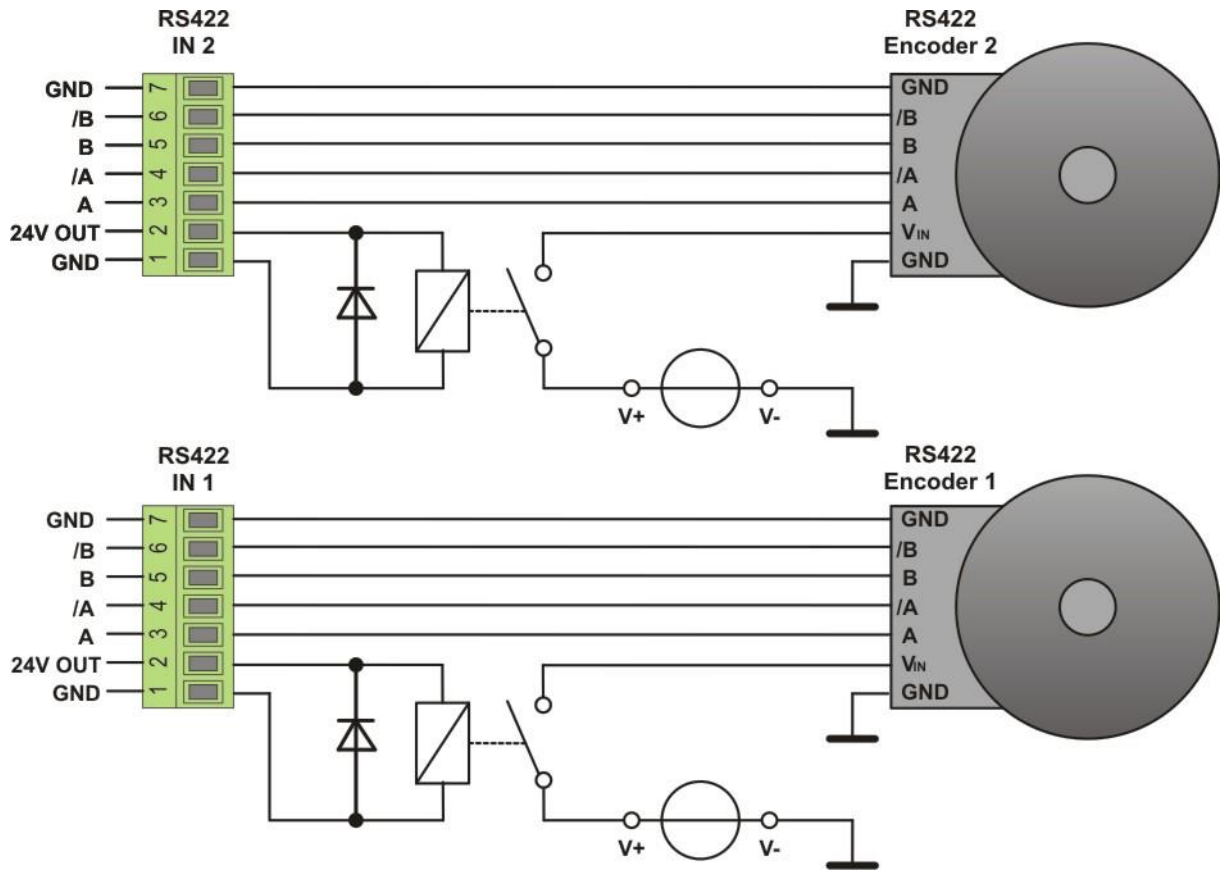
5.2.2. Indirect Encoder Supply

An indirect encoder supply must necessarily and each separately be switched via a relay which is triggered by the auxiliary voltage of the unit. This is necessary, because the encoder signals may only be available after the safety unit has successfully completed its initialization and self-test.



Example of an indirect encoder supply (1 encoder is switched via 1 relay)

Continuation “External Encoder Supply”



Example of an indirect encoder supply (2 encoders are switched via 2 relays)

- An indirect encoder supply must necessarily and each separately be switched via a relay which is triggered by the auxiliary voltage of the unit.
- In case of an indirect encoder supply, two independent supply voltages and relays must be used.

5.3. SinCos Encoder Inputs

The unit is suitable for connecting SinCos sensors or encoders with differential sine-cosine signal outputs of 1 Vpp and 2.5 V DC offset.

- DS23x: The „Operational Mode“ parameter must be set to 0, 1, 2 or 6. The SinCos encoder can be connected by one of the two or both 9-pin SUB-D connectors [X6] and [X7].
- DS24x: The „Operational Mode“ parameter must be set to 0.
  Connections are made only by connector [X6].

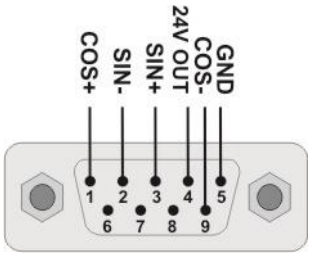
It is mandatory to connect up always all existing signal lines (SIN+, SIN-, COS+ and COS-).

The internal SinCos encoder signal monitoring checks the offset range of the signals, as well as the Lissajous figure which results from the signals.

An evaluation option for any existing zero pulses (REF+ and REF-) is not applicable.

All input lines are already terminated by internal 120 Ohm load resistors.

The SinCos encoder must use the corresponding encoder supply at pin 4 and pin 5 of the connector.



Male SUB-D connectors [X6], [X7]

5.4. RS422 Encoder Inputs

(Only DS230 and DS236)

If the "Operational Mode" parameter is set to 7, 8 oder 9, the unit will accept signals from incremental encoders with complementary TTL or differential RS422 levels.

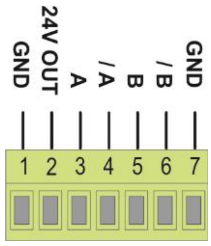
The incremental encoders must be connected by one or both pluggable 7-pin screw terminals [X8] and [X9].

The RS422 input channels (A and /A resp. B and /B) are internally terminated by a dynamic terminating circuit (220 pF / 120 ohm).

It is mandatory to connect up all signal lines (A, /A, B and /B).

An evaluation option for any existing zero pulses (or Z / Z) does not exist.

The RS422 encoder must use the encoder supply at pin 1 and 2 of the respective terminal.



Pluggable 7-pin screw terminal [X8], [X9]

5.5. HTL Encoder Inputs / Control Inputs

The screw terminal [X10 | CONTROL IN] has 2 - 4 inputs for signals with HTL level and PNP switching characteristic.

Depending on the setting of the parameter "Operational Mode" the control inputs [X10 | CONTROL IN] can be configured as frequency or as control inputs:

Frequency input for HTL encoders (A / B / 90°):

Sensor1	[X10 | CONTROL IN]	incremental HTL encoder	[X10:2] [X10:3]	channel A channel B
Sensor2	[X10 | CONTROL IN]	incremental HTL encoder	[X10:4] [X10:5]	channel A channel B

HTL encoders must be supplied by the encoder supply of the RS422 inputs. Please make sure that the allowed frequencies are respected (see "Technical Specifications").

Frequency input for HTL encoders (A) or a proximity switch:

Sensor1	[X10 | CONTROL IN]	incremental HTL encoder	[X10:2] [X10:3]	channel A unconnected / direction signal
Sensor2	[X10 | CONTROL IN]	incremental HTL encoder	[X10:4] [X10:5]	channel A unconnected / direction signal

The inputs [X10:3] resp. [X10:5] may be unconnected (internal pull-down) or can be used for a static direction signal. HTL encoders must be supplied by the encoder supply of the RS422 inputs. Please make sure that the allowed frequencies are respected (see "Technical Specifications").

Two inverse control inputs for HTL commands:

Input1	[X10 | CONTROL IN]	HTL/PNP control signal	[X10:2] [X10:3]	control signal 1 inverse control signal 1
Input2	[X10 | CONTROL IN]	HTL/PNP control signal	[X10:4] [X10:5]	control signal 2 inverse control signal 2

Basically always the inverse signal must be applied to the inverted input. Any homogenous signal conditions are invalid and will be detected as an error by the unit. Please use the separate parameter description to find more information about the control inputs. The configuration of the inputs will affect the SIL level.

Two homogenous control inputs for HTL commands:

Input1	[X10 | CONTROL IN]	HTL/PNP control signal	[X10:2] [X10:3]	control signal 1 homogenous control signal 1
Input2	[X10 | CONTROL IN]	HTL/PNP control signal	[X10:4] [X10:5]	control signal 2 homogenous control signal 2

Basically always the homogenous or same signal must be applied to the inverted input. Any inverse signal conditions are invalid and will be detected as an error by the unit. Please use the separate parameter description to find more information about the control inputs. The configuration of the inputs will affect the SIL level.

Four single control inputs HTL commands:

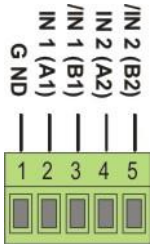
Input1	[X10 | CONTROL IN]	HTL/PNP control signal	[X10:2]	control signal 1
Input2	[X10 | CONTROL IN]	HTL/PNP control signal	[X10:3]	control signal 2
Input3	[X10 | CONTROL IN]	HTL/PNP control signal	[X10:4]	control signal 3
Input4	[X10 | CONTROL IN]	HTL/PNP control signal	[X10:5]	control signal 4

Please use the separate parameter description to find more information about the control inputs. The configuration of the inputs will affect the SIL level.

One homogenous/inverse control input and two single control inputs for HTL commands:

Input1	[X10 | CONTROL IN]	HTL/PNP control signal	[X10:2] [X10:3]	control signal 1 homogenous/invers control signal 1
Input2	[X10 | CONTROL IN]	HTL/PNP control signal	[X10:4]	control signal 2
Input3	[X10 | CONTROL IN]	HTL/PNP control signal	[X10:5]	control signal 3

Basically always the homogenous or inverse signal must be applied to the inverted input. Any remaining signal conditions are invalid and will be detected as an error by the unit. Please use the separate parameter description to find more information about the control inputs. The configuration of the inputs will affect the SIL level..



Pluggable 5-pin screw terminal [X10]

- It does not make sense to configure the unit for a connection of 2 HTL encoders simultaneously, because then no more inputs for external commands are available.
- With DS24x units, all 4 channels can be used as control-inputs for external commands.
- When using a single-track encoder, the associated second input is not suitable for other functions (e. g. direction signal).
- Transitional on some housing prints "IN1… IN4" can be found as designation for the CONTROL IN signals of terminal X10. The meanings of the terms are:
  IN1 = IN1, / IN1 = IN2, IN2 = IN3 and / IN2 = IN4.

5.6. SinCos-Splitter-Output

(only DS230 and DS240)

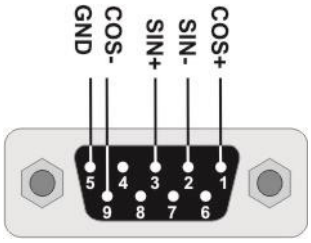
The DS230 respective the DS240 has a safety-related SinCos-Splitter-Output. Depending on the setting of parameter "Operational Mode" (0, 1, 2 or 6), the integrated splitter function allows to reproduce the signal at input terminal [X6 | SINCOS IN1] to the female 9-pin SUB-D connector [X5 | SINCOS OUT]. Thus the encoder signal connected to [X6 | SINCOS IN1] can be processed by a further target device.

The signal delay time between SinCos input and SinCos output is approximately 200 ns.

The channels SIN+ and SIN- resp. COS+ and COS- must be terminated by 120 Ohm load resistors at the target device.

In case of errors, the DC-offset of the SinCos output is shifted in order to signalize the error condition to the target device.

The connection to the SinCos splitter output is only safe, if the following device includes a SinCos monitoring system and can detect the offset error.



Female SUB-D Connector [X5]

The SIN+ and SIN- resp. COS+ and COS- channels must be terminated by 120 Ohm load resistors at the target device.

5.7. RS422-Splitter-Output

(only DS230 and DS240)

The DS230 respective the DS240 is equipped with a safety-related RS422-Splitter-Output.

The device evaluates two frequency channels (Sensor1 and Sensor2), which are determined by the "Operational Mode" parameter.

The splitter-output allows to reproduce the input frequency of Sensor1 or Sensor2.

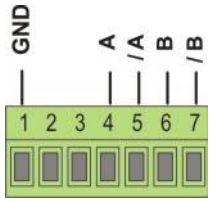
Regardless of the input signal (SinCos or HTL), the output [X4 | RS422 OUT] always delivers incremental RS422 square-wave signals.

The signal delay between the RS422 input and the RS422 output is approximately 600 ns.

In case of an error, no more incremental signals are available at the RS422 output (Tri-State internally with 1 kOhm pull-down resistors).

The connection to the RS422 Splitter output is only safe if the following device is capable to detect the error state of the safety unit.

The SinCos input signals are reproduced as 1:1 square wave output.



Pluggable 7-pin screw terminal [X4]

Screw terminal [X4] is provided with 7 connections:

[X4 | ANALOG OUT]	analog output	[X4:1-3]
[X4 | RS422 OUT]	RS422 output	[X4:4-7]

5.8. Analog-Output 4 to 20 mA

One safety-related analog output is available at the screw terminal [X4]. The current output is freely scalable by setting the parameters „Analog Start“ and “Analog End“. It delivers an output signal, which is proportional to one of the two input frequencies. In case of an unused analog output [X4:2] and [X4:3] must be linked. An open analog output (e.g. wire fracture) will release an error status.

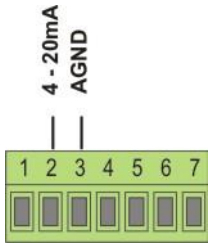
During normal operation, the output moves in a proportional range from 4 to 20 mA.

In case of errors, the analog output delivers 0 mA.

The connection to the analog output is only safe if the following device is capable to detect the error state of the safety unit.

With versions DS230 / DS240, the screw terminal [X4] has 7 connections:

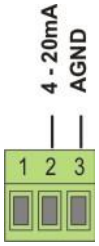
[X4 | ANALOG OUT]	analog output	[X4:2-3]
[X4 | RS422 OUT]	RS422 output	[X4:4-7]



Pluggable 7-pin screw terminal [X4] at DS230/DS240

With versions DS236 / DS246, the screw terminal [X4] has only 3 connections:

[X4 | ANALOG OUT]	analog output	[X4:2-3]
[X4 | RS422 OUT]	not available!	



Pluggable 3-pin screw terminal [X4] at DS236/DS246

- In case of an unused analog output [X4:2] and [X4:3] must be linked.
- An open analog output (e.g. wire fracture) will release an error status.

5.9. Control-Outputs

4 inverse/homogeneous HTL control outputs are available at the screw terminal [X2 | CONTROL OUT].

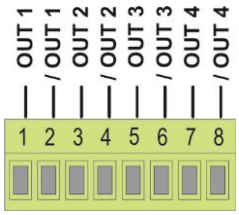
The switching points and switching conditions can be programmed by parameters.

During HIGH state the output level is approximately 2 V below the supply voltage at terminal [X3 | 24V IN]. The outputs are short-circuit proof push-pull outputs. When switching inductive loads, additional external suppression measures are recommended.

In case of errors all outputs are LOW (no more inversion).

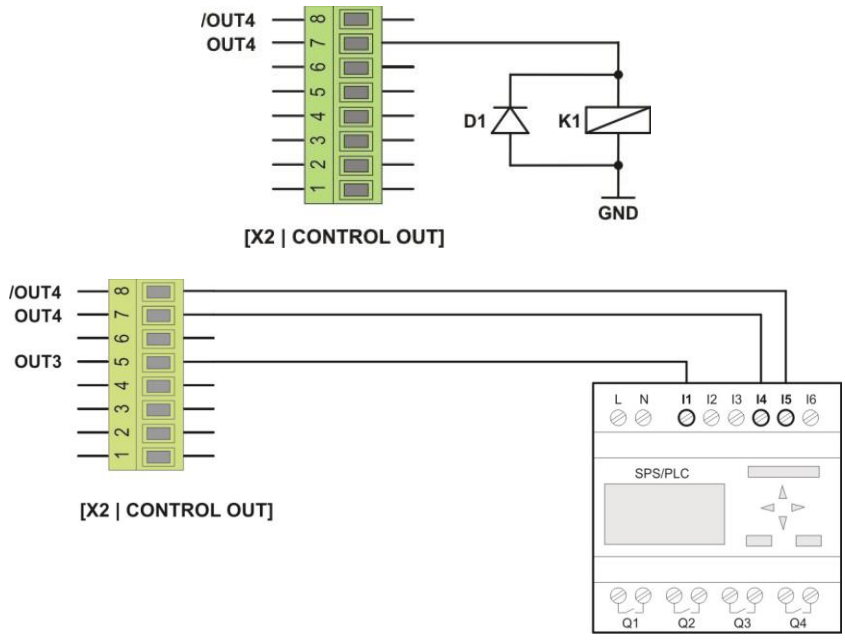
The connection to the analog output is only safe if the following device is capable to detect the error state of the safety unit and if the inverse outputs are used.

The output configuration will affect the SIL level.



Pluggable 8-pin screw terminal [X2]

Wiring example:



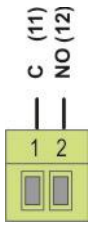
5.10. Relay Output

The safety-related relay output consists of two independent relays with force guided contacts. The normally open contacts of the two relays (NO) are internally connected in series. At the 2-pin screw terminal [X1 | RELAY OUT] the series-relay-contact can be tapped for integration into a safety circuit.

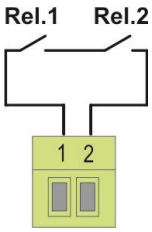
The contacts are only closed during normal and disturbance-free operation. They will open to a safety state in case of errors or when the programmed switching condition is fulfilled. In a de-energized state of the unit the contacts are also open.

The switching points and switching conditions can be parameterized. Further the force guided relay-opener is used for internal monitoring of the relay status.

In case of an error the contact changes to the open and safe condition.



Pluggable 2-pin screw terminal [X1]

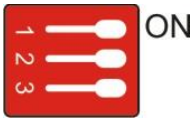


Internal connection [X1]

- In case of an open relay-contact, the operator is responsible to ensure a safe state to all relevant parts and components of the equipment.
- The target unit must be able to evaluate edges, in order to determine dynamical conditions of the relay output too.
- At frequencies close to the switching point, relay bouncing may occur through the variance of the frequency measurement. To prevent this effect, a hysteresis should be set.
- If short oversteps of the switching point should be detected, a lock output should be set.

5.11. DIL switch

The 3-position DIL switch [S1] is located at the front of the unit
(only accessible, if no display and programming unit BG230 is connected).



3-pos DIL switch [S1]

The following unit-states can be set by the DIL switch:

DIL1	DIL3	Status	LED
ON	ON	Normal Operation	Off (lights permanently at error state)
ON	OFF	Programming Mode	Flashes slowly (lights permanently at error state)
OFF	ON	Factory Settings	Flashes slowly (lights permanently at error state)
OFF	OFF	Factory Settings	Flashes slowly (lights permanently at error state)

DIL2	Status	Operational readiness
ON	Normal Operation	Ready for operation approx. 2 s after power up
OFF	Self-Test Message	Ready for operation approx. 8 s after power up

- „Programming Mode" (DIL switch) only for Start-up
- Set all DIL switch sliders to „ON" after Start-up
- After Start-up the DIL switch sliders should be protected against manipulation (e. g. by covering with an adhesive tape)
- Normal operation is only permitted when the yellow LED is permanently off
- The safety function of the unit cannot be guaranteed before the commissioning is completed

5.12. Interface for Display and Programming Unit BG230

The serial interface serves for communication between the unit and an optional programming- and display unit „BG320“, which can be plugged on the front.

8-pin female connector [X11]

The programming and display unit BG230 and the safety unit will be connected by plugging the BG230 on the female 8-pin connector [X11] at the front.

This interface is used to display the encoder signals (in user units) and for visual monitoring of the DS unit. Although parameters can be set or changed by using the BG230, it is recommended to use the OS6.0 software for Start-up / commissioning purposes.

The female connector [X11] may only be used in connection with the BG230.

5.13. USB Interface for the OS6.0 Operator Surface

For communication between the unit and a PC or a superordinate controller, a virtual COM-port is accessible at the USB connector. For connection a standard USB-cable with a Type B connector is used. The USB cable is available as an option. This interface is used for setup of the DS units.

USB type B

The installation procedure of the USB driver file is separately described in a separate manual (see page 2).

5.14. LEDs / Status Indication

Two status LEDs are located on the front of the unit.
The green one is marked as [ON] and the yellow one as [ERROR].

Status LEDs

The green status LED uses the following conditions:

Green LED	Status
OFF	Power off (no power supply voltage)
ON	Power on (power supply voltage ok)

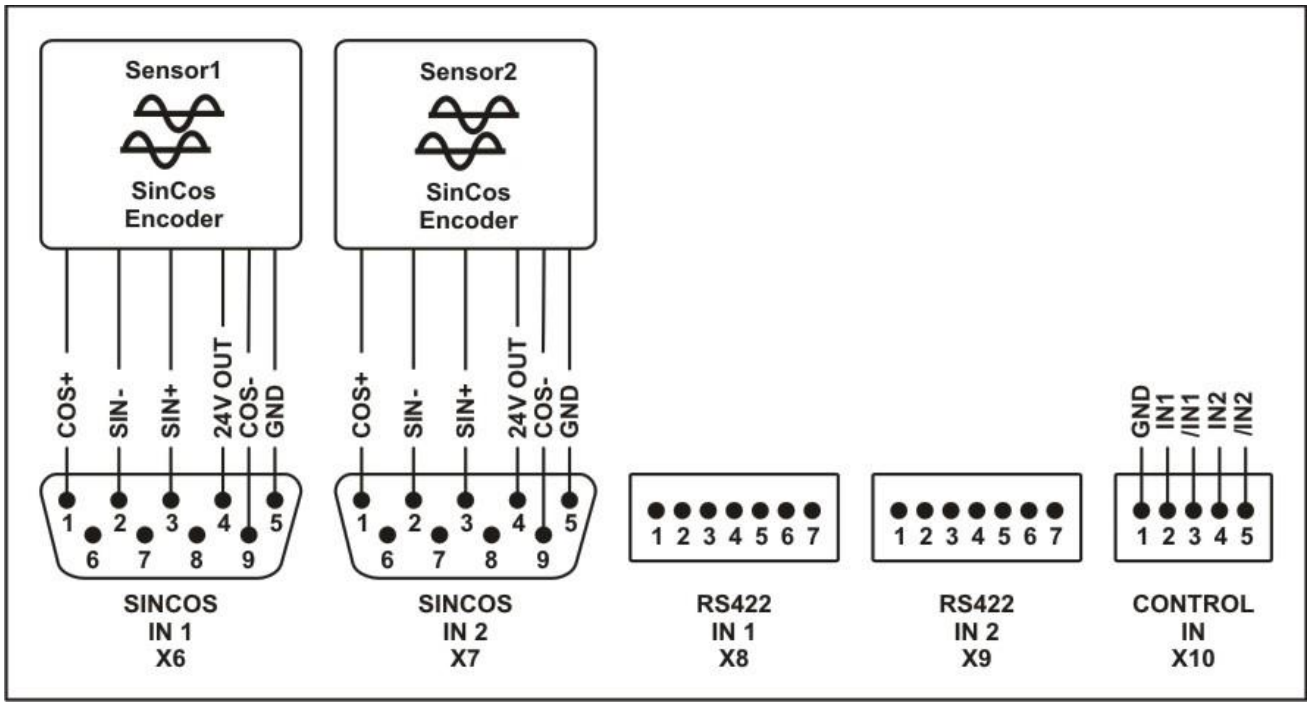
The yellow status LED uses the following conditions:

Yellow LED	Status
OFF	Normal operation, self-test successfully completed, no error messages
ON	During the self-test or error state
Flashes slowly	Factory Settings or Programming Mode

6. Operational Modes

6.1. Application: 2 SinCos Encoders

Device	DS23x		
Operational Mode	0		
Sensor1	[X6 | SINCOS IN 1]	SinCos encoder	SIN+, SIN-, COS+, COS-
Sensor2	[X7 | SINCOS IN 2]	SinCos encoder	SIN+, SIN-, COS+, COS-
Control Inputs	[X10 | CONTROL IN]	HTL/PNP control signal	2 - 4 available
Safety Level	Speed → SIL3 / PLe achievable (see below) Direction → SIL3 / PLe achievable (see below) Standstill → SIL3 / PLe achievable (see below)		

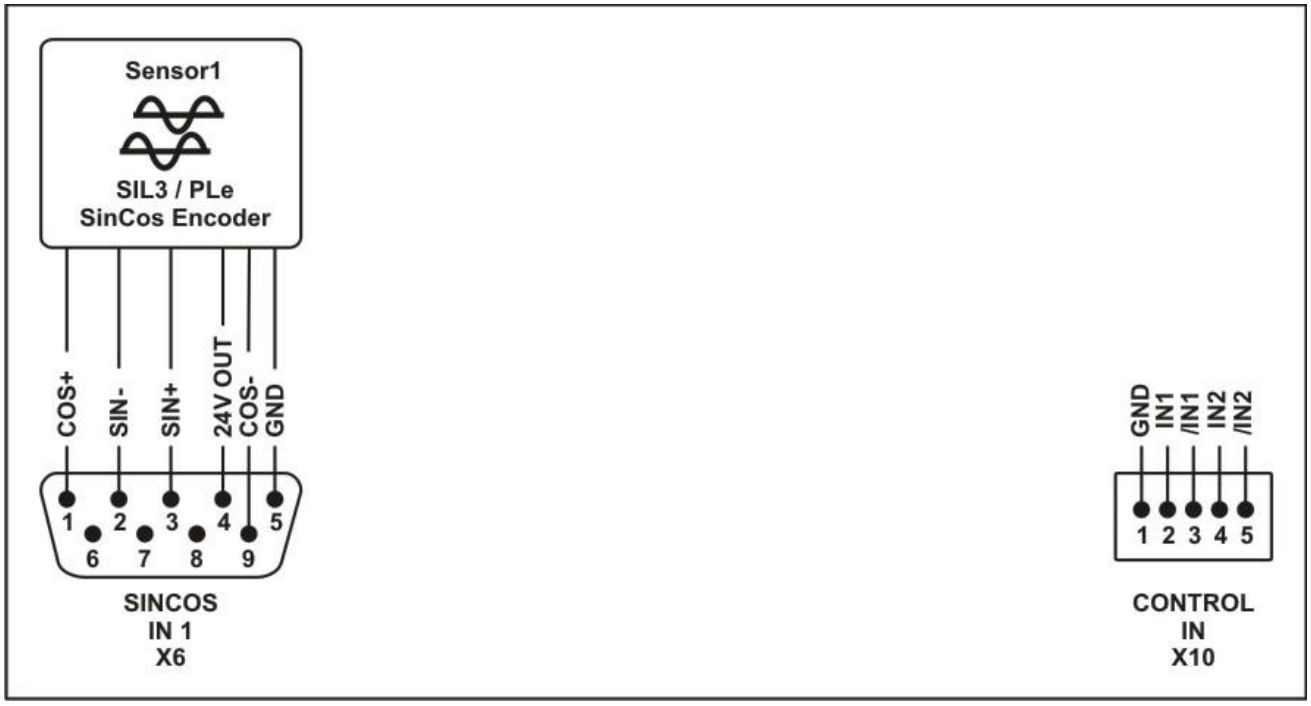


This mode is used to evaluate a dual channel system, equipped with two SinCos sensors /encoders.

- With a DS230 this mode can be used to reproduce the input frequency of [X6 | SINCOS IN1] to the splitter output [X5 | SINCOS OUT].
- 2 - 4 inputs for control signals are available at terminal [X10 | CONTROL IN].
- The final SIL level depends on the selected configuration and from external components which are connected to the unit.

6.2. Application: 1 SIL3 SinCos Encoder

Device	DS24x		
Operational Mode	0		
Sensor1	[X6 | SINCOS IN 1]	SIL3 SinCos encoder	SIN+, SIN-, COS+, COS-
Sensor2	Sensor1 and Sensor2 are bridged internally		
Control Inputs	[X10 | CONTROL IN]	HTL/PNP control signal	2 - 4 available
Safety Level	Speed → SIL3 / PLe achievable (see below) Direction → SIL3 / PLe achievable (see below) Standstill → SIL3 / PLe achievable (see below)		

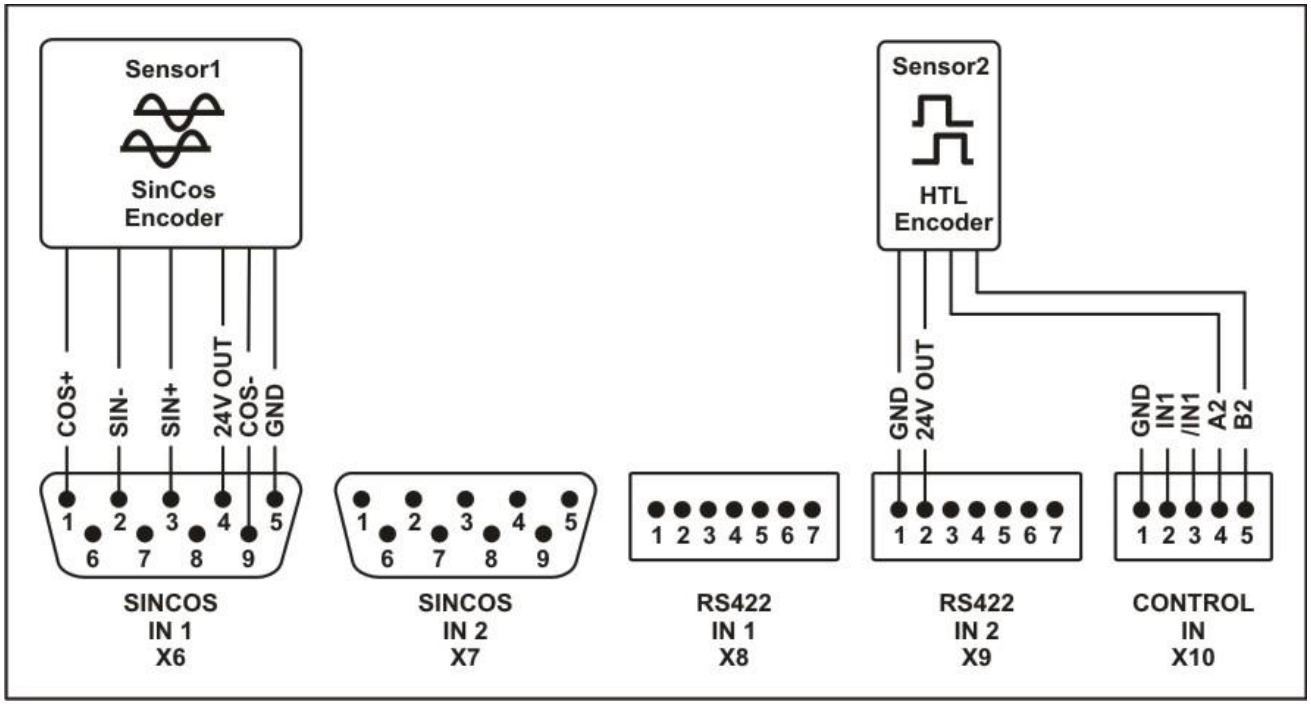


This mode is exclusively used to connect a SIL3 resp. PLe certificated SinCos sensor /encoder.

- With a DS230 this mode can be used to reproduce the input frequency of [X6 | SINCOS IN1] to the splitter output [X5 | SINCOS OUT].
- 2 - 4 inputs for control signals are available at terminal [X10 | CONTROL IN].
- The final SIL level depends on the selected configuration and from external components which are connected to the unit.

6.3. Application: 1 SinCos- and 1 A/B 90° HTL Encoder

Device	DS23x		
Operational Mode	1		
Sensor1	[X6 | SINCOS IN 1]	SinCos encoder	SIN+, SIN-, COS+, COS-
Sensor2	[X10 | CONTROL IN]	Incremental HTL encoder	A, B, 90°
Control Inputs	[X10 | CONTROL IN]	HTL/PNP control signal	1 - 2 available
Safety Level	Speed → SIL3 / PLe achievable (see below) Direction → SIL3 / PLe achievable (see below) Standstill → SIL3 / PLe achievable (see below)		

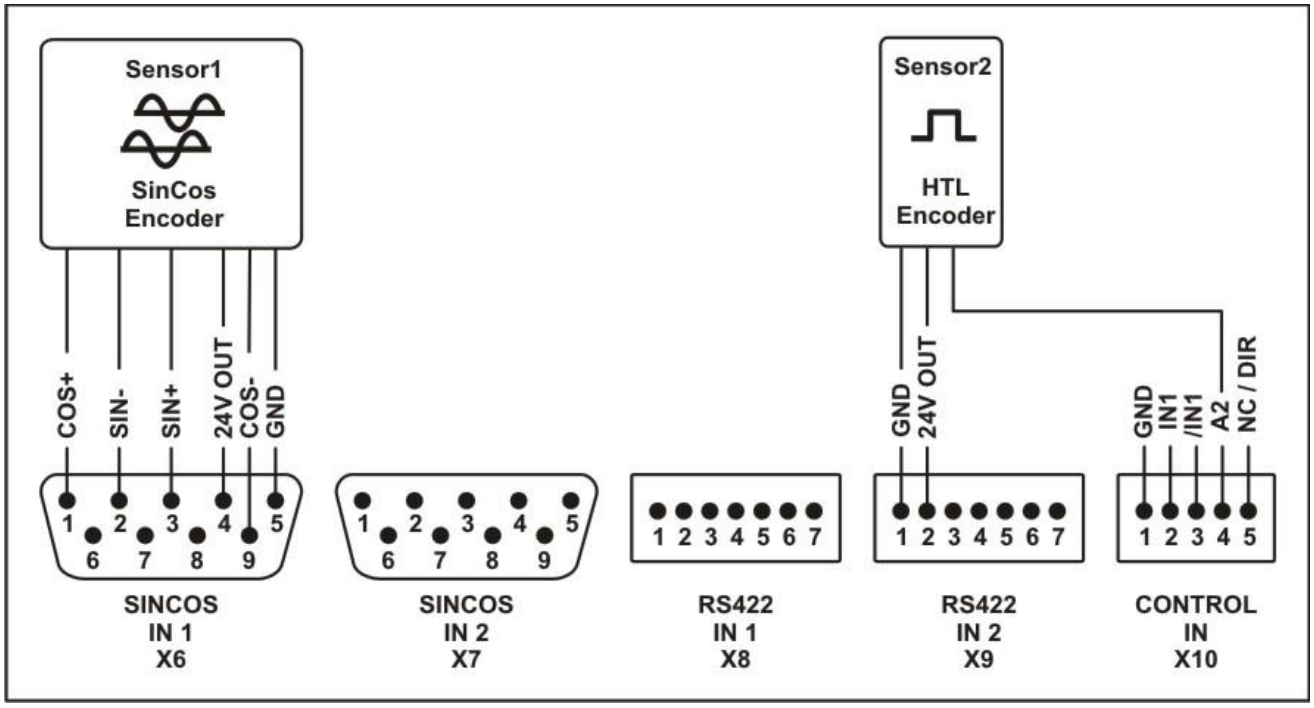


This mode allows to evaluate a dual channel system, equipped with two different encoder types. Therefor a combination of a SinCos encoder and an incremental dual channel HTL encoder is used.

- With a DS230 this mode can be used to reproduce the input frequency of [X6 | SINCOS IN1] to the splitter output [X5 | SINCOS OUT].
- 1 - 2 inputs for control signals are available at terminal [X10 | CONTROL IN].
- The final SIL level depends on the selected configuration and from external components which are connected to the unit.

6.4. Application: 1 SinCos- and 1 HTL Encoder (single channel)

Device	DS23x		
Operational Mode	2		
Sensor1	[X6 | SINCOS IN 1]	SinCos encoder	SIN+, SIN-, COS+, COS-
Sensor2	[X10 | CONTROL IN]	Incremental HTL encoder	A, single channel
Control Inputs	[X10 | CONTROL IN]	HTL/PNP control signal	1 - 2 available
Safety Level	Speed → SIL3 / PLe achievable (see below) Direction → SIL3 / PLe* achievable (see below) Standstill → SIL3 / PLe* achievable (see below)		



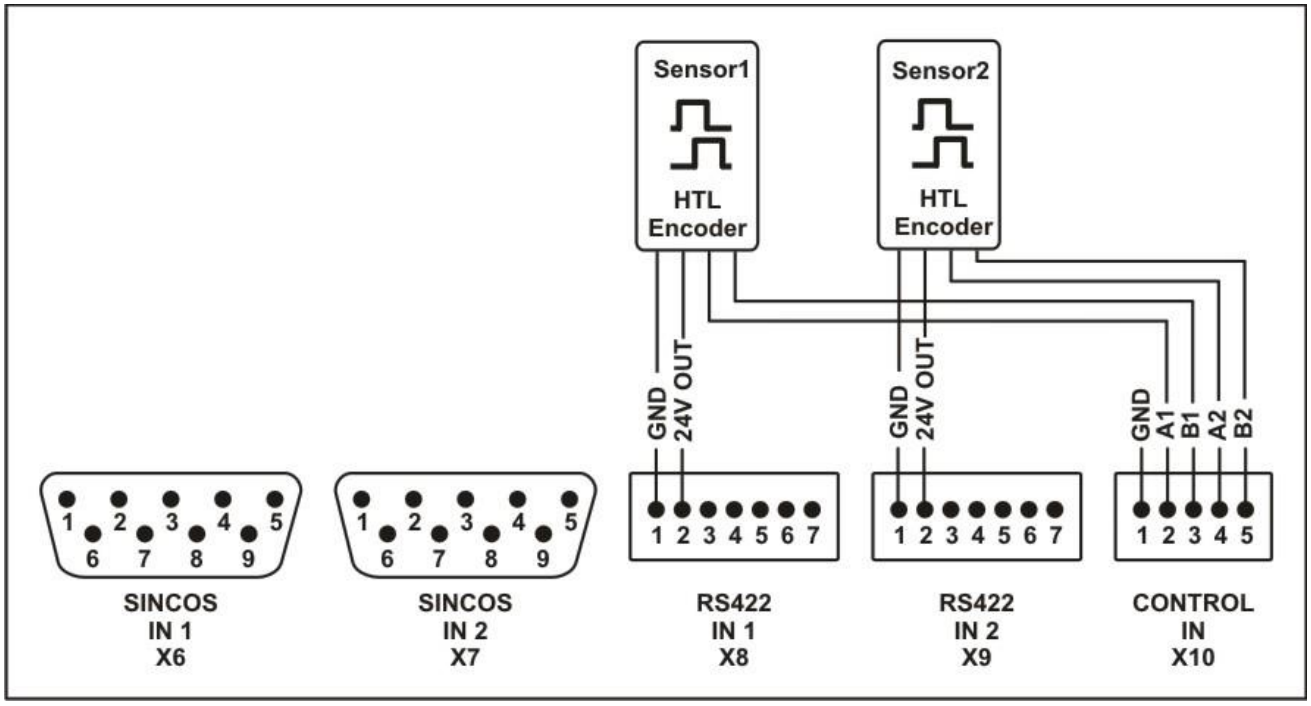
This mode allows to evaluate a dual channel system, equipped with two different encoder types. Therefor a combination of a SinCos encoder and an incremental single channel HTL encoder is used.

- With a DS230 this mode can be used to reproduce the input frequency of [X6 | SINCOS IN1] to the splitter output [X5 | SINCOS OUT].
- 1 - 2 inputs for control signals are available at terminal [X10 | CONTROL IN].
- The final SIL level depends on the selected configuration and from external components which are connected to the unit.

*) A safety level can only be achieved in these cases, if it is physically ensured that there only can be only one direction of rotary and linear movement. This can be realized for example by using a self-locking gearbox.

6.5. Application: 2 A/B 90° HTL Encoders

Device	DS23x		
Operational Mode	3		
Sensor1	[X10 | CONTROL IN]	Incremental HTL encoder	A, B, 90°
Sensor2	[X10 | CONTROL IN]	Incremental HTL encoder	A, B, 90°
Control Inputs	[X10 | CONTROL IN]	HTL/PNP control signal	none available
Safety Level	Speed → SIL3 / PLe achievable (see below) Direction → SIL3 / PLe achievable (see below) Standstill → SIL3 / PLe achievable (see below)		

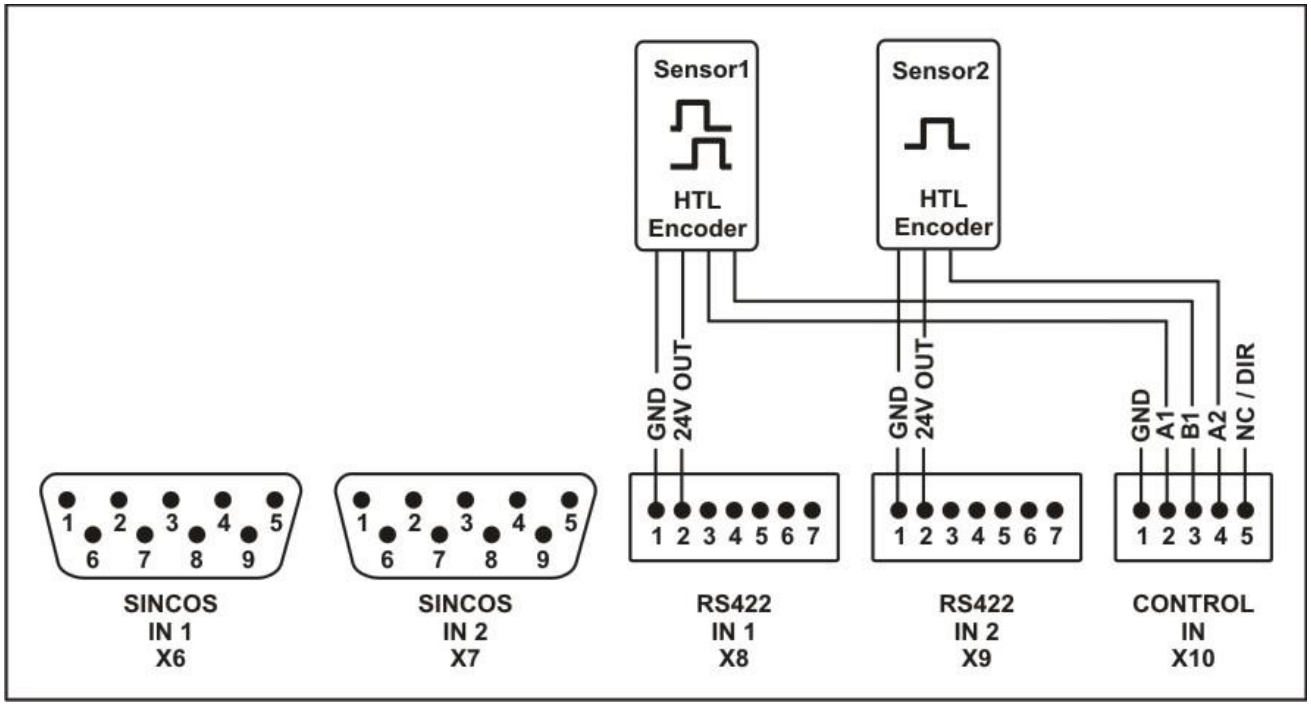


This mode allows to evaluate a dual channel system, equipped with two incremental dual channel HTL encoders.

- No inputs for control signals are available at terminal [X10 | CONTROL IN].
- The final SIL level depends on the selected configuration and from external components which are connected to the unit.

6.6. Application: 1 A/B 90° and 1 single channel HTL Encoder

Device	DS23x		
Operational Mode	4		
Sensor1	[X10 | CONTROL IN]	Incremental HTL encoder	A, B, 90°
Sensor2	[X10 | CONTROL IN]	Incremental HTL encoder	A, single channel
Control Inputs	[X10 | CONTROL IN]	HTL/PNP control signal	none available
Safety Level	Speed → SIL3 / PLe achievable (see below) Direction → SIL3 / PLe* achievable (see below) Standstill → SIL3 / PLe* achievable (see below)		



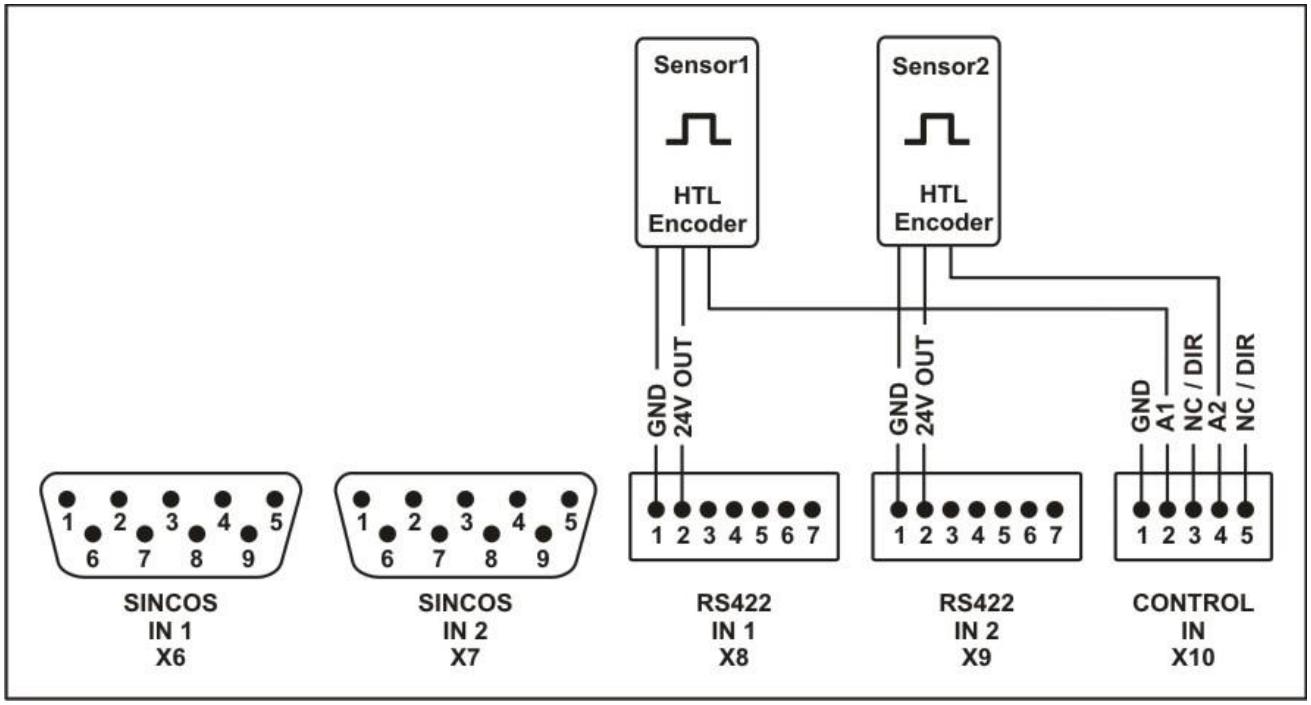
This mode allows to evaluate a dual channel system, equipped with two different encoder types. Therefor a combination of an incremental dual channel HTL encoder as well as a single channel HTL encoder is used.

- No inputs for control signals are available at terminal [X10 | CONTROL IN].
- The final SIL level depends on the selected configuration and from external components which are connected to the unit.

*) A safety level can only be achieved in these cases, if it is physically ensured that there only can be only one direction of rotary and linear movement. This can be realized for example by using a self-locking gearbox.

6.7. Application: 2 Single Channel HTL Encoders

Device	DS23x		
Operational Mode	5		
Sensor1	[X10 | CONTROL IN]	Incremental HTL encoder	A, single channel
Sensor2	[X10 | CONTROL IN]	Incremental HTL encoder	A, single channel
Control Inputs	[X10 | CONTROL IN]	HTL/PNP control signal	none available
Safety Level	Speed → SIL3 / PLe achievable (see below) Direction → SIL3 / PLe* achievable (see below) Standstill → SIL3 / PLe* achievable (see below)		



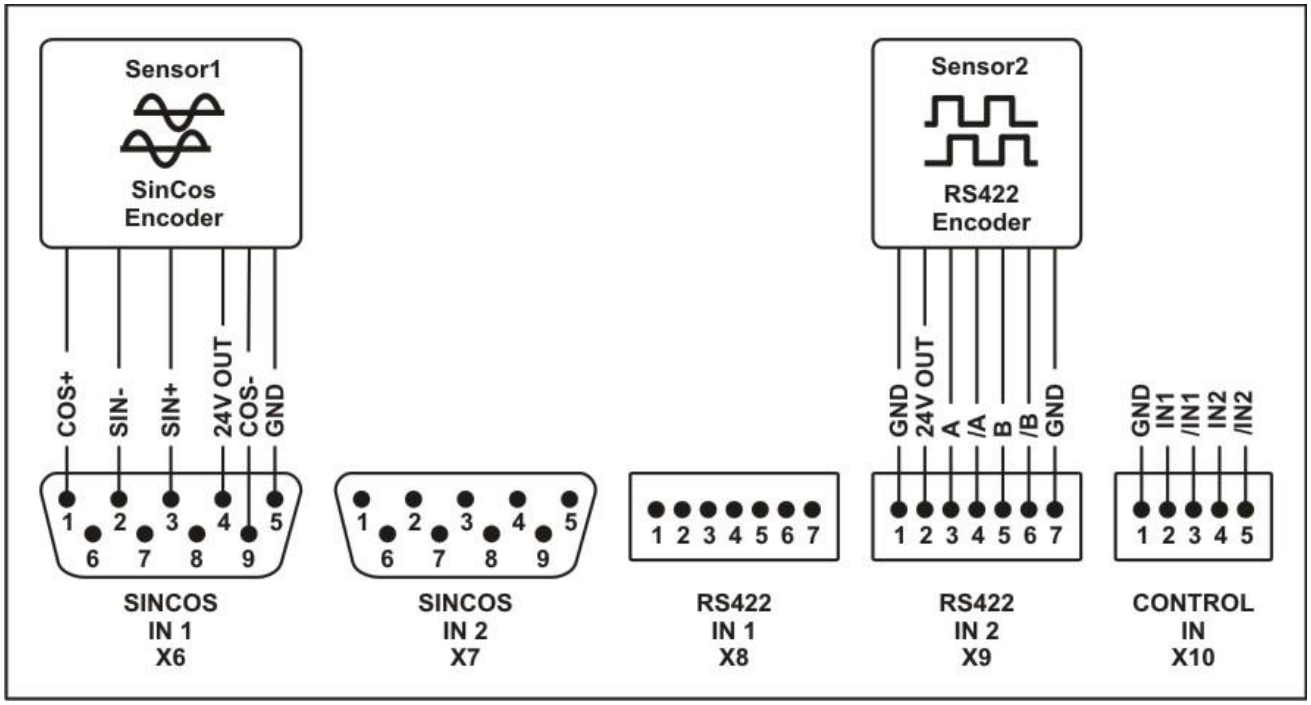
This mode allows to evaluate a dual channel system, equipped with two identical encoder types. Therefor a combination of two incremental single channel HTL encoders is used.

- No inputs for control signals are available at terminal [X10 | CONTROL IN].
- The final SIL level depends on the selected configuration and from external components which are connected to the unit.

*) A safety level can only be achieved in these cases, if it is physically ensured that there only can be only one direction of rotary and linear movement. This can be realized for example by using a self-locking gearbox.

6.8. Application: 1 SinCos and 1 RS422 Encoder

Device	DS23x		
Operational Mode	6		
Sensor1	[X6 | SINCOS IN 1]	Incremental HTL encoder	SIN+, SIN-, COS+, COS-
Sensor2	[X9 | RS422 IN 2]	Incremental HTL encoder	A, /A, B, /B
Control Inputs	[X10 | CONTROL IN]	HTL/PNP control signal	2 - 4 available
Safety Level	Speed → SIL3 / PLe achievable (see below) Direction → SIL3 / PLe achievable (see below) Standstill → SIL3 / PLe achievable (see below)		

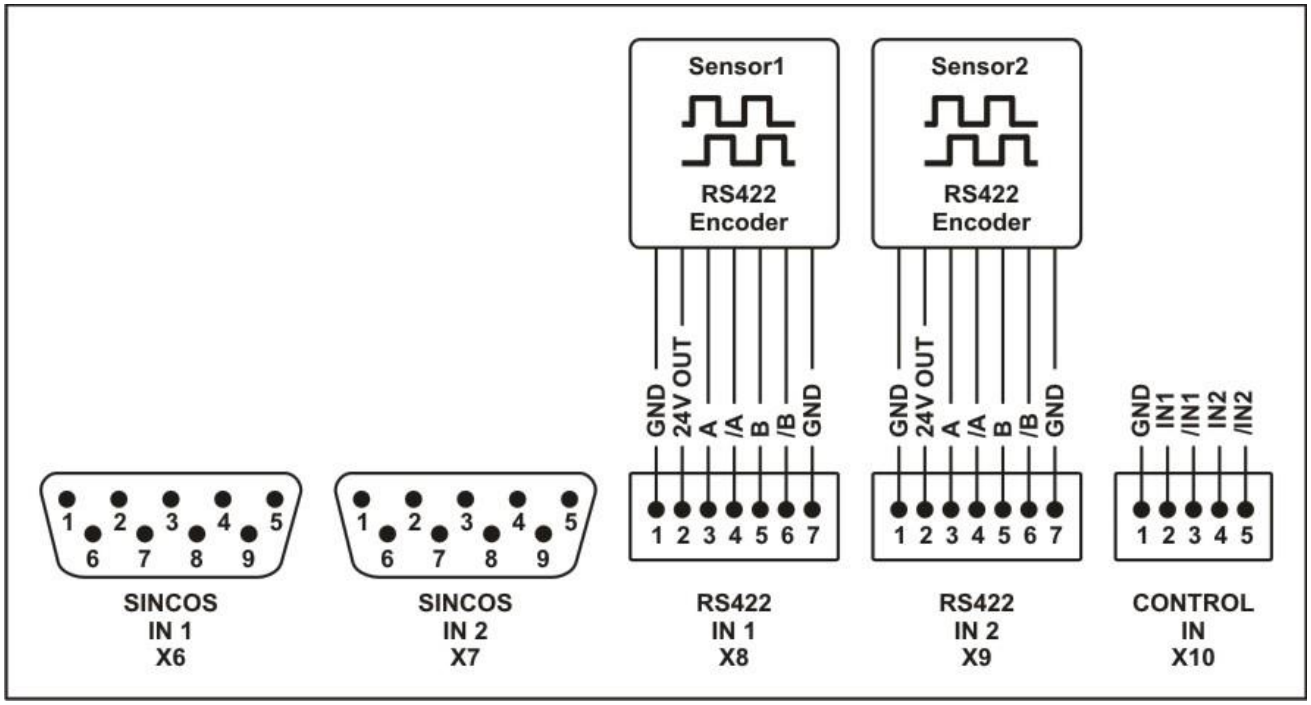


This mode allows to evaluate a dual channel system, equipped with two different encoder types. Therefor a combination of a SinCos and a RS422/TTL encoder is used.

- With a DS230 this mode can be used to reproduce the input frequency of [X6 | SINCOS IN1] to the splitter output [X5 | SINCOS OUT].
- 2 - 4 inputs for control signals are available at terminal [X10 | CONTROL IN].
- The final SIL level depends on the selected configuration and from external components which are connected to the unit.

6.9. Application: 2 RS422 Encoders

Device	DS23x		
Operational Mode	7		
Sensor1	[X8 | RS422 IN 1]	Incremental HTL encoder	A, /A, B, /B
Sensor2	[X9 | RS422 IN 2]	Incremental HTL encoder	A, /A, B, /B
Control Inputs	[X10 | CONTROL IN]	HTL/PNP control signal	2 - 4 available
Safety Level	Speed → SIL3 / PLe achievable (see below) Direction → SIL3 / PLe achievable (see below) Standstill → SIL3 / PLe achievable (see below)		

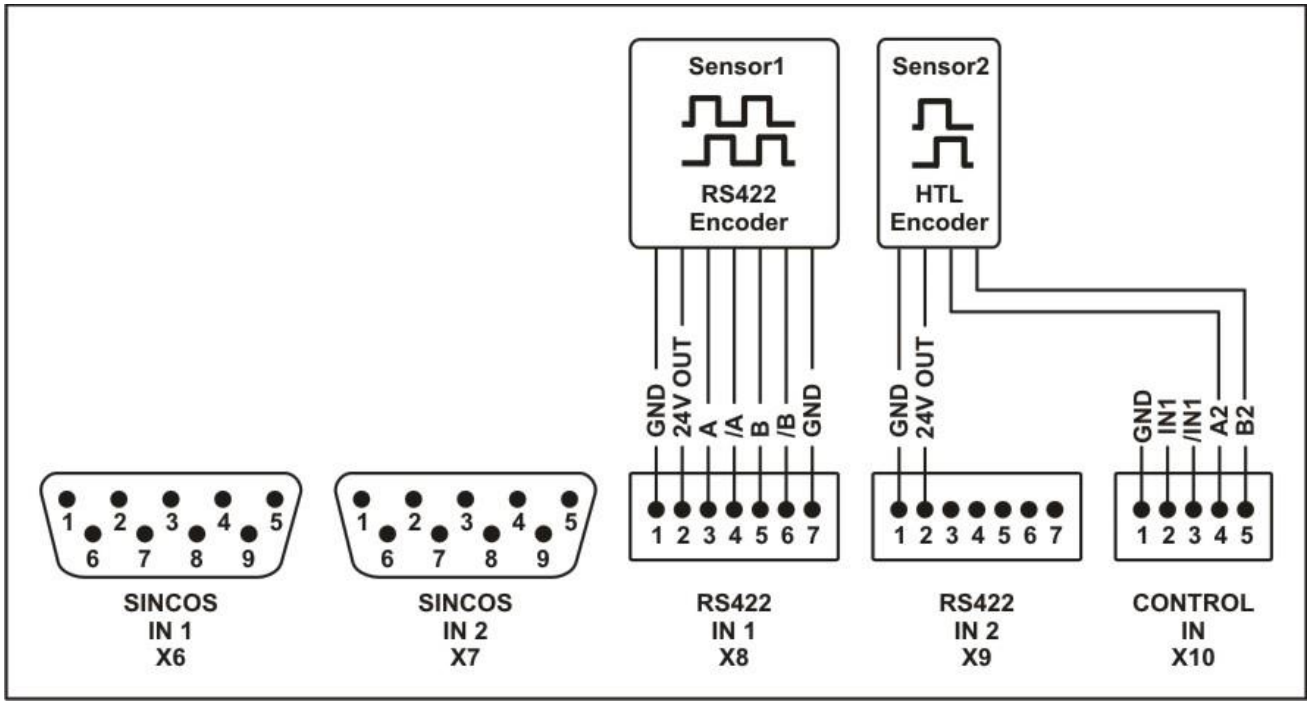


This mode allows to evaluate a dual channel system, equipped with two identical RS422/TTL incremental encoders.

- 2 - 4 inputs for control signals are available at terminal [X10 | CONTROL IN].
- The final SIL level depends on the selected configuration and from external components which are connected to the unit.

6.10. Application: 1 RS422 Encoder and 1 A/B 90° HTL Encoder

Device	DS23x		
Operational Mode	8		
Sensor1	[X8 | RS422 IN 1]	Incremental RS422 / TTL encoder	A, /A, B, /B
Sensor2	[X10 | CONTROL IN]	Incremental HTL encoder	A, B, 90°
Control Inputs	[X10 | CONTROL IN]	HTL/PNP control signal	1 - 2 available
Safety Level	Speed → SIL3 / PLe achievable (see below) Direction → SIL3 / PLe achievable (see below) Standstill → SIL3 / PLe achievable (see below)		

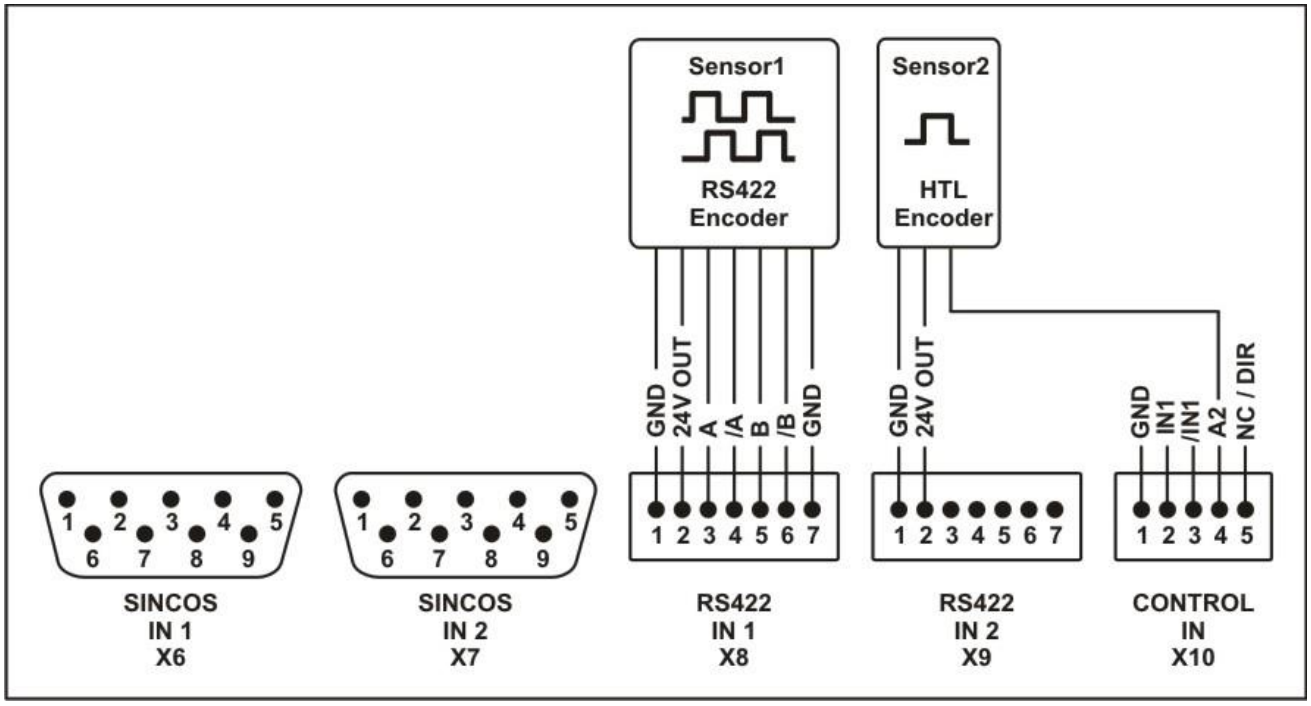


This mode is used to evaluate a dual channel system, equipped by two different incremental encoder resp. sensor types. Therefore an incremental RS422/TTL and a dual channel HTL encoder are used.

- 1 - 2 inputs for control signals are available at terminal [X10 | CONTROL IN].
- The final SIL level depends on the selected configuration and from external components which are connected to the unit.

6.11. Application: 1 RS422 and 1 single channel HTL Encoder

Device	DS23x		
Operational Mode	9		
Sensor1	[X8 | RS422 IN 1]	Incremental RS422 / TTL encoder	A, /A, B, /B
Sensor2	[X10 | CONTROL IN]	Incremental HTL encoder	A, single channel
Control Inputs	[X10 | CONTROL IN]	HTL/PNP control signal	1 - 2 available
Safety Level	Speed → SIL3 / PLe achievable (see below) Direction → SIL3 / PLe* achievable (see below) Standstill → SIL3 / PLe* achievable (see below)		



This mode is used to evaluate a dual channel system, equipped by two different incremental encoder resp. sensor types. Therefore an incremental RS422/TTL encoder and a single-channel HTL encoder are used.

- 1 - 2 inputs for control signals are available at terminal [X10 | CONTROL IN].
- The final SIL level depends on the selected configuration and from external components which are connected to the unit.

*) A safety level can only be achieved in these cases, if it is physically ensured that there only can be only one direction of rotary and linear movement. This can be realized for example by using a self-locking gearbox.

7. Commissioning

7.1. Cabinet installation

1. The unit must be in a mechanically and technically perfect condition.
2. The unit must be snapped onto a 35 mm DIN rail (according to EN 60715) by using the clip at the rear.
3. It must be ensured that the permissible environmental conditions of the specification are met accordingly.
4. All wirings must be executed in accordance with the general provisions for wiring (see www.motrona.com).
5. In order to select and connect the power supply, please refer to the section **Power Supply**.
6. In order to select and connect the encoders, please refer to the sections **Encoder Supply**, **SinCos Encoder Inputs**, **RS422 Encoder Inputs** and **HTL Encoder Inputs**.
7. If control inputs, digital inputs or external relays are used, please note that the configuration will affect the final SIL level.
8. The analog output, the digital outputs as well as the splitter output are only safe, if the following device is capable to detect and evaluate the error state.
9. The relay contacts at terminal [X1] must be integrated into the safety circuit.

- **In order to prevent simultaneous damages to the cables by external influences, the encoder resp. sensor lines must be kept physically separate from one another.**
- **Installation, commissioning and maintenance may only be performed by qualified personnel.**
- **In order to prevent manipulations, the machine as well as the equipment must be protected from unauthorized persons.**
- **The machine must be securely mounted and ready to operate.**
- **The safety function of the unit cannot be guaranteed before the commissioning resp. parametrization procedure is completed.**
- **Before commissioning and parametrization, the risk situation of the system must be analyzed and precautions must be taken. These are fundamental measures to protect persons and plant parts.**

7.2. Setup Preparation

In order to put the DS unit into operation or to change settings and Parameters, the following measures must be taken:

- Connect the unit to a power supply source
- Set the DIL switch sliders 1, 2 ON and 3 OFF (Programming Mode)
- Install the OS6.0 operating software properly on a PC and start the program
- Connect the unit via the USB port to the OS6.0 operator surface (or alternatively to a BG230 display and programming unit).

7.3. Parametrization via PC

The parameterization of the safety device can be done by the operator software OS6.0. The operator software is included in the delivery on CD and is also available for download on www.motrona.com. After a successful installation of the operator software OS6.0 and the USB driver (see page 2) the PC can be connected via a USB cable to the safety device. When starting the software, the following screen appears:

Parametrization via PC

The functions of the operator software OS6.0 are described in a separate manual (see page 2).

7.4. Visualization by the BG230

Visualization as well as configuration of the safety device also can be done by the display an programming module BG230. The optional BG230 unit is primarily used for visualization and diagnosis without a PC. Additionally, the BG230 can be used for parametrization. It is easily connectable by plugging onto the front of the DS unit.

It is recommended to use preferably the OS6.0 operator software for the commissioning and parametrization procedure.

Parameterization by BG230

The functions of the BG230 programming- and display unit are described in a separate manual (see page 2).

8. Setup

In order to ensure proper functionality the parameters must be set appropriate values. This section will describe important parameters, which must be set or checked in each case.

8.1. Operational Mode Settings

The setting of the "Operational Mode" parameter is determined by the encoder and the respective connections. The encoder wiring and the resulting mode setting are described in the chapter **Operational Modes**.

No.	Parameter	Remark
000	Operational Mode	DS24x = 0, DS23x see chapter **Operational Modes**

With DS24x versions, the parameter value must be left to default = 0.

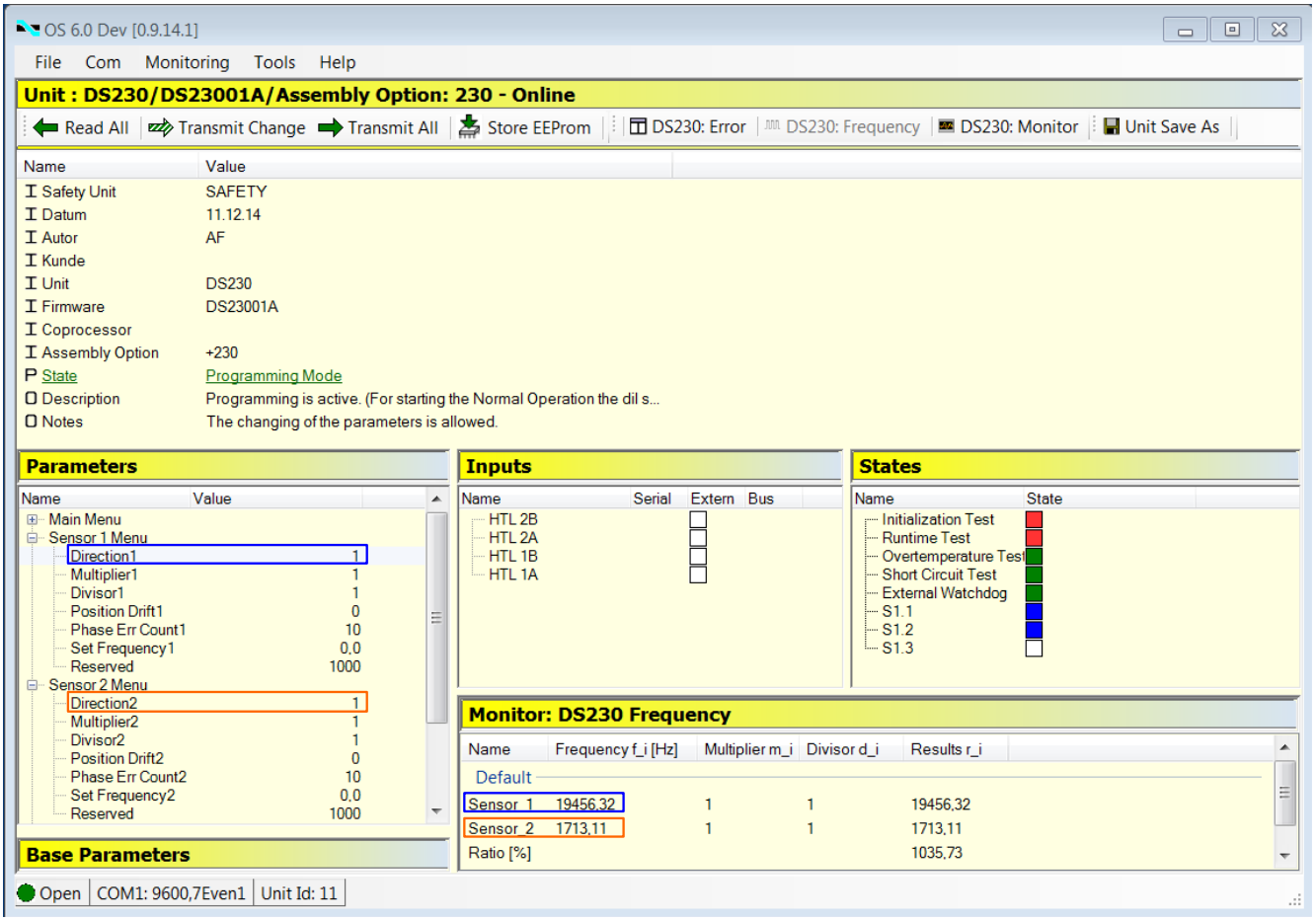
8.2. Direction Settings

In order to define the directions, the machine must move resp. turn to its working direction. First the button DS230: Frequency must be selected by using the button bar of the operator surface.

The corresponding frequencies of Sensor1 and Sensor2 are indicated in the "Monitor" field. In case of negative frequency values, the direction must be changed by using the associated "Direction" register in the parameter field of the corresponding sensor menu.

No.	Parameter	Remark
013	Direction1	DS24x = 0/1, DS23x = X, positive frequency
020	Direction2	DS24x = 0/1, DS23x = X, positive frequency

With DS24x versions, both parameter values must be set equal (Direction1 = Direction2).

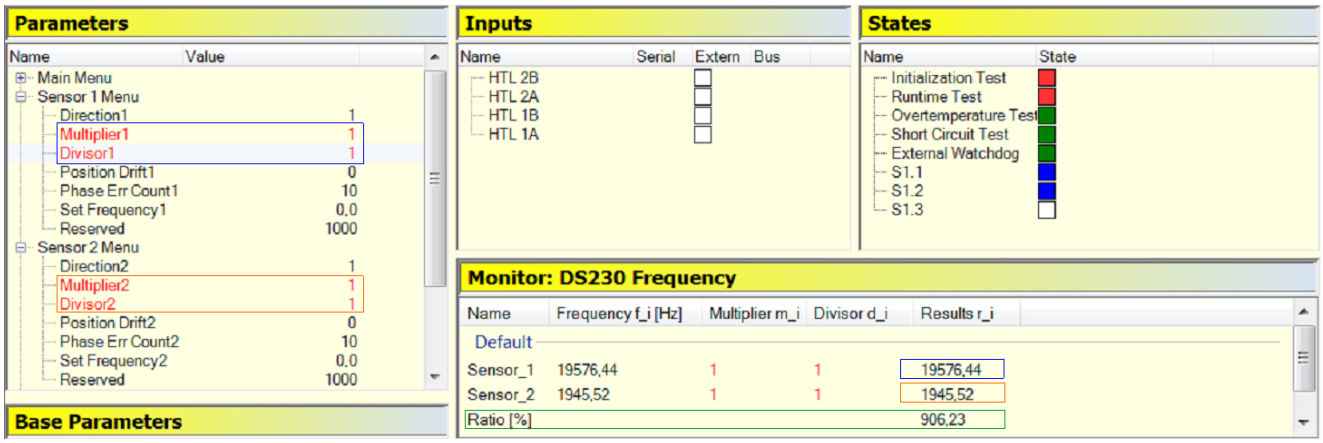


8.3. Frequency Ratio Settings

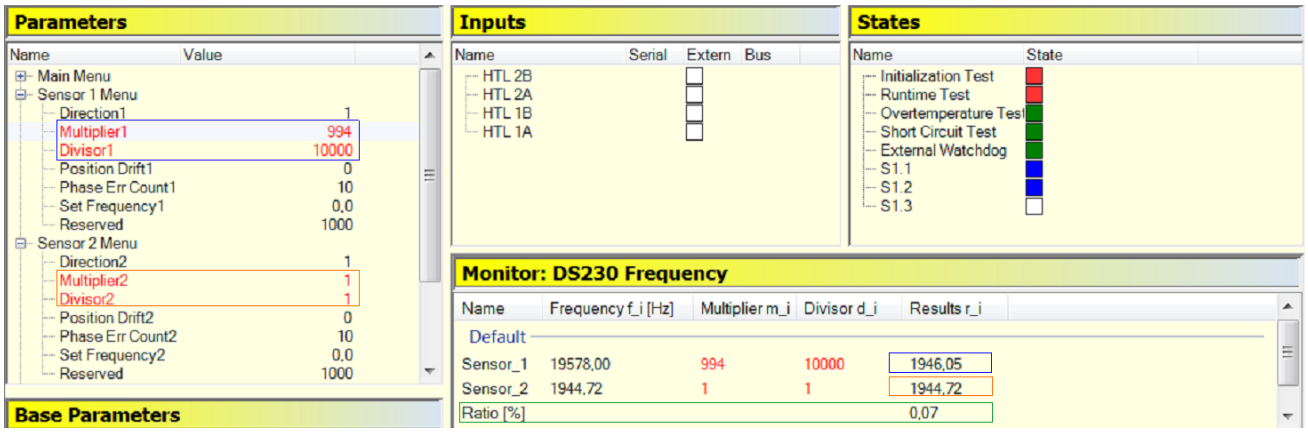
When using two sensors with a different number of pulses or in case of a mechanical speed ratio or reduction between both encoders, the higher frequency must be adjusted to the lower one by using the scaling factors. Calculated results are to be preferred.

No.	Parameter	Remark
014	Multiplier1	DS24x = 1, DS23x Ratio = 0
015	Divisor1	DS24x = 1, DS23x Ratio = 0
021	Multiplier2	DS24x = 1, DS23x Ratio = 0
022	Divisor2	DS24x = 1, DS23x Ratio = 0

With DS24x versions, both parameters must be left to default = 1.



In the example above frequency 2 is smaller by the factor 0.0994 than frequency 1.
For adjustment, the “Multiplier1” parameter can be set to 994 and “Divisor1” to 10.000.

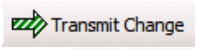


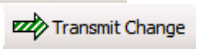
By scaling frequency 1 both internally calculated frequencies are approximately equal and the calculated ratio is close to zero.

8.4. Clear Errors

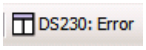
If the parameter "Operational Mode" is set correctly, the machine will move in the working direction with positive frequency of Sensor1 and Sensor2. The frequency ratio setting causes, that both frequencies have been adjusted to the low frequency value and are equal.

By using the „Error Stimulation“ parameter, the items Runtime Test and Initialization Test in the **State** box can be set to green (green = no error, red = error). For this purpose, the following sequence must be adhered to:

- Set the “Error Stimulation” value to 2 and press 

- Set the “Error Stimulation” value back to 1 and press 

Now all **State** items (except DIL switch States S1.x) should be marked green.

If a runtime error is triggered again, the 

button (see button bar) can be used to determine the error in detail.

More error information can be found in the Runtime Test and Initialization Test chapters.

8.5. Sampling Time Settings

All **State** items (except DIL switch States S1.x) are green. In the button bar 

must be selected. Now, the working range must be set which includes the frequency range from the highest to the lowest switching point:

1. Find that sensor frequency, which fluctuates most.
2. Move through the frequency range and find the most fluctuating point (normally, this is around the lowest switching point).
3. The frequency can be adjusted by using the “Sampling Time” parameter. Higher values result in a smooth running, but increase the response and fault time.

No.	Parameter	Remark
001	Sampling Time	Control frequency fluctuations

8.6. Wait Time Settings

The wait time parameter determines the frequency at which zero is detected. With a setting of e.g. 1.0 seconds all frequencies lower than 1 Hz will be set to zero. In this context it must be clarified whether the application requires a standstill- or drift-monitoring.

No.	Parameter	Remark
002	Wait Time	Adjust the zero balancing window

8.7. SinCos Output Settings

The SinCos-output cannot be configured by parameters because the SinCos input signals of terminal [X6] will be passed to the output. Not available with DS2x6 units.

8.8. RS422 Output Settings

The output delivers the signals from Sensor1 or Sensor2 (regardless of the input configuration). Depending on the "Operational Mode" setting the converted signals of a SinCos or HTL encoder will be available.

Nr.	Parameter	Remark
098	RS Selector	Sensor1 = 0, Sensor2 = 1

Not available with DS2x6 units.

8.9. Analog Output Settings

In case of an unused analog output the output signals must be linked. The parameters „Analog Start" and „Analog End" are related to the frequency which is selected by the „F1-F2 Selection" register. The „Analog Gain" value should only be changed in exceptional cases (for limiting the upper current value). The „Analog Offset" parameter is used for fine adjustment.

Nr.	Parameter	Remark
078	Analog Start	Frequency at 4 mA
079	Analog End	Frequency at 20 mA
080	Analog Gain	100 : change only in exceptional cases
081	Analog Offset	0 : fine adjustment

8.10. Digital Output Settings

The configuration of the outputs affect the SIL level.

No.	Parameter	Remark
027 - 041	Preselect Menu	Define the tripoints
043 - 080	Switching Menu	Configure the outputs

8.11. Relay Output Settings

The relay contacts must be integrated into the safety circuit.

No.	Parameter	Remark
027 - 041	Preselect Menu	Define the tripoints
043 - 080	Switching Menu	Configure the outputs

8.12. Digital Input Settings

The configuration of the inputs affect the SIL level.

No.	Parameter	Remark
081 - 090	Control Menu	Configure the inputs

9. Completion of Commissioning

Finally all application-dependent Parameters should be checked for plausibility again. The digital outputs and relays can be tested for their correct behavior by using the parameter "Output Action".

The safety-related relay output opens in case of failures or if a programmed switching condition is reached. Further the contact will be open when the unit is switched off.

It is imperative to test the function of the relay and the evaluation in the target device finally!

The user of the equipment is responsible for ensuring all relevant parts of the system to a safe state, when the relay contact is open.

After commissioning, the unit state Operational Mode must be left by setting the slider 3 of the DIL switch back to its ON position. For a normal operation always all 3 sliders of the DIL switch must be set to ON.

- **Programming Mode (DIL switch) only for Start-up**
- **Set all DIL switch sliders to „ON“ after Start-up**
- **Protect the DIL switch sliders after Start-up against manipulation (e. g. by covering with an adhesive tape)**
- **Normal operation is only permitted when the yellow LED is permanently off**

10. Error Detection

In order to ensure a maximum of operational safety and reliability, the units are equipped with several and profound monitoring-functions. This monitoring allows an immediate recognition and messaging of possible failures and malfunctions.

In case of errors:

- The relay contact switches to its open (safety) condition (interruption of the safety circuit)
- The analog output (with DS236 and DS246 units) sets to 0 mA and no more current range (4 … 20 mA) is given.
- All digital outputs are set to LOW. No more inversion between OUTx and /OUTx (Attention in case of homogenous configuration!)
- No more incremental signals are available at the RS422 output (Tri-State with pulldown cut off).
- The DC-offset of the SinCos output will be shifted (an error will be signalized to the target unit)

The following types of error recognition are distinguished:

- Initialization Test Error
- Runtime Test Error

Both variants are exactly described in the following pages…

10.1. Error Representation

Error Representation	Reference
Front LED's	Yellow LED lights continuously
Display and programming unit BG230	The bottom line displays the error when the BG230 is not in the programming mode
Operator surface OS6.0	Initialization Test = red (State field) Runtime Test = red (State field)

10.2. Initialization Test

These monitors / tests are processed automatically when switching the unit on.

Error code BG230	Error OS6.0 operator software	Instruction
H' 0000 0001	ADC Error	Internal error
H' 0000 0002	I2C Error	Internal error
H' 0000 0004	OTH Error	Check the BG230 power supply or the encoder supply (or internal error)
H' 0000 0008	SCI Error	Internal error
H' 0000 0010	DIO Error	Check the digital outputs for short circuit resp other errors (or internal error)
H' 0000 0020	GPI Error	Check the connections of the digital inputs and the input configuration (or internal error)
H' 0000 0040	CAP Error	Internal error
H' 0000 0080	SPI Error	Check the connections of the analog output (or internal error)
H' 0000 0100	QEP Error	Check the separation or disconnection of the encoder supply at Self-Test (or internal error)
H' 0000 0200	SCO Error	Check the connections of the SinCos output (or internal error)
H' 0000 0400	CPU Error	Internal error
H' 0000 0800	RAM Error	Internal error
H' 0000 1000	WDO Error	Internal error

For all error messages, the following applies:
Switch the unit off and on again. If the error repeats please contact the manufacturer.

10.3. Runtime Test

These monitors / tests are processed automatically and continuously in the background.

Error code BG230	Error Operator Software OS6.0	Instruction
H' 0000 0001	SIN/COS Channel 1 Error	Error of the input SINCOS IN 1. Faulty SinCos-encoder, faulty wiring or internal error of the unit. Check encoder and wiring. If the error repeats contact manufacturer
H' 0000 0002	SIN/COS Channel 2 Error	See error code H' 0000 0001
H' 0000 0004	External Supply Channel 1 Error	Error of the encoder supply. Disconnect encoder supply. Switch off and switch on the unit. If error code is off → external error e. g. faulty wiring or short circuit. If error code is still active → internal error (please contact the manufacturer)
H' 0000 0008	External Supply Channel 2 Error	See error code H' 0000 0004
H' 0000 0010	External Supply BG Error	Error of the supply of the BG230. Remove the BG230. Switch off and switch on the unit. If error code is off → external error e. g. short circuit in the BG230. If error code is still active → internal error (contact manufacturer)
H' 0000 0020	External Supply BG Status Error	See error code H' 0000 0010
H' 0000 0040	External Supply GV Status Error	See error code H' 0000 0004
H' 0000 0080	External Supply Short Circuit Error	See error code H' 0000 0004 See error code H' 0000 0010
H' 0000 0100	Temperature Error	Error of the temperature. Switch off and cool down the unit. Switch on the unit. If error code is off → external error e. g. illegal temperature range. If error code is still active → internal error (contact manufacturer)
H' 0000 0200	Readback Digital Output Error	Error of the control outputs. Remove connector at [X2 | CONTROL OUT] Switch off and switch on the unit. If error code is off → external error e. g. faulty wiring or short circuit. If error code is still active → internal error (contact manufacturer)

Continuation „Runtime Test“:

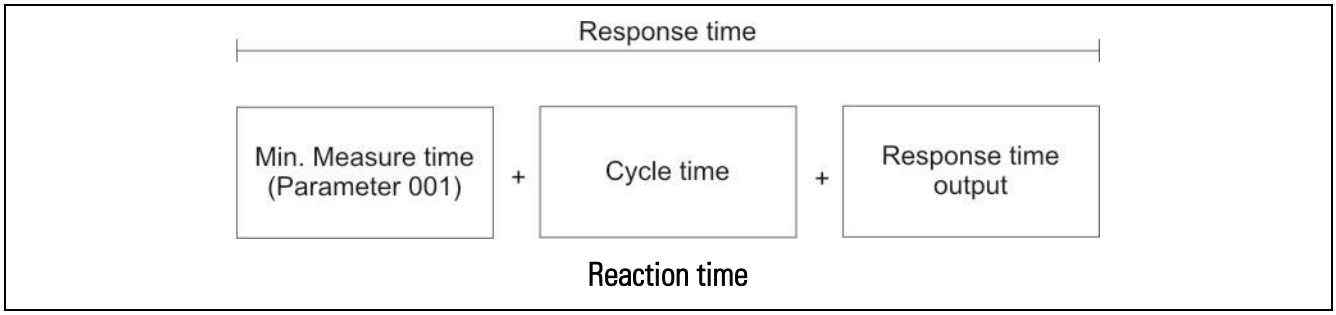
Error code BG230	Error Operator Software OS6.0	Instruction
H‘ 0000 0400	Sequence Analog Output Error	Error of the analog output. Switch off the unit. Remove the wiring and link X4:2 and X4:3 Switch on the unit. If error code is off → external error e. g. faulty wiring or open circuit. If error code is still active → internal error (contact manufacturer)
H‘ 0000 0800	Readback Relay Output Error	Error of the relay output. Contact manufacturer.
H‘ 0000 1000	Readback Analog Output Error	See error code H‘ 0000 0400
H‘ 0000 2000	GPI Error	Error of the control inputs. Faulty wiring, illegal signal states (no complementary signals) or internal error.
H‘ 0000 4000	Sequence DAC Output Error	See error code H‘ 0000 0400
H‘ 0000 8000	DAC Output Error	See error code H‘ 0000 0400
H‘ 0001 0000	Phase Channel 1 Error	Error of the phase of Sensor1. Check parameter 017. Switch off and switch on the unit.
H‘ 0002 0000	Phase Channel 2 Error	Error of the phase of Sensor2. Check parameter 024. Switch off and switch on the unit.
H‘ 0004 0000	Frequency Error	Error of the divergence. Check parameter 004 to 021. Switch off and switch on the unit.
H‘ 0008 0000	Drift Error 1	Error of the drift of Sensor1. Check parameter 016. Switch off and switch on the unit.
H‘ 0010 0000	Drift Error 2	Error of the drift of Sensor2. Check parameter 023. Switch off and switch on the unit.
H‘ 0020 0000	ESM Error	Internal error. Switch off and switch on the unit. If the error repeats contact manufacturer.
H‘ 0040 0000	Wrong Parameter Error Stimulation	Error of the Error Simulation. Check parameter 009. Switch off and switch on the unit.
H‘ 0080 0000	Register Error	Internal error. Switch off and switch on the unit. If the error repeats contact manufacturer.
H‘ 0100 0000	RTI/QUP Cycle Error	
H‘ 0200 0000	External Clock Error	
H‘ 0400 0000	ADC Error	
H‘ 0800 0000	I2C Error	
H‘ 1000 0000	Initialisation Test Error	

10.4. Error Clearing

Error states can generally be cleared by switching the power off and on again (after removing the error source).

10.5. Error Detection Time

Basically it is not possible to specify an exact error detection time because the error detection depends on many factors.



The error detection time depends (amongst other things) on the following factors:

- Input frequency
- Parameters like:
  Sampling Time, Wait Time, Divergence, Power-up Delay, Standstill Time, …
- Reaction time of the output

11. Technical Specifications

Power supply:	Input voltage:	18 ... 30 VDC with reverse polarity protection
	Protective circuit:	reverse polarity protection
	Ripple:	max. 10 % at 24 VDC
	Power consumption:	approx. 150 mA (unloaded)
	Protection:	external fuse (2.5 A, medium time lag) necessary
	Connections:	X3, screw terminal, 2-pin, 1.5 mm² / AWG 14
Encoder supply:	Number:	2
	Output voltage:	approx. 2 VDC less the input voltage
	Output current:	max. 200 mA per encoder
	Protection:	short circuit proof
SinCos inputs:	Number of inputs:	2
	Signal tracks:	SIN+, SIN-, COS+, COS-
	Amplitude:	0.8 ... 1.2 Vpp
	DC offset:	2.4 … 2.6 VDC
	Frequency:	max. 500 kHz (with Lissajous figure monitoring max. 100 kHz)
	Connections:	X6 and X7, SUB-D (male), 9-pin
Incremental inputs:	Number of inputs:	2
	Format:	RS422 standard (differential signal A, /A, B, /B)
	Frequency:	max. 500 kHz
	Connections:	X8 and X9, screw terminal, 7-pin, 1.5 mm² / AWG 14
Control-/ incremental inputs:	Number of inputs:	2 (each performs complementary)
	Application:	for HTL encoders, proximity switches or control commands
	Signal level:	HTL / PNP (10 ... 30 V)
	Load:	max. 15 mA
	Frequency (control):	max. 1 kHz
	Frequency (incremental):	max. 250 kHz
	Connections:	X10, screw terminal, 5-pin, 1.5 mm² / AWG 14
SinCos output: (safety related)	Splitter output:	of input SinCos 1
	Signal tracks:	SIN+, SIN-, COS+, COS-
	Amplitude:	0.8 ... 1.2 Vpp
	DC offset:	2.4 … 2.6 VDC
	Frequency:	max. 500 kHz
	Connection:	X5, SUB-D (female), 9-pin
Incremental output: (safety related)	Splitter output:	of input SinCos 1, SinCos 2, RS422 1, RS422 2, HTL 1 or HTL 2
	Format:	proximity switch
	Frequency:	RS422 (differential signals A, /A, B, /B)
	Connections:	max. 500 kHz
		X4, screw terminal, 7-pin, 1.5 mm² / AWG 14
Analog output: (safety related)	Current output:	4 ... 20 mA (load max. 270 Ohm)
	Resolution:	14 bit
	Accuracy:	± 0.1 %
	Connection:	X4, screw terminal, 7-pin, 1.5 mm² / AWG 14
Control outputs: (safety related)	Number of outputs:	4 (each performs complementary)
	Output voltage:	HTL (approx. 2 VDC less the input voltage)
	Output current:	max. 30 mA per output
	Switching characteristic:	Push-Pull
	Protective circuit:	short-circuit-proof
	Connection:	X2, screw terminal, 8-pin, 1.5 mm² / AWG 14
Relay output: (safety related)	Number of relays:	two relays in series with forced-guided contacts (NO)
	Switching capability:	5 ... 36 VDC
	Switching capacity:	5 mA ... 5 A
	Connection:	X1, screw terminal, 2-pin, 1.5 mm² / AWG 14

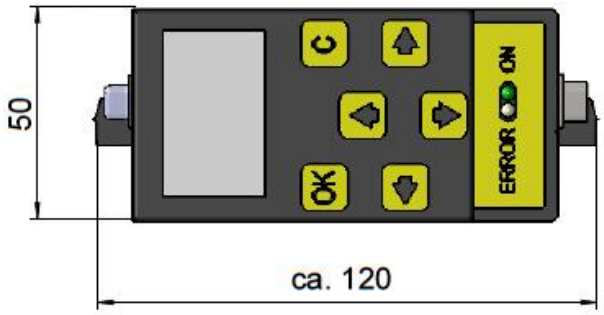
Continuation „Technical Specifications“:

USB interface:	Version:	USB 1.0
	Connection:	X12, USB-B (female)
Display:	Green LED:	„ON“
	Yellow LED:	„ERROR“
Switches:	DIL switch:	1 x 3-pin
	Marking:	S1
Conformity and standards:	MD2006/42EC	EN ISO 13849-1
		EN 61508
		EN 62061
	LV 2006/95/EC:	EN 61010-1
	EMC 2004/108/EC:	EN 61000-6-2
		EN 61000-6-3
		EN 61000-6-4
		EN 61326-3-2
	Vibration resistance:	EN 60068-2-6 (sine, 7 g, 10 – 200 Hz, 20 cycles)
	Shock resistance:	EN 60068-2-27 (half sine, 30 g, 11 ms, 3 shocks)
		EN 60068-2-27 (half sine, 17 g, 6 ms, 4000 shocks)
	RoHs 2011/65/EU:	EN 50581
Safety characteristic data:	Classification:	SIL3/PLe (depends on the used encoder input signals)
	Approved Safety Function:	Certification No.: 44 207 14018601
	System structure:	dual-channel
	System architecture:	Cat. 3 / HFT = 1
	DC_{avg}:	97,07 %
	SFF:	99,2 %
	$MTTF_D$:	38,1 Jahre
	PFH:	$3{,}76 * 10^{-8}\ h^{-1}$
	λ_{SD}:	$1{,}93 * 10^{-6}\ h^{-1}$
	λ_{SU}:	$4{,}64 * 10^{-8}\ h^{-1}$
	λ_{DD}:	$2{,}94 * 10^{-6}\ h^{-1}$
	λ_{DU}:	$6{,}14 * 10^{-8}\ h^{-1}$
	Safety functions:	equivalent ... EN61800-5-2 for SS1, SS2, SOS, SLS, SDI, SSM (depending on the used encoder input signals)
Housing:	Material:	Plastic
	Mounting:	to 35 mm top hat rail (according to EN 60715)
	Dimensions:	50 x 100 x 165 mm (B x H x T)
	Protection class:	IP20
	Weight:	approx. 390 g
Ambient temperature:	Operation:	-20 °C ... +55 °C (without condensation)
	Storage:	-25 °C ... +70 °C (without condensation)
Maintenance:	Interval:	Switch on/off for at least 1 times a year (at continuous operation)
Programming module BG230 (optional):	Display:	OLED-Display
	Operation:	Touch screen

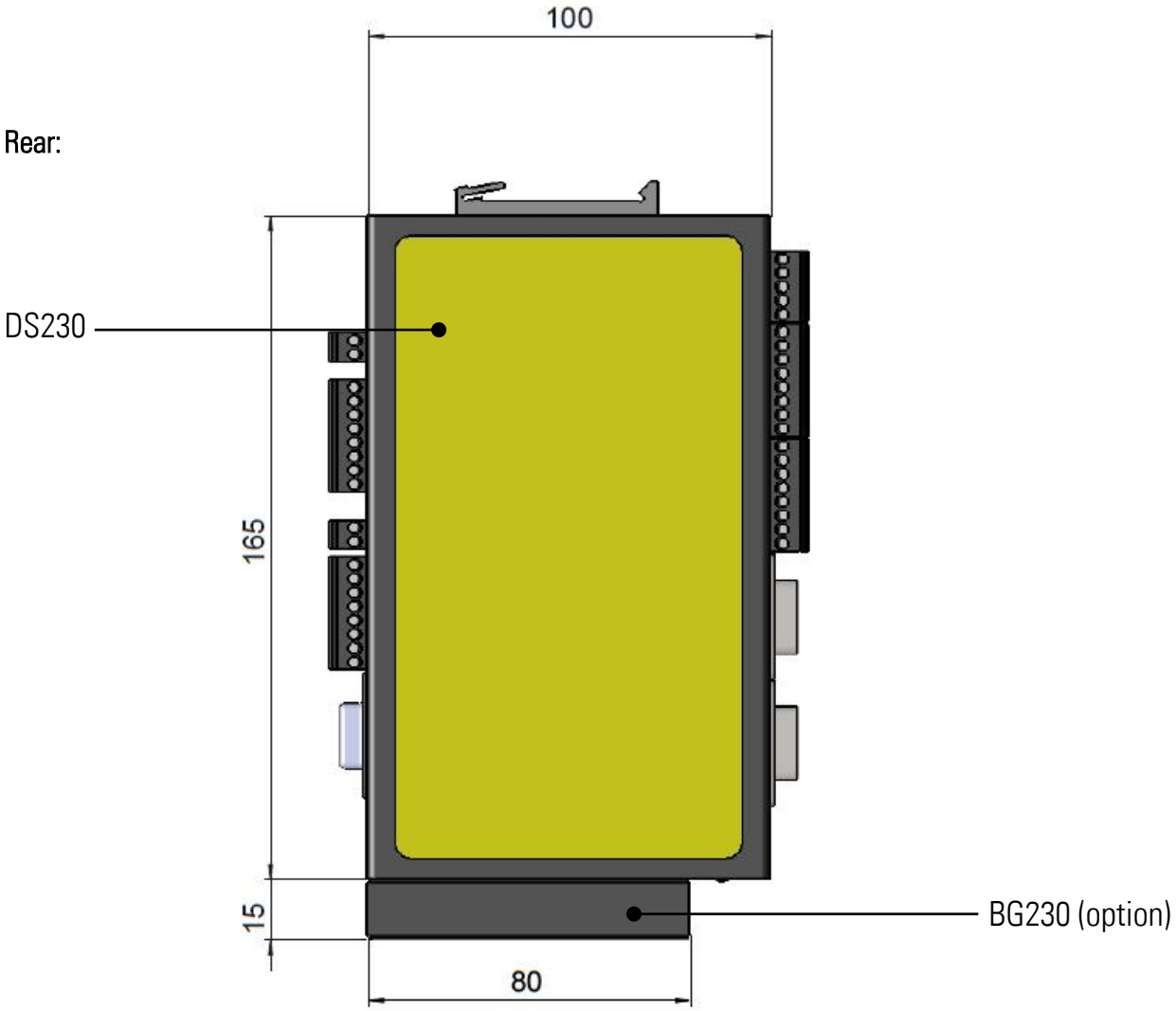
11.1. Dimensions

(incl. BG230 on front)

Front:



Rear:



12. Certificate

TÜV NORD

ZERTIFIKAT
CERTIFICATE

Hiermit wird bescheinigt, dass die Firma / *This is to certify, that the company*

motrona GmbH
Zeppelinstraße 16
78244 Gottmadingen
Deutschland

berechtigt ist, das unten genannte Produkt mit dem abgebildeten Zeichen zu kennzeichnen.
is authorized to provide the product described below with the mark as illustrated.

Geprüft nach *Tested in accordance with*	**EN ISO 13849 - Kat. 3, PL e** **EN 61508 - SIL3** **EN 62061 - SIL_{CL} 3**
Beschreibung des Produktes *(Details s. Anlage 1)* Description of product *(Details see Annex 1)*	**DS2xx Wächter Serie zur sicherheitsgerichteten Überwachung von Drehzahl, Stillstand und Drehrichtung** *DS2xx monitor series for safety-related monitoring of speed, standstill and direction of rotation*
Fertigungsstätte *Manufacturing plant*	**motrona GmbH** **Zeppelinstraße 16** **78244 Gottmadingen** **Deutschland**

TÜV NORD
TÜV NORD CERT GmbH
Approved Safety Function
EN ISO 13849-1
EN 61508
EN 62061
PL 'e'
SIL 3
SIL_{CL} 3

Registrier-Nr. / *Registered No.* 44 207 14018601
Prüfbericht Nr. / *Test Report No.* 3513 5111
Aktenzeichen / *File reference* 8000429910

Gültigkeit / Validity
von / *from* 2015-06-11
bis / *until* 2020-06-10

F. Hegenfeld

Zertifizierungsstelle der TÜV NORD CERT GmbH
Certification body of TÜV NORD CERT GmbH

Essen, 2015-06-11

TÜV NORD CERT GmbH Langemarckstraße 20 45141 Essen www.tuev-nord-cert.de machinery@tuev-nord.de

Parameter Description

safety - control - motion - interface

For the DS230 / DS240 safety units

- Supplement to the DS operating manual
- Describes the DS parameter functions
- incl. Parameter list as short overview
- For setup and commissioning procedure
- Overview of all registers

motrona GmbH, Zeppelinstraße 16, DE - 78244 Gottmadingen, Tel. +49 (0) 7731 9332-0, Fax +49 (0) 7731 9332-30, info@motrona.com, www.motrona.com

Version:	Description:
Ds230_04b_pd_d.doc/Jan-16/ag	First separated version as parameter description

General

This parameter description was created as a separate document for an optimum overview.
It contains information about the entire DS230 / DS240 registers as well as a parameter list at the end of the document.

Table of Contents

1. Parameter / Menu Overview

This section provides an overview of the menus and their assignments to the different unit functions. The menu names are printed bold and associated Parameters are arrayed directly under the menu names.

No.	Menu / Parameter
	Main Menu
000	Operational Mode
001	Sampling Time
002	Wait Time
003	F1-F2 Selection
004	Div. Switch %-f
005	Div. %-Value
006	Div. f-Value
007	Div. Calculation
008	Div. Filter
009	Error Simulation
010	Power-up Delay
011	*Reserved*
012	*Reserved*
	Sensor1 Menu
013	Direction1
014	Multiplier1
015	Divisor1
016	Position Drift1
017	Phase Err Count1
018	Set Frequency1
019	*Reserved*
	Sensor2 Menu
020	Direction2
021	Multiplier2
022	Divisor2
023	Position Drift2
024	Phase Err Count2
025	Set Frequency2
026	*Reserved*

Nr.	Menu / Parameter
	Preselect Menu
027	Preselect OUT1.H
028	Preselect OUT1.L
029	Preselect OUT1.D
030	Preselect OUT2.H
031	Preselect OUT2.L
032	Preselect OUT2.D
033	Preselect OUT3.H
034	Preselect OUT3.L
035	Preselect OUT3.D
036	Preselect REL4.H
037	Preselect REL4.L
038	Preselect REL4.D
039	Preselect REL1.H
040	Preselect REL1.L
041	Preselect REL1.D
042	*Reserved*

Continuation “Parameter / Menu Overview”:

No.	Menu / Parameter
	Switching Menu
043	Switch Mode OUT1
044	Switch Mode OUT2
045	Switch Mode OUT3
046	Switch Mode OUT4
047	Switch Mode REL1
048	Pulse Time OUT1
049	Pulse Time OUT2
050	Pulse Time OUT3
051	Pulse Time OUT4
052	Pulse Time REL1
053	Hysteresis OUT1
054	Hysteresis OUT2
055	Hysteresis OUT3
056	Hysteresis OUT4
057	Hysteresis REL1
058	Matrix OUT1
059	Matrix OUT2
060	Matrix OUT3
061	Matrix OUT4
062	Matrix REL1
063	MIA-Delay OUT1
064	MIA-Delay OUT2
065	MIA-Delay OUT3
066	MIA-Delay OUT4
067	MIA-Delay REL1
068	MAI-Delay OUT1
069	MAI-Delay OUT2
070	MAI-Delay OUT3
071	MAI-Delay OUT4
072	MAI-Delay REL1
073	Startup Mode
074	Startup Output
075	Standstill Time
076	Lock Output
077	Action Output
078	Action Polarity
079	Read Back OUT
080	Output Mode

Nr.	Menu / Parameter
	Control Menu
081	IN1 Function
082	IN1 Config
083	/IN1 Function
084	/IN1 Config
085	IN2 Function
086	IN2 Config
087	/IN2 Function
088	/IN2 Config
089	Input Mode
090	Read Back Delay
091	*Reserved*
	Serial Menu
092	Serial Unit Nr.
093	Serial Baud Rate
094	Serial Format
095	Serial Page
096	Serial Init
097	*Reserved*
	Splitter Menu
098	RS Selector
099	*Reserved*
100	*Reserved*
101	*Reserved*
	Analog Menu
102	Analog Start
103	Analog End
104	Analog Gain
105	Analog Offset
106	*Reserved*
	OPU Menu
107	X Factor 1
108	/ Factor 1
109	+/- Value 1
110	Units 1
111	Decimal Point 1
112	X Factor 2
113	/ Factor 2
114	+/- Value 2
115	Units 2
116	Decimal Point 2
117-119	*Reserved*

2. Parameter Description

2.1. Important notes for DS240 / DS246

When using a DS240 resp.DS246 variant, the following hints must be noted:

Nr.	Parameter	Hints for DS240 /. DS246
000	Operational Mode	Exclusively „Mode = 0“ may be used
003	F1-F2 Selection	Both settings have the same effect
013	Direction1	Direction1 and Direction2 must be equal
014	Multiplier1	The setting must be „1“
015	Divisor1	The setting must be „1“
016	Position Drift1	Position Drift1 and Position Drift2 must be equal
017	Phase Err Count1	Phase Err Count1 and Phase Err Count2 must be equal
020	Direction2	Direction1 and Direction2 must be equal
021	Multiplier2	The setting must be „1“
022	Divisor2	The setting must be „1“
023	Position Drift2	Position Drift1 and Position Drift2 must be equal
024	Phase Err Count2	Phase Err Count1 and Phase Err Count2 must be equal
081 - 088	*IN* Function	To clear drift errors, Clear Drift 1&2 must be used
098	RS Selector	Both settings have the same effect

2.2. Main Menu

No.	Parameter	Range	Default
000	**Operational Mode:** This parameter determines which frequency input is assigned to Sensor1 and Sensor2. Depending on the assignment, up to 4 control inputs for external commands are available. Notes and examples for wiring the encoders, control inputs etc. can be found in the operating manual of the DS unit.	0 - 9	0

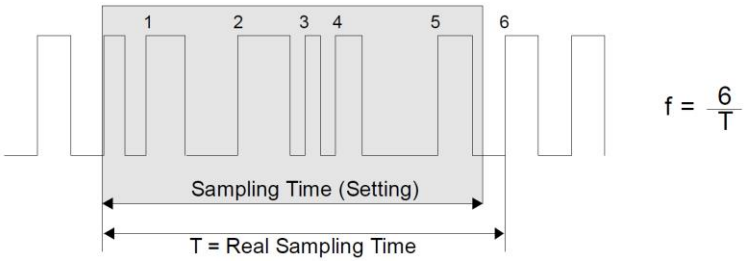
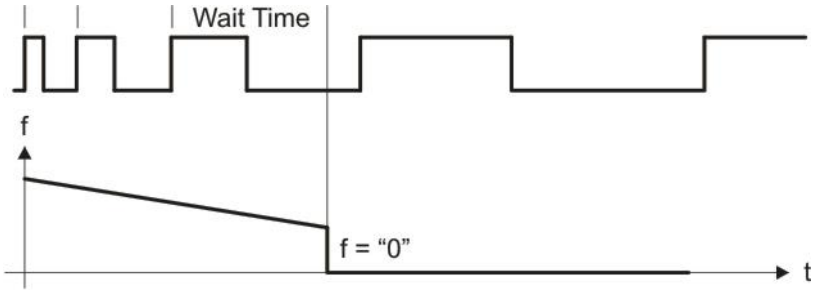
Operational Mode of DS23x:
To ensure the safety function, two independent sensors / encoders are required.

Mode	Sensor1	Sensor2	[X10: 2 and 3]	[X10: 4 and 5]
0	SinCos encoder to [X6 | SINCOS IN 1]	SinCos encoder to [X7 | SINCOS IN 2]	Available for control signals	Available for control signals
1	SinCos encoder to [X6 | SINCOS IN 1]	HTL encoder (A, B, 90°) to [X10 | CONTROL IN]	Available for control signals	Not available for control signals!
2	SinCos encoder to [X6 | SINCOS IN 1]	HTL encoder (A) to [X10 | CONTROL IN]	Available for control signals	Not available for control signals!
3	HTL encoder (A, B, 90°) to [X10 | CONTROL IN]	HTL encoder (A, B, 90°) to [X10 | CONTROL IN]	Not available for control signals!	Not available for control signals!
4	HTL encoder (A, B, 90°) to [X10 | CONTROL IN]	HTL encoder (A) to [X10 | CONTROL IN]	Not available for control signals!	Not available for control signals!
5	HTL encoder (A) to [X10 | CONTROL IN]	HTL encoder (A) to [X10 | CONTROL IN]	Not available for control signals!	Not available for control signals!
6	SinCos encoder to [X6 | SINCOS IN 1]	RS422 encoder to [X9 | RS422 IN 2]	Available for control signals	Available for control signals
7	RS422 encoder to [X8 | RS422 IN 1]	RS422 encoder to [X9 | RS422 IN 2]	Available for control signals	Available for control signals
8	RS422 encoder to [X8 | RS422 IN 1]	HTL encoder (A, B, 90°) to [X10 | CONTROL IN]	Available for control signals	Not available for control signals!
9	RS422 encoder to [X8 | RS422 IN 1]	HTL encoder (A) to [X10 | CONTROL IN]	Available for control signals	Not available for control signals!

Operational Mode of DS24x:
To ensure the safety function, a SIL3/PLe certified SinCos sensor resp. encoder is required.

Mode	Sensor1	Sensor2	[X10: 2 and 3]	[X10: 4 and 5]
0	SIL3/PLe SinCos encoder to [X6 | SINCOS IN 1]	Sensor1 and Sensor2 are internally bridged	available for control signals	available for control signals

Continuation "Main Menu":

No.	Parameter	Range	Default
001	**Sampling Time**: The configured value corresponds to the minimum measurement time. The Parameter is used as a filter in case of irregular frequencies. This parameter directly affects the response time of the unit. The setting is valid for both inputs channels. 	0.001 - 9.999 (sec.)	0.001
002	**Wait Time** (Zeroing): Defines the period time of the lowest frequency resp. the waiting time between 2 rising edges, which is detected as frequency = 0 Hz by the unit.  All frequencies with a period longer than the Wait Time value will be interpreted as frequency = 0 Hz. **0.010** Frequency = 0 Hz with frequencies smaller than 100 Hz … **9.999** Frequency = 0 Hz with frequencies smaller than 0.1 Hz The setting is valid for both inputs channels.	0.010 - 9.999 (sec.)	1,000
003	**F1-F2 Selection** (Basic Frequency Selection): This Parameter determines, which of both input frequencies of Sensor1 or Sensor2 (parameter „Operational Mode") will be monitored and processed as basic frequency. The basic frequency selection affects the following outputs: - Analog output - Control outputs - Relay outputs **0** Frequency of Sensor1 serves as basic frequency **1** Frequency of Sensor2 serves as basic frequency	0 - 1	0

Continuation "Main Menu":

<table>
<tr><th>No.</th><th>Parameter</th><th>Range</th><th>Default</th></tr>
<tr><td>004</td><td><u>Div. Switch %-f</u> (Divergence switching point %-Hz):

The DS unit constantly compares the frequencies of Sensor1 and Sensor2 to the adjusted maximum allowed divergence. Application-specific a percentage comparison can be problematic with lower frequencies, so that a direct monitoring of the difference frequency in Hz can deliver better results.

This Parameter allows to define a limit. When undershooting the adjusted value the comparison will proceed no more percentages, but absolute in Hz.</td><td>0 - 999.99
(Hz)</td><td>100.00</td></tr>
<tr><td>005</td><td><u>Div. %-Value</u> (maximum Divergence %):

Defines the maximum allowed percentage divergence between the frequencies of Sensor1 and Sensor2. If this value is exceeded, the unit switches to an error state. The calculation is specified by parameter "Div. Calculation ".</td><td>0 - 100
(%)</td><td>10</td></tr>
<tr><td>006</td><td><u>Div. f-Value</u> (maximum Divergence Hz):

Defines the maximum allowed absolute divergence in Hz between the frequencies of Sensor1 and Sensor2. If the adjusted value is exceeded, the unit switches to an error status.</td><td>0 - 99.99
(Hz)</td><td>30.00</td></tr>
<tr><td>007</td><td><u>Div. Calculation</u> (Divergence Calculation Mode):

This parameter will calculate the percentage divergence.

0 | Reference value is the frequency of Sensor1: △(%) = (Sensor1 - Sensor2) : Sensor1 x 100 %
1 | Reference value is the frequency of Sensor2: △(%) = (Sensor2 - Sensor1) : Sensor2 x 100 %</td><td>0 - 1</td><td>0</td></tr>
</table>

Continuation "Main Menu":

<table>
<tr><th>No.</th><th>Parameter</th><th>Range</th><th>Default</th></tr>
<tr><td>008</td><td><u>Div. Filter</u>:
This digital filter parameter evaluates the divergence between Sensor1 and Sensor2.
<table><tr><td>0</td><td>The filter is not active:
The unit reacts immediately to each frequency deviation</td></tr><tr><td>5</td><td>Medium filter effect:
The unit tolerates temporary deviations and fluctuations, e. g. caused from torsion or mechanical vibrations and reacts delayed to deviations between both input frequencies</td></tr><tr><td>10</td><td>Higher filter effect:
The unit tolerates temporary deviations and fluctuations, e. g. caused from torsion or mechanical vibrations and reacts with a very long delay to prolonged deviations between both input frequencies</td></tr></table></td><td>0 - 20</td><td>1</td></tr>
<tr><td>009</td><td><u>Error Simulation</u>:
This Parameter is only allowed in Programming Mode and serves exclusively for test purposes during the commissioning procedure. It allows to simulate and suppress error messages as follows:
<table><tr><td>0</td><td>Error state:
Sets the unit into error status. By using this parameter it is possible to check, if the entire follow-up system reacts correctly in case of errors.</td></tr><tr><td>1</td><td>Normal state:
Before exiting the Programming Mode,
this parameter always must be set to 1.</td></tr><tr><td>2</td><td>Error clearing:
All errors reported by the unit will be reset.</td></tr></table>A direct changeover between 0 and 2 should be avoided.
After the test, this parameter must be reset to default (=1).</td><td>0 - 2</td><td>1</td></tr>
<tr><td>010</td><td><u>Power-up Delay</u>:
A delay time setting is recommended to ensure a safely power up and enough time for stabilization after switching the encoder supply for all connected encoders. The evaluation of the encoder signals will start after the selected delay time has been elapsed.</td><td>0.001 - 1.000
(sec.)</td><td>0.100</td></tr>
<tr><td>011</td><td>Reserved</td><td></td><td></td></tr>
<tr><td>012</td><td>Reserved</td><td></td><td></td></tr>
</table>

2.3. Sensor1 Menu

<table>
<tr><th>No.</th><th>Parameter</th><th>Range</th><th>Default</th></tr>
<tr><td>013</td><td><u>Direction1</u>:

With DS240 / DS246 versions: Direction1 = Direction2

Parameter to assign the direction of Sensor1

<table><tr><td>0</td><td>No changes</td></tr><tr><td>1</td><td>Changes the sign of the direction</td></tr></table>
This allows to reverse the direction of Sensor1 in order to adapt Sensor1 to the direction of Sensor2.</td><td>0 - 1</td><td>0</td></tr>
<tr><td>014</td><td><u>Multiplier1</u> (proportional pulse scaling factor):

With DS240 / DS246 versions: Multiplier1 = 1, Multiplier2 = 1

Is used to modulate the frequencies of Sensor 1 and Sensor2.
This scaling affects only the calculation of the divergence.</td><td>1 - 10 000</td><td>1</td></tr>
<tr><td>015</td><td><u>Divisor1</u> (reciprocal pulse scaling factor):

With DS240 / DS246 versions: Divisor1 = 1, Divisor = 1

To adjust the frequencies of Sensor1 and Sensor2.
This scaling affects only the calculation of the divergence.</td><td>1 - 10 000</td><td>1</td></tr>
<tr><td>016</td><td><u>Position Drift1</u> (drift monitoring at standstill):

With DS240 / DS246 versions: PositionDrift1 = PositionDrift2

This parameter handles drift movements at standstill. If the period time of the input frequency exceeds the adjusted „Wait-Time" parameter, the sensor is assigned to frequency = 0 Hz, even if a slow drift movement is present.

In case of an illegal drift, this parameter allows to preset an error threshold (symmetrical position window +/- xxx pulses). An error status is triggered if the adjusted value is exceeded.

The monitoring is only performed at standstill and begins at position 0, immediately when frequency = 0 Hz is detected.

<table><tr><td>0</td><td>Drift monitoring is not active</td></tr><tr><td>xxx</td><td>An error message appears, if the position is drifting out of the adjusted window of +/- xxx pulses (single edge evaluation).</td></tr></table></td><td>0 - 100 000</td><td>0</td></tr>
</table>

When using two encoders with differing pulse rates or in case of a mechanical reduction between both encoders, the higher frequency must be converted to the lower frequency by using the scaling factors.

Continuation "Sensor1 Menu":

No.	Parameter	Range	Default
017	Phase Err Count1 (faulty pulse counting limit): The DS unit is able to detect incorrect pulse sequences as well as faulty phase positions. Normally, the parameter should remain set to 10. A different setting is useful only in special cases. The error status will be released if the adjusted number of faulty pulses is exceeded. Incorrect pulses can be caused by faulty wirings, EMC-problems, incorrect mode settings, when turn up the encoder supply or when reverse the direction Parameter.	1 - 1 000	10
018	Set Frequency1 (simulation of a fixed encoder frequency): This Parameter is used for test purposes and allows to substitute the real encoder frequency by a fixed frequency. The parameter is only effective, while the unit is in the Programming Mode and if the input is assigned to this function.	-500 000.0 - 500 000.0 (Hz)	0
019	*Reserved*		

2.4. Sensor2 Menu

No.	Parameter		Range	Default
019	Direction2:	The functions of the Sensor2 parameters are identical to the Sensor1 menu, but all settings are related to Sensor2 which is specified by the parameter „Operation Mode".	0 - 1	0
020	Multiplier2:		1- 10 000	1
021	Divisor2:		1 - 10 000	1
022	Position Drift2:		0 - 100 000	0
023	Phase Err Count2:		1 - 1 000	10
024	Set Frequency2:		-500 000.0 - 500 000.0 (Hz)	0
025-026	*Reserved*			

When using 2 encoders with differing pulse rates or in case of a mechanical reduction between both encoders, the higher frequency must be converted to the lower frequency by using the scaling factors.

2.5. Preselect Menu

This menu is used to set the switching points of the following outputs:

- 1 x relay output [X1 | RELAY OUT]
- 4 x control output [X2 | CONTROL OUT]

All limit values are related to the selected basic frequency (parameter “F1-F2 Selection”). The pulse-scaling does not influence the switching points.

Two separate switching points for each output are available, which allows e. g. to define the limit values for the setup mode and production mode. For this purpose, the function "Preselection Change" must be assigned to an unused control input (parameter “*IN* Function”).

A switchover between the switching points HIGH and LOW can only be released by an external command via control input at terminal [X10 | CONTROL IN]. The change will affect all outputs.

A switchover is only possible, if the control input is available by setting the parameter „Operational Mode”.

- Index .H means HIGH and requires to define the higher limit value.
- Index .L means LOW and requires to define the lower limit value.

„Preselect Menu“

No.	Parameter	Range	Default
027	Preselect OUT1.H: Upper switching point of output OUT1 [X2:1-2]	-500 000.0 - 500 000.0 (Hz) (defined by the „F1-F2 Selection“ parameter)	20 000
028	Preselect OUT1.L: Lower switching point of output OUT1 [X2:1-2]		10 000
029	Preselect OUT1.D: Maximum drift if parameter Switch Mode OUT1 = 17 or 18		0
030	Preselect OUT2.H: Upper switching point of output OUT2 [X2:3-4]		40 000
031	Preselect OUT2.L: Lower switching point of output OUT2 [X2:3-4]		30 000
032	Preselect OUT2.D: Maximum drift if parameter Switch Mode OUT2 = 17 or 18		0
033	Preselect OUT3.H: Upper switching point of output OUT3 [X2:5-6]		60 000
034	Preselect OUT3.L: Lower switching point of output OUT3 [X2:5-6]		50 000
035	Preselect OUT3.D: Maximum drift if parameter Switch Mode OUT3 = 17 or 18		0
036	Preselect OUT4.H: Upper switching point of output OUT4 [X2:7-8]		80 000
037	Preselect OUT4.L: Lower switching point of output OUT4 [X2:7-8]		70 000
038	Preselect OUT4.D: Maximum drift if parameter Switch Mode OUT4 = 17 or 18		0
039	Preselect REL1.H: Upper switching point of the relay output [X1:1-2]		2 000
040	Preselect REL1.L: Lower switching point of the relay output [X1:1-2]		1 000
041	Preselect REL1.D: Maximum drift if parameter Switch Mode REL1 = 17 or 18		0
042	*Reserved*		

- The upper switching points (index .H) are only active, if no error can be detected and if the function Preselection Change is assigned to the control input.
- The operator has to assign the values to the switch-points correctly.
  The HIGH value must always be higher than the LOW value.
- The drift depends on the parameter "F1-F2 Selection" and thus refers to the selected encoder channel. Depending on the setting a drift error can set the output, but does not produce an error state.

2.6. Switching Menu

This menu is used to set the switching conditions of the following outputs:

- 1 x relay output [X1 | RELAY OUT]
- 4 x control output [X2 | CONTROL OUT]

The following form of writing is used:

|f| = absolute value of the basic frequency
|Preselection| = absolute value of the switching point
f = direction dependent, direction signed basic frequency
Preselection = direction dependent, direction signed switching point

Additional output features:

{S} = self-locking function
{H} = switching hysteresis
{A} = start up delay

- With an active self-locking function no hysteresis setting is necessary, because no bouncing is possible.
- With an inactive self-locking function a hysteresis setting is always useful.
- When using Switch Mode 7 or 8, the specified standstill-time must be higher than the adjusted wipe period. This is helpful to prevent a breakdown of the wipe signal before the wipe period has been elapsed.
- With Switch Mode 2, 6 and 16, the parameter “Hysteresis” is used for determining the frequency band.

„Switching Menu“:

<table>
<tr><th>No.</th><th>Parameter</th><th>Range</th><th>Default</th></tr>
<tr><td>043</td><td><u>Switch Mode OUT1</u> (Schaltbedingung für OUT1):
<table>
<tr><td>0</td><td>|f| >= |Preselection|
Output switches in event of overspeed.</td><td>{S, H}</td></tr>
<tr><td>1</td><td>|f| <= |Preselection|
Output switches in event of underspeed.</td><td>{S, H, A}</td></tr>
<tr><td>2</td><td>|f| == |Preselection|
Output switches in event of leaving the frequency band (Preselection +/- Hysteresis).</td><td>{S, A}</td></tr>
<tr><td>3</td><td>Standstill
Output switches in event of standstill.</td><td></td></tr>
<tr><td>4</td><td>f >= Preselection
Output switches in event of overspeed.
May only be used with positive preselection values!</td><td>{S, H}</td></tr>
<tr><td>5</td><td>f <= Preselection
Output switches in event of underspeed.
May only be used with positive preselection values!</td><td>{S, H, A}</td></tr>
<tr><td>6</td><td>f == Preselection
Output switches in event of leaving the frequency band (Preselection +/- Hysteresis).
Only used with positive preselection values!</td><td>{S, A}</td></tr>
<tr><td>7</td><td>f > 0
Output switches, if a positive frequency (e.g. clockwise direction) is detected. The directional information will be deleted immediately when „Standstill“ is detected.</td><td></td></tr>
<tr><td>8</td><td>f < 0
Output switches, if a negative frequency (e.g. anticlockwise direction) is detected. The directional information will be deleted immediately when „Standstill“ is detected.</td><td></td></tr>
<tr><td>9</td><td>Clock generation for pulsed readback
EDM and pulse monitored inputs</td><td></td></tr>
<tr><td>10</td><td>STO/SBC
Enable + external self-locking,
without ramp monitoring</td><td>{S}</td></tr>
<tr><td>11</td><td>SLS |f| >= |Preselection|
Overspeed + enable + self-locking,
without ramp monitoring</td><td></td></tr>
<tr><td>12</td><td>SMS |f| >= |Preselection|
Overspeed without enable + self-locking</td><td></td></tr>
</table></td><td>0 - 18</td><td>0</td></tr>
</table>

Continuation „Switching Menu“:

<table>
<tr><th>No.</th><th>Parameter</th><th>Range</th><th>Default</th></tr>
<tr><td>043</td><td>
<table>
<tr><td>13</td><td>SDI1 f > 0
Enable + self-locking, frequency monitoring,
no position monitoring</td><td></td></tr>
<tr><td>14</td><td>SDI2 f < 0
Enable + self-locking, frequency monitoring,
no position monitoring</td><td></td></tr>
<tr><td>15</td><td>SSM1 |f| <= |Preselection|
Underspeed + enable + external self-locking</td><td>{S}</td></tr>
<tr><td>16</td><td>SSM2 |f| within |Preselection +/- Hysteresis|
Underspeed + overspeed + enable +
external self-locking</td><td>{S}</td></tr>
<tr><td>17</td><td>SOS/SLI |f| > |Preselection| or Position Error
Overspeed + position + enable + self-locking</td><td></td></tr>
<tr><td>18</td><td>Standstill (at Standstill and no Position Error)
Standstill + position + enable + self-locking</td><td></td></tr>
</table>
</td><td>0 - 18</td><td>0</td></tr>
<tr><td>044</td><td><u>Switch Mode OUT2</u> (switching condition for OUT2):
Settings are analogous to parameter „Switch Mode OUT1“</td><td>0 - 18</td><td>0</td></tr>
<tr><td>045</td><td><u>Switch Mode OUT3</u> (switching condition for OUT3):
Settings are analogous to parameter „Switch Mode OUT1“</td><td>0 - 18</td><td>0</td></tr>
<tr><td>046</td><td><u>Switch Mode OUT4</u> (switching condition for OUT4):
Settings are analogous to parameter „Switch Mode OUT1“</td><td>0 - 18</td><td>0</td></tr>
<tr><td>047</td><td><u>Switch Mode REL1</u> (switching condition for the relay output):
Settings are analogous to parameter „Switch Mode OUT1“</td><td>0 - 18</td><td>0</td></tr>
</table>

- With an active self-locking function <u>no</u> hysteresis setting is necessary, because no bouncing is possible.
- With an inactive self-locking function a hysteresis setting is <u>always</u> useful.
- When using Switch Mode 7 or 8, the specified standstill-time must be higher than the adjusted wipe period. This is helpful to prevent a breakdown of the wipe signal before the wipe period has been elapsed.
- With Switch Mode 2, 6 and 16, the parameter “Hysteresis” is used for determining the frequency band.

Continuation "Switching Menu":

No.	Parameter	Range	Default
048	Pulse Time OUT1 (Wipe Signal Period of OUT1): 0: static wipe signal ≠0: wipe signal period in seconds	0 - 9.999 (sec.)	0
049	Pulse Time OUT2 (Wipe Signal Period of OUT2): Settings are analogous to parameter „Pulse Time OUT1"		
050	Pulse Time OUT3 (Wipe Signal Period of OUT3): Settings are analogous to parameter „Pulse Time OUT1"		
051	Pulse Time OUT4 (Wipe Signal Period of OUT4): Settings are analogous to parameter „Pulse Time OUT1"		
052	Pulse Time REL1 (Wipe Signal Period of the relay): Settings are analogous to parameter „Pulse Time OUT1"(min. 25 ms)		
	• The minimum wipe period of the control outputs is 1 msec. The minimum wipe period of the relay is 25 msec. • If a wipe signal is adjusted, no self-locking function can be assigned to the corresponding output.		
053	Hysteresis OUT1: Percental hysteresis of the adjusted switching point of parameter „Preselect OUT1"	0- 100.0 (%)	0
054	Hysteresis OUT2: Percental hysteresis of the adjusted switching point of parameter „Preselect OUT2"		
055	Hysteresis OUT3: Percental hysteresis of the adjusted switching point of parameter „Preselect OUT3"		
056	Hysteresis OUT4: Percental hysteresis of the adjusted switching point of parameter „Preselect OUT4"		
057	Hysteresis REL1: Percental hysteresis of the adjusted switching point of parameter „Preselect REL1"		

- Due to the variance of the frequency measurement an output-bouncing around the limit value can occur. This behavior can be prevented by setting a hysteresis. A reasonable hysteresis value is approximately 1%.
- The setting of a hysteresis is only possible when the parameter "Switch Mode" is set to 0, 6 or 16.

Continuation "Switching Menu":

<table>
<tr><th>No.</th><th>Parameter</th><th>Range</th><th>Default</th></tr>
<tr><td>058</td><td><u>Matrix OUT1</u> (enable matrix for output OUT1)<u>:</u>
Defines the enable signal (for Switch Mode 10 … 18) of output OUT1 by input selection at terminal X10 as well as the remaining feedback outputs (see table below). An input as well as a feedback output can be used as enable signal (OR operation in case of several signals).
<table><tr><td>Bit 0</td><td>Input 1 [X10: 2]</td></tr><tr><td>Bit 1</td><td>Input 2 [X10: 3]</td></tr><tr><td>Bit 2</td><td>Input 3 [X10: 4]</td></tr><tr><td>Bit 3</td><td>Input 4 [X10: 5]</td></tr><tr><td>Bit 4</td><td>Output OUT1, not available here</td></tr><tr><td>Bit 5</td><td>Output OUT2</td></tr><tr><td>Bit 6</td><td>Output OUT3</td></tr><tr><td>Bit 7</td><td>Output OUT4</td></tr><tr><td>Bit 8</td><td>Output REL1</td></tr></table></td><td>0 - 511</td><td>0</td></tr>
<tr><td>059</td><td><u>Matrix OUT2</u> (enable matrix for output OUT2)<u>:</u>
<table><tr><td>Bit 0</td><td>Input 1 [X10: 2]</td></tr><tr><td>Bit 1</td><td>Input 2 [X10: 3]</td></tr><tr><td>Bit 2</td><td>Input 3 [X10: 4]</td></tr><tr><td>Bit 3</td><td>Input 4 [X10: 5]</td></tr><tr><td>Bit 4</td><td>Output OUT1</td></tr><tr><td>Bit 5</td><td>Output OUT2, not available here</td></tr><tr><td>Bit 6</td><td>Output OUT3</td></tr><tr><td>Bit 7</td><td>Output OUT4</td></tr><tr><td>Bit 8</td><td>Output REL1</td></tr></table></td><td>0 - 511</td><td>0</td></tr>
<tr><td>060</td><td><u>Matrix OUT3</u> (enable matrix for output OUT3)<u>:</u>
<table><tr><td>Bit 0</td><td>Input 1 [X10: 2]</td></tr><tr><td>Bit 1</td><td>Input 2 [X10: 3]</td></tr><tr><td>Bit 2</td><td>Input 3 [X10: 4]</td></tr><tr><td>Bit 3</td><td>Input 4 [X10: 5]</td></tr><tr><td>Bit 4</td><td>Output OUT1</td></tr><tr><td>Bit 5</td><td>Output OUT2</td></tr><tr><td>Bit 6</td><td>Output OUT3, not available here</td></tr><tr><td>Bit 7</td><td>Output OUT4</td></tr><tr><td>Bit 8</td><td>Output REL1</td></tr></table></td><td>0 - 511</td><td>0</td></tr>
</table>

Fortsetzung „Switching Menu“:

<table>
<tr><th>No.</th><th>Parameter</th><th>Range</th><th>Default</th></tr>
<tr><td>061</td><td><u>Matrix OUT4</u> (enable matrix for output OUT4)<u>:</u>
<table>
<tr><td>Bit 0</td><td>Input 1 [X10: 2]</td></tr>
<tr><td>Bit 1</td><td>Input 2 [X10: 3]</td></tr>
<tr><td>Bit 2</td><td>Input 3 [X10: 4]</td></tr>
<tr><td>Bit 3</td><td>Input 4 [X10: 5]</td></tr>
<tr><td>Bit 4</td><td>Output OUT1</td></tr>
<tr><td>Bit 5</td><td>Output OUT2</td></tr>
<tr><td>Bit 6</td><td>Output OUT3</td></tr>
<tr><td>Bit 7</td><td>Output OUT4, not available here</td></tr>
<tr><td>Bit 8</td><td>Output REL1</td></tr>
</table></td><td>0 - 511</td><td>0</td></tr>
<tr><td>062</td><td><u>Matrix REL1</u> (enable matrix for output REL1)<u>:</u>
<table>
<tr><td>Bit 0</td><td>Input 1 [X10: 2]</td></tr>
<tr><td>Bit 1</td><td>Input 2 [X10: 3]</td></tr>
<tr><td>Bit 2</td><td>Input 3 [X10: 4]</td></tr>
<tr><td>Bit 3</td><td>Input 4 [X10: 5]</td></tr>
<tr><td>Bit 4</td><td>Output OUT1</td></tr>
<tr><td>Bit 5</td><td>Output OUT2</td></tr>
<tr><td>Bit 6</td><td>Output OUT3</td></tr>
<tr><td>Bit 7</td><td>Output OUT4</td></tr>
<tr><td>Bit 8</td><td>Output REL1, not available here</td></tr>
</table></td><td>0 - 511</td><td>0</td></tr>
<tr><td>063</td><td><u>MIA-Delay OUT1</u> (delay for transition inactive to active)<u>:</u>
Matrix delay inactive to active for output OUT1 (in seconds).
This setting will delay the enable function, if the enable input or the feedback output changes from inactive to active.</td><td>0 - 99.999</td><td>0</td></tr>
<tr><td>064</td><td><u>MIA-Delay OUT2</u> (delay for transition inactive to active)<u>:</u></td><td>0 - 99.999</td><td>0</td></tr>
<tr><td>065</td><td><u>MIA-Delay OUT3</u> (delay for transition inactive to active)<u>:</u></td><td>0 - 99.999</td><td>0</td></tr>
<tr><td>066</td><td><u>MIA-Delay OUT4</u> (delay for transition inactive to active)<u>:</u></td><td>0 - 99.999</td><td>0</td></tr>
<tr><td>067</td><td><u>MIA-Delay REL1</u> (delay for transition inactive to active)<u>:</u></td><td>0 - 99.999</td><td>0</td></tr>
<tr><td>068</td><td><u>MAI-Delay OUT1:</u> (delay for transition active to inactive)<u>:</u>
Matrix delay active to inactive for output OUT1 (in seconds).
This setting will delay the enable function, if the enable input or the feedback output changes from active to inactive.</td><td>0 - 99.999</td><td>0</td></tr>
<tr><td>069</td><td><u>MAI-Delay OUT2</u> (delay for transition active to inactive)<u>:</u></td><td>0 - 99.999</td><td>0</td></tr>
<tr><td>070</td><td><u>MAI-Delay OUT3</u> (delay for transition active to inactive)<u>:</u></td><td>0 - 99.999</td><td>0</td></tr>
<tr><td>071</td><td><u>MAI-Delay OUT4</u> (delay for transition active to inactive)<u>:</u></td><td>0 - 99.999</td><td>0</td></tr>
<tr><td>072</td><td><u>MAI-Delay REL1</u> (delay for transition active to inactive)<u>:</u></td><td>0 - 99.999</td><td>0</td></tr>
</table>

<table>
<tr><th>No.</th><th>Parameter</th><th>Range</th><th>Default</th></tr>
<tr><td>073</td><td><u>Start-up Mode</u> (<u>start-up delay time window</u>):

Window for delay time until the monitoring function is activated.
Only useful in combination with parameter setting
„Switch Mode“ = 1, 2, 5 oder 6.

To use the start-up delay, it must be assigned to an output.

The start-up delay will be activated:
- with next power-up
- always when after standstill a frequency is detected again

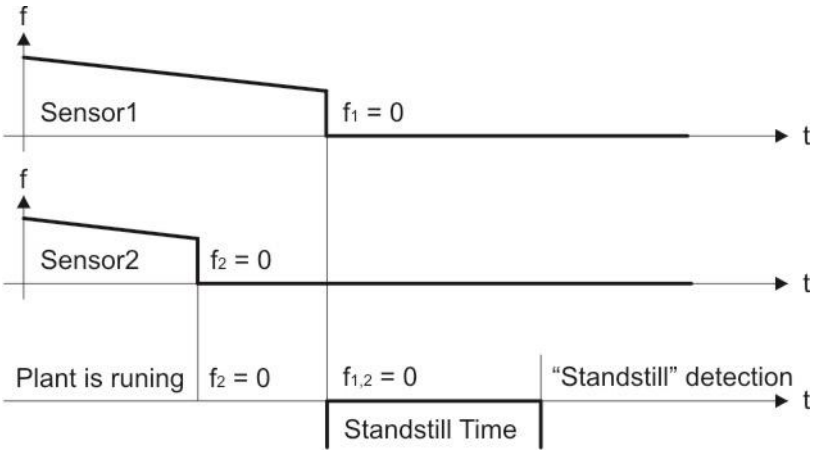
<table><tr><td>0</td><td>no start-up delay</td></tr><tr><td>1</td><td>start-up delay 1 second</td></tr><tr><td>2</td><td>start-up delay 2 seconds</td></tr><tr><td>3</td><td>start-up delay 4 seconds</td></tr><tr><td>4</td><td>start-up delay 8 seconds</td></tr><tr><td>5</td><td>start-up delay 16 seconds</td></tr><tr><td>6</td><td>start-up delay 32 seconds</td></tr><tr><td>7</td><td>start-up delay 64 seconds</td></tr><tr><td>8</td><td>start-up delay 128 seconds</td></tr><tr><td>9</td><td>automatically, until the value has been exceeded
for the first time</td></tr></table>
The defined delay time window is valid for all outputs.</td><td>0 - 9</td><td>0</td></tr>
<tr><td>074</td><td><u>Startup Output</u> (<u>assignment of a start-up delay to outputs</u>):

By using a 5 bit binary code the start-up delay function can be assigned to an output. Settings see below:

<table><tr><td>Output:</td><td>RELAY</td><td>OUT4</td><td>OUT3</td><td>OUT2</td><td>OUT1</td></tr><tr><td>Bit:</td><td>5</td><td>4</td><td>3</td><td>2</td><td>1</td></tr><tr><td>Binary:</td><td>10000</td><td>01000</td><td>00100</td><td>00010</td><td>00001</td></tr><tr><td>Value:</td><td>16</td><td>8</td><td>4</td><td>2</td><td>1</td></tr></table>
Example: A setting of Startup Output = 17 (binary 10001) means that a start-up delay is assigned to OUT1 and to the RELAY output.</td><td>0 - 31</td><td>0</td></tr>
</table>

Continuation "Switching Menu":

<table>
<tr><th>No.</th><th>Parameter</th><th>Range</th><th>Default</th></tr>
<tr><td>075</td><td><u>Standstill Time</u> (delay time for standstill detection):

This parameter defines the delay time until the unit detects a standstill after detecting frequency = 0 Hz.
 

Prior condition is that both input frequencies are detected as „Zero" ($f_{1,2}$ = 0 Hz). From that moment, the standstill period runs off and indicates a standstill when elapsed.</td><td>0 - 9.999
(sec.)</td><td>0</td></tr>
<tr><td>076</td><td><u>Lock Output</u> (assignment of a lock-function to an output):

The assignment of a self-locking-function to an output can be adjusted by using a 6 bit binary code as follows:

<table>
<tr><td>Output:</td><td>*</td><td>RELAY</td><td>OUT4</td><td>OUT3</td><td>OUT2</td><td>OUT1</td></tr>
<tr><td>Bit</td><td>6</td><td>5</td><td>4</td><td>3</td><td>2</td><td>1</td></tr>
<tr><td>Binary:</td><td>100000</td><td>010000</td><td>001000</td><td>000100</td><td>000010</td><td>000001</td></tr>
<tr><td>Value:</td><td>32</td><td>16</td><td>8</td><td>4</td><td>2</td><td>1</td></tr>
</table>
Bits 1 to 5 are used to assign the lock function to the respective outputs.

*) The highest valued bit 6 determines if a locked output can be released exclusively by an external input signal via parameter "*IN* Function" (bit 6 = 0) or additionally by an automatic reset when standstill is indicated (bit 6 = 1).

Example:

An adjustment of Lock Output = 17 (binary 10001) means that a lock is assigned to output OUT1 and to the relay, which can be deactivated exclusively by an external input signal.

Further the adjustment Lock Output = 49 (binary 110001) means that the lock-functions of OUT1 and the relay are deleted additionally when standstill is detected.

Please note: With an active wipe time setting, no self-locking function can be assigned to the corresponding output.</td><td>0 - 63</td><td>0</td></tr>
</table>

Continuation "Switching Menu":

<table>
<tr><th>No.</th><th>Parameter</th><th>Range</th><th>Default</th></tr>
<tr><td>077</td><td><u>Action Output</u> (output selection for overwriting):

The function to set fixed output conditions for OUT1 to OUT4 is only effective in the Programming Mode. It is used for test purposes and allows to force each output to a defined switching condition.

The „Action Output" parameter selects the outputs to be tested.
The next Parameter „Action Polarity" is used to assign the desired switching conditions to the selected outputs.

The outputs are selectable by using a 5 bit binary code:

<table>
<tr><td>Output:</td><td>RELAY</td><td>OUT4</td><td>OUT3</td><td>OUT2</td><td>OUT1</td></tr>
<tr><td>Bit</td><td>5</td><td>4</td><td>3</td><td>2</td><td>1</td></tr>
<tr><td>Binary:</td><td>10000</td><td>01000</td><td>00100</td><td>00010</td><td>00001</td></tr>
<tr><td>Value:</td><td>16</td><td>8</td><td>4</td><td>2</td><td>1</td></tr>
</table>

Example: A setting of Action Output = 14 (binary 01110) means that the outputs OUT2, OUT3 and OUT4 are selected for overwriting.

<table>
<tr><td>REL</td><td>0</td><td>No overwriting</td></tr>
<tr><td>OUT4</td><td>1</td><td>Status see parameter "Action Polarity"</td></tr>
<tr><td>OUT3</td><td>1</td><td>Status see parameter "Action Polarity"</td></tr>
<tr><td>OUT2</td><td>1</td><td>Status see parameter "Action Polarity"</td></tr>
<tr><td>OUT1</td><td>0</td><td>No overwriting</td></tr>
</table>

After the test this parameter must be reset to default (= 0).</td><td>0 - 31</td><td>0</td></tr>
</table>

Continuation "Switching Menu":

<table>
<tr><th>No.</th><th>Parameter</th><th>Range</th><th>Default</th></tr>
<tr><td>078</td><td><u>Action Polarity</u> (setting the output conditions):

This setting-function is only effective in the Programming Mode and requires a selection of the corresponding outputs by the parameter "Action Output".

The output-conditions are assignable by a 9 bit binary code:

<table>
<tr><td>OUT:</td><td>REL</td><td>4</td><td>/4</td><td>3</td><td>/3</td><td>2</td><td>/2</td><td>1</td><td>/1</td></tr>
<tr><td>Bit:</td><td>9</td><td>8</td><td>7</td><td>6</td><td>5</td><td>4</td><td>3</td><td>2</td><td>1</td></tr>
<tr><td>Binary:</td><td>1 0000 0000</td><td>0 1000 0000</td><td>0 0100 0000</td><td>0 0010 0000</td><td>0 0001 0000</td><td>0 0000 1000</td><td>0 0000 0100</td><td>0 0000 0010</td><td>0 0000 0001</td></tr>
<tr><td>Value:</td><td>256</td><td>128</td><td>64</td><td>32</td><td>16</td><td>8</td><td>4</td><td>2</td><td>1</td></tr>
</table>

Example: A setting of Action Output = 275 (binary 1 0001 0011) causes the following output conditions:

<table>
<tr><td>REL</td><td>1</td><td>Contact closed</td></tr>
<tr><td>OUT4</td><td>0</td><td>LOW</td></tr>
<tr><td>/OUT4</td><td>0</td><td>LOW</td></tr>
<tr><td>OUT3</td><td>0</td><td>LOW</td></tr>
<tr><td>/OUT3</td><td>1</td><td>HIGH</td></tr>
<tr><td>OUT2</td><td>0</td><td>LOW</td></tr>
<tr><td>/OUT2</td><td>0</td><td>LOW</td></tr>
<tr><td>OUT1</td><td>1</td><td>HIGH</td></tr>
<tr><td>/OUT1</td><td>1</td><td>HIGH</td></tr>
</table>

After the test, this parameter must be reset to default (= 0).</td><td>0 - 511</td><td>0</td></tr>
<tr><td>079</td><td><u>Read Back OUT</u> (output for the EDM function):

Defines the read back output for the EDM function - with respect to inverting or non-inverting.

<table>
<tr><td>Bit 0</td><td>= 0 EDM function of OUT1
= 1 EDM function of /OUT1</td></tr>
<tr><td>Bit 1</td><td>= 0 EDM function of OUT2
= 1 EDM function of /OUT2</td></tr>
<tr><td>Bit 2</td><td>= 0 EDM function of OUT3
= 1 EDM function of /OUT3</td></tr>
<tr><td>Bit 3</td><td>= 0 EDM function of OUT4
= 1 EDM function of /OUT4</td></tr>
</table></td><td>0 - 15</td><td>0</td></tr>
</table>

Continuation „Switching Menu“:

<table>
<tr><th>No.</th><th>Parameter</th><th>Range</th><th>Default</th></tr>
<tr><td>080</td><td><u>Output Mode</u> (output configuration)<u>:</u>
Defines the configuration of the outputs:
<table><tr><td>Bit 0</td><td>= 0 OUT1 and /OUT1 are inverse
= 1 OUT1 and /OUT1 are homogeneously</td></tr><tr><td>Bit 1</td><td>= 0 OUT2 and /OUT2 are inverse
= 1 OUT2 and /OUT2 are homogeneously</td></tr><tr><td>Bit 2</td><td>= 0 OUT3 and /OUT3 are inverse
= 1 OUT3 and /OUT3 are homogeneously</td></tr><tr><td>Bit 3</td><td>= 0 OUT3 and /OUT4 are inverse
= 1 OUT3 and /OUT4 are homogeneously</td></tr></table></td><td>0 - 15</td><td>0</td></tr>
</table>

- With homogeneous outputs, all inputs will be pulled down to GND in case of power or hardware failure. Thereby an error state cannot be clearly transmitted to another device by these outputs.
- Using homogeneous outputs will reduce the SIL level.

2.7. Control Menu

This chapter describes the features and configuration options of the control inputs. Depending on the mode (parameter "Operational Mode") two up to four HTL/PNP control inputs are available at the terminal [X10 | CONTROL IN].

Three different input configurations can be set by the parameter „Input Mode":

- Two 2-pole inputs (IN1, /IN1 + IN2, /IN2)
  The control inputs are either homogeneous or inversely. In this case each input requires a dual signal.

Input 1	[X10: 2] **LOW**	[X10: 3] **LOW**	Error if inverse	Configuration by parameter „IN1 Function" and „IN1 Config"
	[X10: 2] **LOW**	[X10: 3] **HIGH**	Error if homogeneously	
	[X10: 2] **HIGH**	[X10: 3] **LOW**	Error if homogeneously	
	[X10: 2] **HIGH**	[X10: 3] **HIGH**	Error if inverse	
Input 2	[X10: 4] **LOW**	[X10: 5] **LOW**	Error if inverse	Configuration by parameter „IN2 Function" and „IN2 Config"
	[X10: 4] **LOW**	[X10: 5] **HIGH**	Error if homogeneously	
	[X10: 4] **HIGH**	[X10: 5] **LOW**	Error if homogeneously	
	[X10: 4] **HIGH**	[X10: 5] **HIGH**	Error if inverse	

- One 2-pole input (IN1, /IN1) and two 1-pole inputs (IN2 + /IN2)
  The 2-pole input is either homogeneous or inversely. The 2-pole control input requires a dual signal, while the 1-pole inputs only require a single signal. Thus three independent inputs are available.

Input 1	[X10: 2] **LOW**	[X10: 3] **LOW**	Error if inverse	Configuration by parameter „IN1 Function" and „IN1 Config"
	[X10: 2] **LOW**	[X10: 3] **HIGH**	Error if homogeneously	
	[X10: 2] **HIGH**	[X10: 3] **LOW**	Error if homogeneously	
	[X10: 2] **HIGH**	[X10: 3] **HIGH**	Error if inverse	
Input 2	[X10: 4] **LOW**		Configuration by parameter „IN2 Function" and „IN2 Config"	
	[X10: 4] **HIGH**			
Input 3	[X10: 5] **LOW**		Configuration by parameter „/IN2 Function" and „/IN2 Config"	
	[X10: 5] **HIGH**			

- Four 1-pole inputs (IN1 + /IN1 + IN2 + /IN2)
  The 1-pole inputs require only a single signal. Thus four independent inputs are available.

Input 1	[X10: 2] **LOW**	Configuration by parameter „IN1 Function" and „IN1 Config"
	[X10: 2] **HIGH**	
Input 2	[X10: 3] **LOW**	Configuration by parameter „/IN1 Function" and „/IN1 Config"
	[X10: 3] **HIGH**	
Input 3	[X10: 4] **LOW**	Configuration by parameter „IN2 Function" and „IN2 Config"
	[X10: 4] **HIGH**	
Input 4	[X10: 5] **LOW**	Configuration by parameter „/IN2 Function" and „/IN2 Config"
	[X10: 5] **HIGH**	

„Control Menu“

<table>
<tr><th>No.</th><th>Parameter</th><th>Range</th><th>Default</th></tr>
<tr><td>081</td><td><u>IN1 Function</u> (assigns a function to input [X10 : 2]):
This parameter defines the input function. The respective switching behavior can be specified by using the “IN1 Config” parameter.
<table>
<tr><td>0</td><td>No function assigned</td><td></td></tr>
<tr><td>1</td><td>Release lock of output OUT1</td><td>[dyn]</td></tr>
<tr><td>2</td><td>Release lock of output OUT2</td><td>[dyn]</td></tr>
<tr><td>3</td><td>Release lock of output OUT3</td><td>[dyn]</td></tr>
<tr><td>4</td><td>Release lock of output OUT4</td><td>[dyn]</td></tr>
<tr><td>5</td><td>Release lock of output REL1</td><td>[dyn]</td></tr>
<tr><td>6</td><td>Release all output locks together</td><td>[dyn]</td></tr>
<tr><td>7</td><td>Set Frequency1
Frequency simulation of Sensor1</td><td>[stat]
[PRG]</td></tr>
<tr><td>8</td><td>Set Frequency2
Frequency simulation of Sensor2</td><td>[stat]
[PRG]</td></tr>
<tr><td>9</td><td>Set Frequency12
Frequency simulation of Sensor1 und Sensor2</td><td>[stat]
[PRG]</td></tr>
<tr><td>10</td><td>Freeze Frequency1
Freezes the actual encoder frequency of Sensor1</td><td>[stat]
[PRG]</td></tr>
<tr><td>11</td><td>Freeze Frequency2
Freezes the actual encoder frequency of Sensor2</td><td>[stat]
[PRG]</td></tr>
<tr><td>12</td><td>Freeze Frequency12
Freezes the encoder frequency of Sensor1 and Sensor2</td><td>[stat]
[PRG]</td></tr>
<tr><td>13</td><td>Preselection Change
Switchover between the upper and lower switching point. The changeover takes effect to all outputs.</td><td>[stat]</td></tr>
<tr><td>14</td><td>Clear Drift1
Clears the counter of position drift 1.</td><td>[dyn]</td></tr>
<tr><td>15</td><td>Clear Drift2
Clears the counter of position drift 2</td><td>[dyn]</td></tr>
<tr><td>16</td><td>Clear Drift12
Clears both counters (position drift 1 and 2)</td><td>[dyn]</td></tr>
<tr><td>17</td><td>EDM function of OUT1 or /OUT1</td><td></td></tr>
<tr><td>18</td><td>EDM function of OUT2 or /OUT2</td><td></td></tr>
<tr><td>19</td><td>EDM function of OUT3 or /OUT3</td><td></td></tr>
<tr><td>20</td><td>EDM function of OUT4 or /OUT4</td><td></td></tr>
<tr><td>21</td><td>Enable input for the output function of parameter „Switch Mode“ = 10 - 18</td><td>[stat]</td></tr>
</table>
[dyn] = dynamic function if a rising edge appears at the input
[stat] = static permanent function
[PRG] = function only in the “Programming Mode” active</td><td>0 - 21</td><td>0</td></tr>
<tr><td colspan="4"> 
In case of simultaneous commands "Set Frequency" and "Frequency freeze" via both control inputs, the function "Set Frequency" has priority.</td></tr>
</table>

Continuation „Control Menu“

<table>
<tr><th>No.</th><th>Parameter</th><th>Range</th><th>Default</th></tr>
<tr><td>082</td><td><u>IN1 Config</u> (switching behavior of input [X10 : 2]):
This parameter defines the switching behavior of the input. The respective function assignment can be specified by using the “IN1 Function” parameter.

<table>
<tr><td>0</td><td>Inverse dual channel input (statically, LOW)</td></tr>
<tr><td>1</td><td>Inverse dual channel input (statically, HIGH)</td></tr>
<tr><td>2</td><td>Inverse dual channel input (dynamically, LOW)</td></tr>
<tr><td>3</td><td>Inverse dual channel input (dynamically, HIGH)</td></tr>
<tr><td>4</td><td>Homogeneous dual channel input (statically, LOW)</td></tr>
<tr><td>5</td><td>Homogeneous dual channel input (statically, HIGH)</td></tr>
<tr><td>6</td><td>Homogeneous dual channel input (dynamically, LOW)</td></tr>
<tr><td>7</td><td>Homogeneous dual channel input (dynamically, HIGH)</td></tr>
<tr><td>8</td><td>Single channel input (statically, LOW)</td></tr>
<tr><td>9</td><td>Single channel input (statically, HIGH)</td></tr>
<tr><td>10</td><td>Single channel input (dynamically, LOW)</td></tr>
<tr><td>11</td><td>Single channel input (dynamically, HIGH)</td></tr>
<tr><td>12</td><td>Single channel input EDM clock of OUT1</td></tr>
<tr><td>13</td><td>Single channel input EDM clock of /OUT1</td></tr>
<tr><td>14</td><td>Single channel input EDM clock of OUT2</td></tr>
<tr><td>15</td><td>Single channel input EDM clock of /OUT2</td></tr>
<tr><td>16</td><td>Single channel input EDM clock of OUT3</td></tr>
<tr><td>17</td><td>Single channel input EDM clock of /OUT3</td></tr>
<tr><td>18</td><td>Single channel input EDM clock of OUT4</td></tr>
<tr><td>19</td><td>Single channel input EDM clock of /OUT5</td></tr>
<tr><td>20</td><td>Pulsed single channel input of OUT1 (statically, HIGH)</td></tr>
<tr><td>21</td><td>Pulsed single channel input of /OUT1 (statically, HIGH)</td></tr>
<tr><td>22</td><td>Pulsed single channel input of OUT2 (statically, HIGH)</td></tr>
<tr><td>23</td><td>Pulsed single channel input of /OUT2 (statically, HIGH)</td></tr>
<tr><td>24</td><td>Pulsed single channel input of OUT3 (statically, HIGH)</td></tr>
<tr><td>25</td><td>Pulsed single channel input of /OUT3 (statically, HIGH)</td></tr>
<tr><td>26</td><td>Pulsed single channel input of OUT4 (statically, HIGH)</td></tr>
<tr><td>27</td><td>Pulsed single channel input of /OUT4 (statically, HIGH)</td></tr>
<tr><td>28</td><td>Pulsed single channel input of OUT1 (statically, LOW)</td></tr>
<tr><td>29</td><td>Pulsed single channel input of /OUT1 (statically, LOW))</td></tr>
<tr><td>30</td><td>Pulsed single channel input of OUT2 (statically, LOW)</td></tr>
<tr><td>31</td><td>Pulsed single channel input of /OUT2 (statically, LOW)</td></tr>
<tr><td>32</td><td>Pulsed single channel input of OUT3 (statically, LOW)</td></tr>
<tr><td>33</td><td>Pulsed single channel input of /OUT3 (statically, LOW)</td></tr>
<tr><td>34</td><td>Pulsed single channel input of OUT4 (statically, LOW)</td></tr>
<tr><td>35</td><td>Pulsed single channel input of /OUT4 (statically, LOW)</td></tr>
</table>
</td><td>0 - 35</td><td>0</td></tr>
</table>

Continuation „Control Menu“

<table>
<tr><th>No.</th><th>Parameter</th><th>Range</th><th>Default</th></tr>
<tr><td>083</td><td><u>/IN1 Config</u> (switching behavior of input [X10 : 3]):
The functions are identical to the parameter "IN1 Function"</td><td>0 - 21</td><td>0</td></tr>
<tr><td>084</td><td><u>/IN1 Config</u> (switching behavior of input [X10 : 3]):
The functions are identical to the parameter "IN1 Config"</td><td>0 - 35</td><td>0</td></tr>
<tr><td>085</td><td><u>IN2 Config</u> (switching behavior of input [X10 : 4]):
The functions are identical to the parameter "IN1 Function"</td><td>0 - 21</td><td>0</td></tr>
<tr><td>086</td><td><u>IN2 Config</u> (switching behavior of input [X10 : 4]):
The functions are identical to the parameter "IN1 Config"</td><td>0 - 35</td><td>0</td></tr>
<tr><td>087</td><td><u>/IN2 Config</u> (switching behavior of input [X10 : 5]):
The functions are identical to the parameter "IN1 Function"</td><td>0 - 21</td><td>0</td></tr>
<tr><td>088</td><td><u>/IN2 Config</u> (switching behavior of input [X10 : 5]):
The functions are identical to the parameter "IN1 Config"</td><td>0 - 35</td><td>0</td></tr>
<tr><td>089</td><td><u>Input Mode</u> (input configuration):
Defines the input types:
<table><tr><td>0</td><td>Two dual-channel input pairs</td></tr><tr><td>1</td><td>One dual-channel input pair and two single inputs</td></tr><tr><td>2</td><td>Four single-ended inputs</td></tr></table></td><td>0 - 2</td><td>0</td></tr>
<tr><td>090</td><td><u>Read Back Delay</u> (time until the read back is active again):
Bounce time delay for an external relay of the EDM function</td><td>0000 - 1000
(sec)</td><td>0</td></tr>
<tr><td>091</td><td>Reserved</td><td></td><td></td></tr>
</table>

2.8. Serial Menu

<table>
<tr><th>No.</th><th>Parameter</th><th>Range</th><th>Default</th></tr>
<tr><td>092</td><td><u>Serial Unit No.</u> (assigns a serial unit number):

The devices can be assigned by unit numbers between 11 and 99 (default = 11).

Please note: Unit numbers must not contain a 0 because these numbers are reserved for group- or bulk-addressing.</td><td>11 - 99</td><td>11</td></tr>
<tr><td>093</td><td><u>Serial Baud Rate</u> (serial transmission speed):

<table>
<tr><td>0</td><td>9 600 Baud</td></tr>
<tr><td>1</td><td>4 800 Baud</td></tr>
<tr><td>2</td><td>2 400 Baud</td></tr>
<tr><td>3</td><td>1 200 Baud</td></tr>
<tr><td>4</td><td>600 Baud</td></tr>
<tr><td>5</td><td>19 200 Baud</td></tr>
<tr><td>6</td><td>38 400 Baud</td></tr>
<tr><td>7</td><td>56 000 Baud</td></tr>
<tr><td>8</td><td>57 200 Baud</td></tr>
<tr><td>9</td><td>76 800 Baud</td></tr>
<tr><td>10</td><td>115 200 Baud</td></tr>
</table></td><td>0 - 10</td><td>0</td></tr>
<tr><td>094</td><td><u>Serial Format</u> (format of the serial data):

<table>
<tr><td>0:</td><td>7 data bits, parity even, 1 stop bit</td></tr>
<tr><td>1:</td><td>7 data bits, parity even, 2 stop bits</td></tr>
<tr><td>2:</td><td>7 data bits, parity odd, 1 stop bit</td></tr>
<tr><td>3:</td><td>7 data bits, parity odd, 2 stop bits</td></tr>
<tr><td>4:</td><td>7 data bits, no parity*, 1 stop bit</td></tr>
<tr><td>5:</td><td>7 data bits, no parity*, 2 stop bits</td></tr>
<tr><td>6:</td><td>8 data bits, parity even, 1 stop bit</td></tr>
<tr><td>7:</td><td>8 data bits, parity odd, 1 stop bit</td></tr>
<tr><td>8:</td><td>8 data bits, no parity*, 1 stop bit</td></tr>
<tr><td>9:</td><td>8 data bits, no parity*, 2 stop bits</td></tr>
</table></td><td>0 - 9</td><td>0</td></tr>
</table>

*) With setting „no parity“ no secure data transmission guaranteed.
For a secure data transmission „Parity even“ or „Parity odd“ must be selected.

Continuation „Serial Menu“:

<table>
<tr><th>No.</th><th>Parameter</th><th>Range</th><th>Default</th></tr>
<tr><td>095</td><td><u>Serial Page</u> (serial page number of a variable):

The Parameter serves only for diagnosis purposes by the manufacturer.</td><td>0 - 14</td><td>0</td></tr>
<tr><td>096</td><td><u>Serial Init:</u>

This parameter determines the baud rate for the transmission of the initialization values to the operator surface OS6.0 respectively to the BG230 programming and display unit.

<table>
<tr><td>0</td><td>The initialization values will be transmitted with 9600 baud. After that, the unit returns back to the baud rate set by the user.</td></tr>
<tr><td>1</td><td>The initialization values will be transmitted with the user setting. After that, the unit continues with this baud rate.</td></tr>
</table>
With settings higher than 9600 baud the duration of the initialization can be shortened.</td><td>0 - 1</td><td>0</td></tr>
<tr><td>097</td><td>Reserved</td><td></td><td></td></tr>
</table>

2.9. Splitter Menu

(Looping of Sensor Signals for further Target Units)

The Splitter function is only integrated in DS230 and DS240.

<table>
<tr><th>No.</th><th>Parameter</th><th>Range</th><th>Default</th></tr>
<tr><td>098</td><td><u>RS Selector</u> (determination of the RS422 output source):

This parameter defines which input frequency (Sensor1 or Sensor2) is exported at terminal [X4 | RS422 OUT].

The assignment of channels for sensor1 and sensor 2 is specified by the parameter „Operational Mode“.

<table>
<tr><td>0</td><td>Sensor1
A copy of the Sensor1 frequency appears at terminal [X4 | RS422 OUT]</td></tr>
<tr><td>1</td><td>Sensor2
A copy of the Sensor2 frequency appears at terminal [X4 | RS422 OUT]</td></tr>
</table>

Independent from the input signal, always incremental RS422 square-wave pulses are generated.

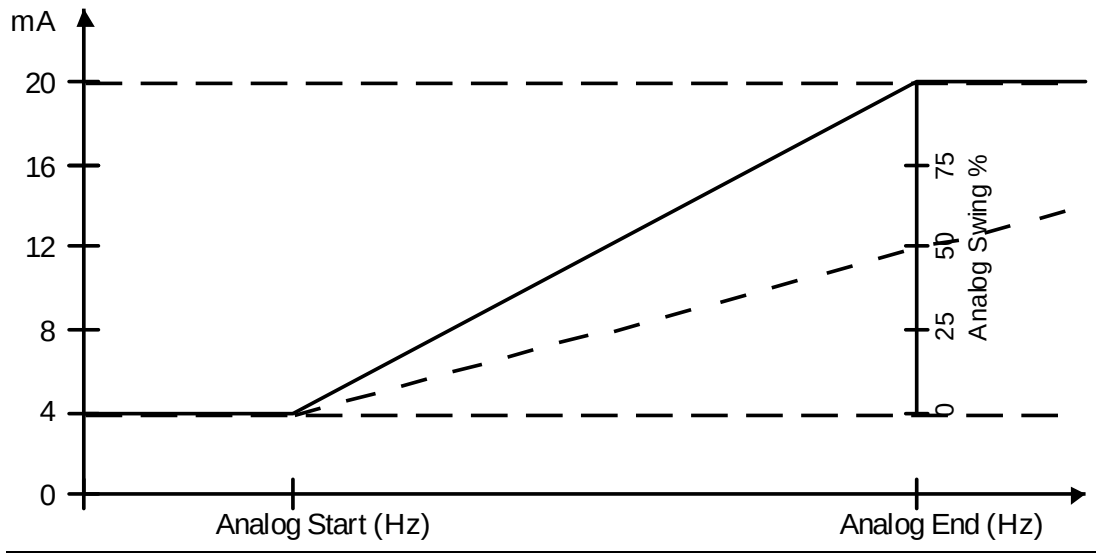
SinCos signals are converted to incremental signals with 1 pulse / period (without an interpolation).</td><td>0 - 1</td><td>0</td></tr>
<tr><td>099</td><td>Reserved</td><td></td><td></td></tr>
<tr><td>100</td><td>Reserved</td><td></td><td></td></tr>
<tr><td>101</td><td>Reserved</td><td></td><td></td></tr>
</table>

2.10. Analog Menu

(Analog Output Configuration)

The setting of parameter "F1-F2-Selection" determines whether the frequency of Sensor1 or Sensor2 is used to generate the analog output signal.

No.	Parameter	Range	Default
102	**Analog Start** (initial value of the conversion range in Hz): Defines the initial frequency, at which the analog output should set its initial value of 4 mA.	-500 000.0 - 500 000.0 (Hz)	0
103	**Analog End** (final value of the conversion range in Hz): Defines the final frequency, at which the analog output should set its final value of 20 mA.		100 000
104	**Analog Gain** (gain of the D/A converter): With a setting of 100, the frequency curve between the parameters „Analog Start" and „Analog End" corresponds to the whole stroke of 16 mA (20 mA – 4 mA). With a setting of e. g. 50 the stroke would be only 8 mA and the analog output supplies a value of 4 + 8 = 12 mA when reaching the end frequency of parameter „Analog End".	1 - 1 000	100
105	**Analog Offset** (fine adjustment of the zero point in µA): Accurate adjustment of the analog offset within a fine range.	-25 … +25 (µA)	0
106	*Reserved*		



2.11. OPU Menu

(Operational Unit Menu in case of a connected BG230)

No	Parameter	Range	Default
107	X Factor 1 (no function for DS, internal BG parameter)	1 - 999 999	1
108	/ Factor 1 (no function for DS, internal BG parameter)	1 - 999 999	1
109	+/- Value 1 (no function for DS, internal BG parameter)	-999 999 - 999 999	0
110	Units 1 (no function for DS, internal BG parameter)	0 - 12	0
111	Decimal Point 1 (no function for DS, internal BG parameter)	0 - 5	0
112	X Factor 2 (no function for DS, internal BG parameter)	1 - 999 999	1
113	/ Factor 2 (no function for DS, internal BG parameter)	1 - 999 999	1
114	+/- Value 2 (no function for DS, internal BG parameter)	-999 999 - 999 999	0
115	Units 2 (no function for DS, internal BG parameter)	0 - 12	0
116	Decimal Point 2 (no function for DS, internal BG parameter)	0 - 5	0
117	*Reserved*		
118	*Reserved*		
119	*Reserved*		

Hint: The actual BG230 operating manual describes further details about these parameters.

3. Parameter List

No.	Parameter	Min. Value	Max. Value	Default	Characters	Decimal Places	Serial Code
000	Operational Mode	0	9	0	1	0	A0
001	Sampling Time	1	9999	1	4	3	A1
002	Wait Time	10	9999	1000	4	3	A2
003	F1-F2 Selection	0	1	0	1	0	A3
004	Div. Switch %-f	0	99999	10000	5	2	A4
005	Div. %-Value	1	100	10	3	0	A5
006	Div. f-Value	0	9999	3000	4	2	A6
007	Div. Calculation	0	1	0	1	0	A7
008	Div. Filter	0	20	1	2	0	A8
009	Error Simulation	0	2	1	1	0	A9
010	Power-up Delay	1	1000	100	4	3	B0
011	*Reserved*	0	10000	1000	5	0	B1
012	*Reserved*	0	10000	1000	5	0	B2
013	Direction1	0	1	0	1	0	B3
014	Multiplier1	1	10000	1	5	0	B4
015	Divisor1	1	10000	1	5	0	B5
016	Position Drift1	0	100000	0	6	0	B6
017	Phase Err Count1	1	1000	10	4	0	B7
018	Set Frequency1	-5000000	5000000	0	87	1	B8
019	*Reserved*	0	10000	1000	5	0	B9
020	Direction2	0	1	0	1	0	C0
021	Multiplier2	1	10000	1	5	0	C1
022	Divisor2	1	10000	1	5	0	C2
023	Position Drift2	0	100000	0	6	0	C3
024	Phase Err Count2	1	1000	10	4	0	C4
025	Set Frequency2	-5000000	5000000	0	87	1	C5
026	*Reserved*	0	10000	1000	5	0	C6
027	Preselect OUT1.H	-5000000	5000000	10000	87	1	C7
028	Preselect OUT1.L	-5000000	5000000	20000	87	1	C8
029	Preselect OUT1.D	0	9999999	0	07	0	M0
030	Preselect OUT2.H	-5000000	5000000	30000	87	1	C9
031	Preselect OUT2.L	-5000000	5000000	40000	87	1	D0
032	Preselect OUT2.D	0	9999999	0	07	0	M1
033	Preselect OUT3.H	-5000000	5000000	50000	87	1	D1
034	Preselect OUT3.L	-5000000	5000000	60000	87	1	D2
035	Preselect OUT3.D	0	9999999	0	07	0	M2
036	Preselect OUT4.H	-5000000	5000000	70000	87	1	D3
037	Preselect OUT4.L	-5000000	5000000	80000	87	1	D4
038	Preselect OUT4.D	0	9999999	0	07	0	M3
039	Preselect REL1.H	-5000000	5000000	1000	87	1	D5
040	Preselect REL1.L	-5000000	5000000	2000	87	1	D6
041	Preselect REL1.D	0	9999999	0	07	0	M4
042	*Reserved*	0	10000	1000	5	0	D8

Continuation „Parameter List“:

No.	Parameter	Min. Value	Max. Value	Default	Characters	Decimal Places	Serial Code
043	Switch Mode OUT1	0	10	0	1	0	D9
044	Switch Mode OUT2	0	10	0	1	0	E0
045	Switch Mode OUT3	0	10	0	1	0	E1
046	Switch Mode OUT4	0	10	0	1	0	E2
047	Switch Mode REL1	0	10	0	1	0	E3
048	Pulse Time OUT1	0	9999	0	4	3	E4
049	Pulse Time OUT2	0	9999	0	4	3	E5
050	Pulse Time OUT3	0	9999	0	4	3	E6
051	Pulse Time OUT4	0	9999	0	4	3	E7
052	Pulse Time REL1	0	9999	0	4	3	E8
053	Hysteresis OUT1	0	1000	0	4	1	E9
054	Hysteresis OUT2	0	1000	0	4	1	F0
055	Hysteresis OUT3	0	1000	0	4	1	F1
056	Hysteresis OUT4	0	1000	0	4	1	F2
057	Hysteresis REL1	0	1000	0	4	1	F3
058	Matrix OUT 1	0	511	0	3	0	K0
059	Matrix OUT 2	0	511	0	3	0	K1
060	Matrix OUT 3	0	511	0	3	0	K2
061	Matrix OUT 4	0	511	0	3	0	K3
062	Matrix REL1	0	511	0	3	0	K4
063	MIA-Delay OUT1	0	99999	0	5	0	K5
064	MIA-Delay OUT 2	0	99999	0	5	0	K6
065	MIA-Delay OUT 3	0	99999	0	5	0	K7
066	MIA-Delay OUT 4	0	99999	0	5	0	K8
067	MIA-Delay REL1	0	99999	0	5	0	K9
068	MAI-Delay OUT 1	0	99999	0	5	0	L0
069	MAI-Delay OUT 2	0	99999	0	5	0	L1
070	MAI-Delay OUT 3	0	99999	0	5	0	L2
071	MAI-Delay OUT 4	0	99999	0	5	0	L3
072	MAI-Delay REL1	0	99999	0	5	0	L4
073	Startup Mode	0	10	0	1	0	F4
074	Startup Output	0	31	0	2	0	F5
075	Standstill Time	0	9999	0	4	3	F6
076	Lock Output	0	31	0	2	0	F7
077	Action Output	0	31	0	2	0	F8
078	Action Polarity	0	511	0	3	0	F9
079	Read Back OUT	0	15	0	2	0	60
080	Output Mode	0	15	0	2	0	61

Continuation „Parameter List“:

No.	Parameter	Min. Value	Max. Value	Default	Characters	Decimal Places	Serial Code
081	IN1 Function	0	21	0	2	0	G2
082	IN1 Config	0	35	0	2	0	G3
083	/IN1 Function	0	21	0	2	0	I0
084	/IN1Config	0	35	0	2	0	I1
085	IN2 Function	0	21	0	2	0	G4
086	IN2 Config	0	35	0	2	0	G5
087	/IN2 Function	0	21	0	2	0	I2
088	/IN2 Config	0	35	0	2	0	I3
089	Input Mode	0	2	0	1	0	I4
090	Read Back Delay	0	1000	0	4	3	G6
091	*Reserved*	0	10000	1000	5	0	G7
092	Serial Unit Nr.	11	99	11	2	0	90
093	Serial Baud Rate	0	10	0	2	0	91
094	Serial Format	0	9	0	1	0	92
095	Serial Page	0	14	0	2	0	~0
096	Serial Init	0	1	0	1	0	9~
097	*Reserved*	0	10000	1000	5	0	H0
098	RS Selector	0	1	0	1	0	H1
099	*Reserved*	0	10000	1000	5	0	H2
100	*Reserved*	0	10000	1000	5	0	H3
101	*Reserved*	0	10000	1000	5	0	H4
102	Analog Start	-5000000	5000000	0	87	1	H5
103	Analog End	-5000000	5000000	100000	87	1	H6
104	Analog Gain	1	1000	100	4	0	H7
105	Analog Offset	-100	100	0	83	0	H8
106	*Reserved*	0	10000	1000	5	0	H9
107	X Factor 1	1	999999	1	6	0	z0
108	/ Factor 1	1	999999	1	6	0	z1
109	+/- Value 1	-999999	999999	0	86	0	z2
110	Units 1	0	12	0	2	0	z3
111	Decimal Point 1	0	5	0	1	0	z4
112	X Factor 2	1	999999	1	6	0	z5
113	/ Factor 2	1	999999	1	6	0	z6
114	+/- Value 2	-999999	999999	0	86	0	z7
115	Units 2	0	12	0	2	0	z8
116	Decimal Point 2	0	5	0	1	0	z9
117	*Reserved*	0	10000	1000	5	0	J0
118	*Reserved*	0	10000	1000	5	0	J1
119	*Reserved*	0	10000	1000	5	0	00